

An aerial photograph of the Great Wall of China, showing the wall winding across rolling green mountains. The scene is shrouded in a thick layer of white mist or fog, which fills the valleys and partially obscures the lower parts of the mountains. The sky is a pale, hazy blue. The wall's structure, including its crenellations and watchtowers, is clearly visible as it snakes across the landscape.

Searching for The Perfect Wall

A Closer Look at Cellulose

Prudence Ferreira
PassivScience LLC
www.passivscience.com

* Slide courtesy Thorsten Chlupp

Moisture Control Best Practices

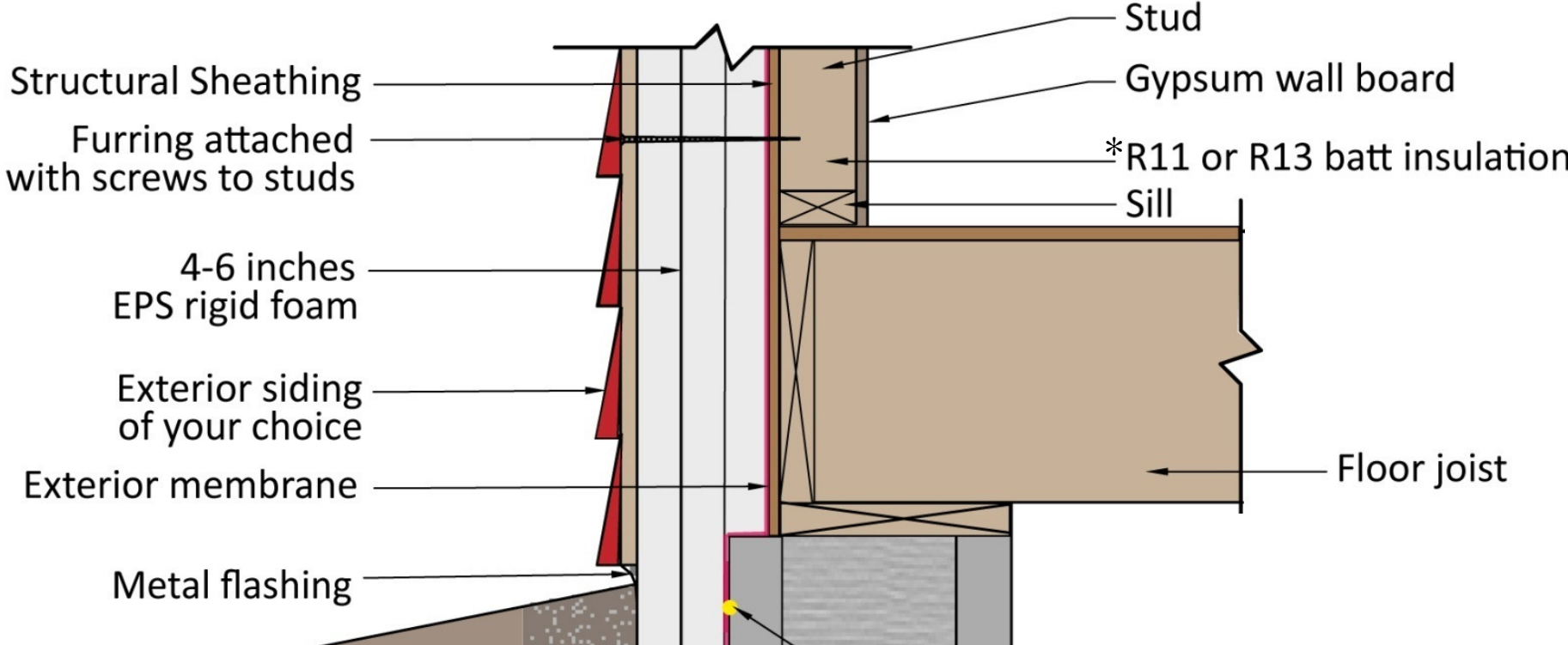
1. Avoid using vapor retarders where vapor permeable materials will provide satisfactory performance. Thereby encouraging drying mechanisms over wetting prevention mechanisms.
2. Avoid installation of vapor retarders on both sides of assemblies – i.e. “double vapor barriers” in order to facilitate assembly drying in at least one direction.
3. Aim for the use of diffusion open and hygroscopic materials over impermeable hydrophobic materials
4. Layer assemblies so that vapor retarding layers are close to the source of moisture and more sensitive, less durable materials are protected
5. Promote initial and ongoing drying and short-circuit accumulation by providing ventilation per ASHRAE 62.1, 62.2 or better

Central Question

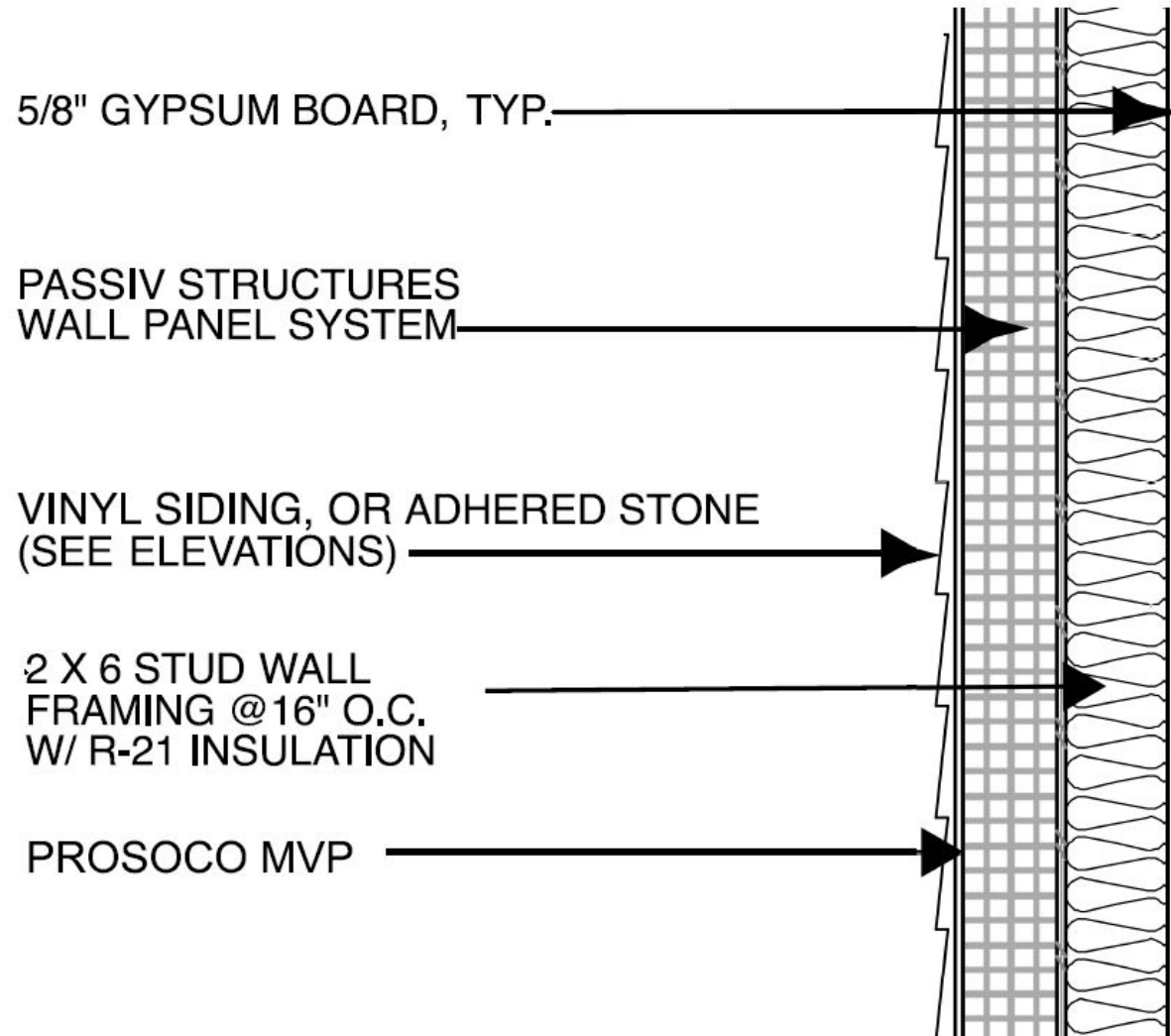
Aim for the use of diffusion open and hygroscopic materials over impermeable hydrophobic materials.

.....Is cellulose a good idea everywhere?

Residential Wall 1 - REMOTE



Residential Wall 2 – SIPS+



Residential Wall 3 – Ext Foam

1"+ WRB, 1 Perm, 0.1 perm | 2"-3" (1 perm, fiberglass)

LATEX PAINT

5/8" INTERIOR GWB

2x6" FRAMED WALL WITH DP CELLULOSE

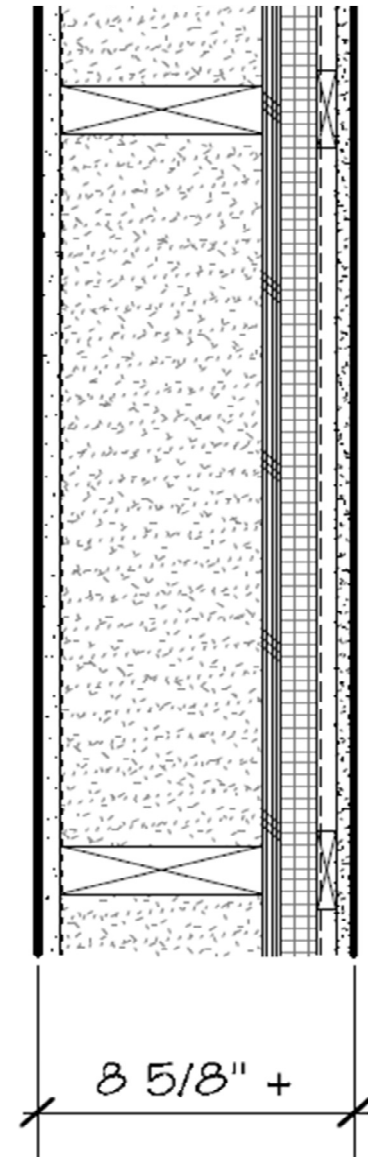
1/2" EXTERIOR PLYWOOD

BUILDING WRAP

1" EXPANDED POLYSTYRENE (EPS)

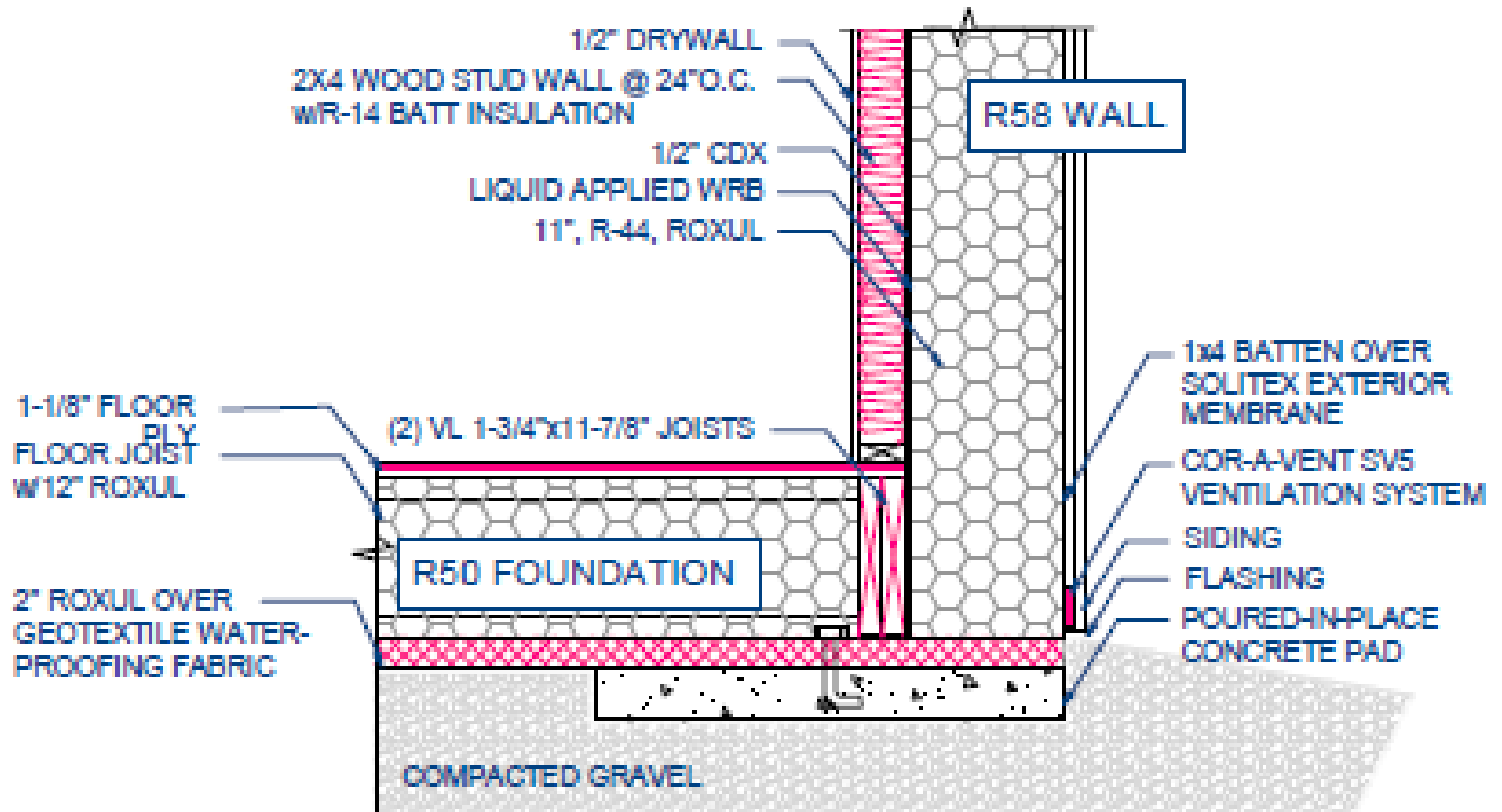
3/8" AIR GAP BETWEEN PT STRAPPING

3/4" FIBER CEMENT SIDING



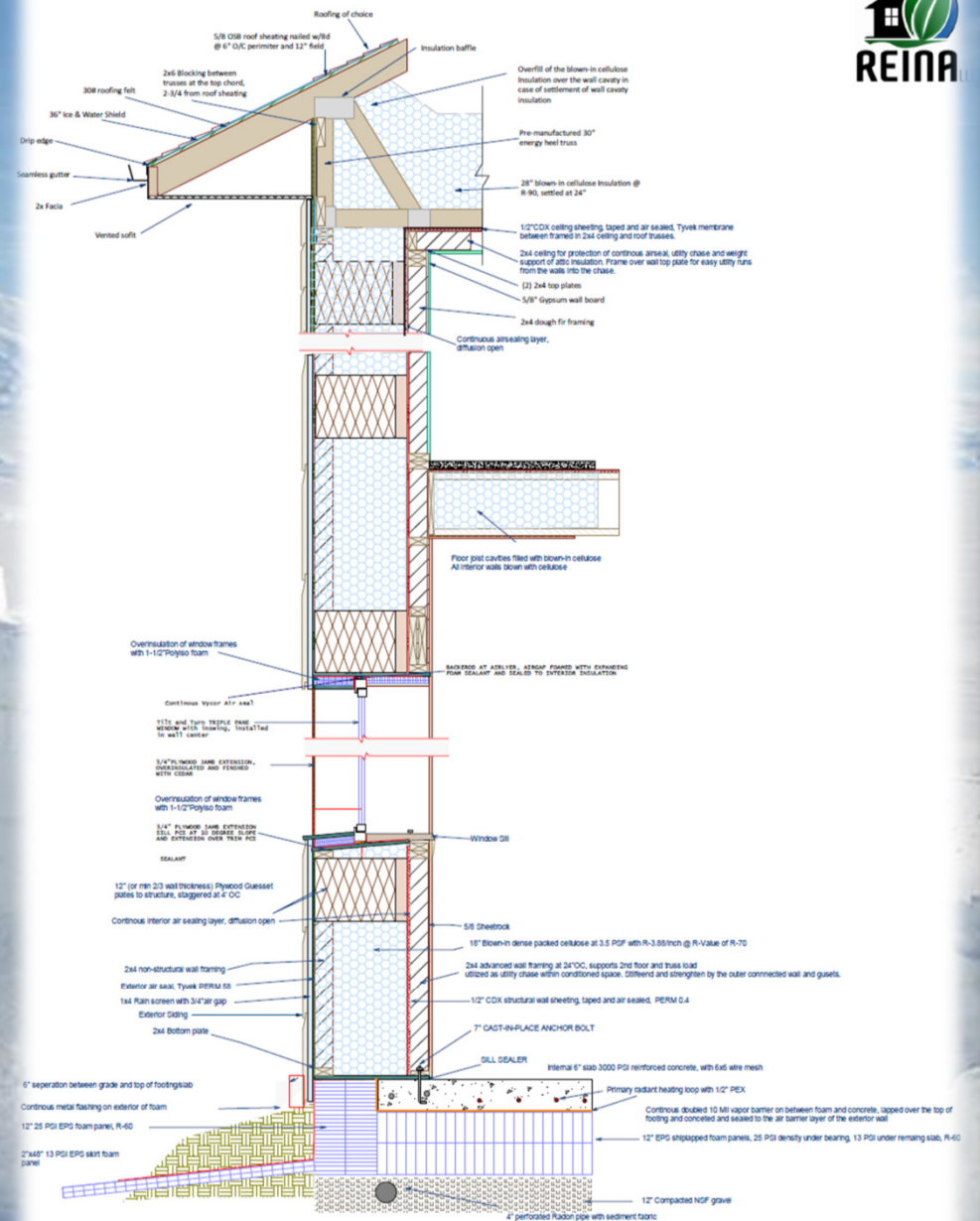
Residential Wall 4 – REMOTE-MW

Fiberglass cavity, fluid applied 17 perm/1 perm membrane on sheathing, 34 perm membrane over MW



SCALE: 3/4" = 1'-0"

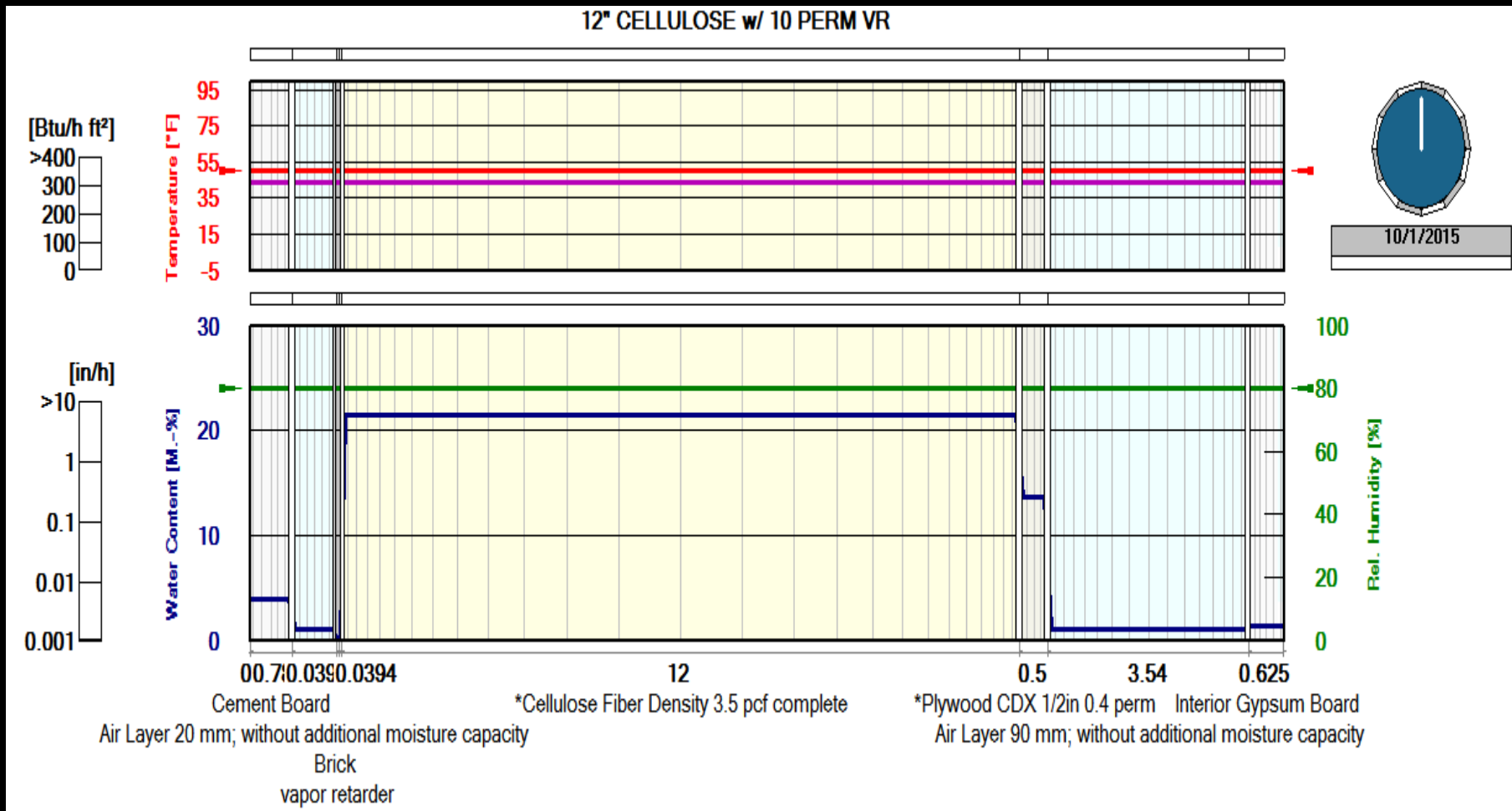
ARCTIC WALL









Superinsulated R-70 ARCTIC Wall and R-60 Slab detail
DESIGN by REINA, LLC - Thorsten Chlupp (print at 1"=1')

* Slide courtesy Thorsten Chlupp

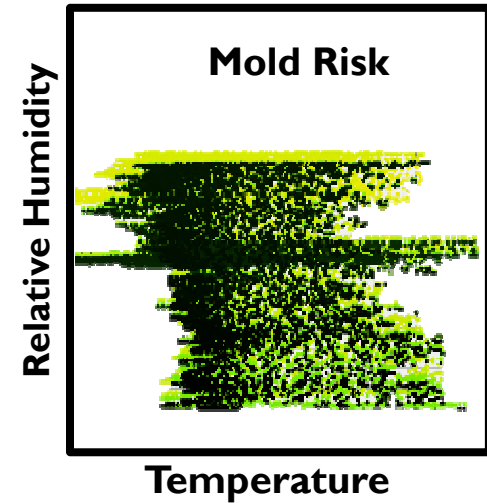
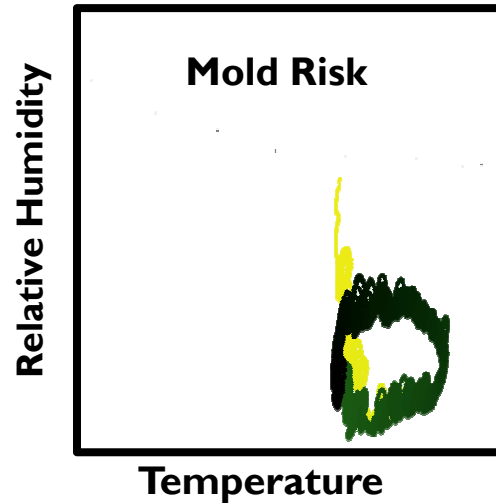
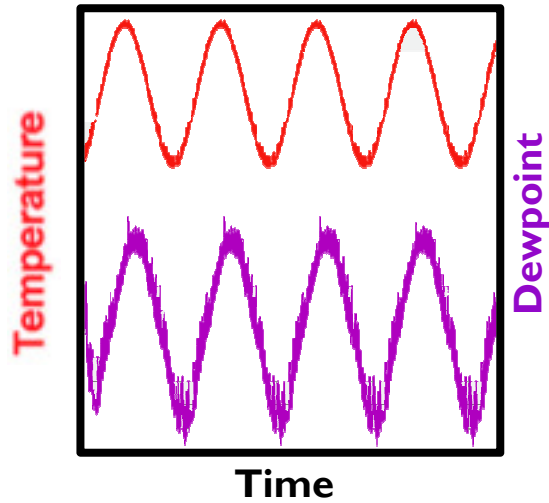
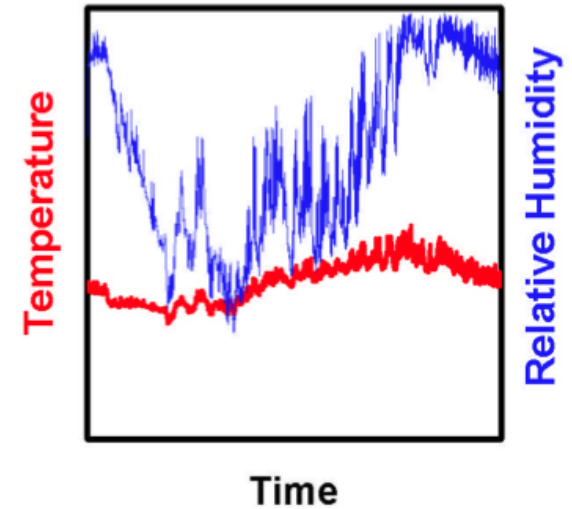
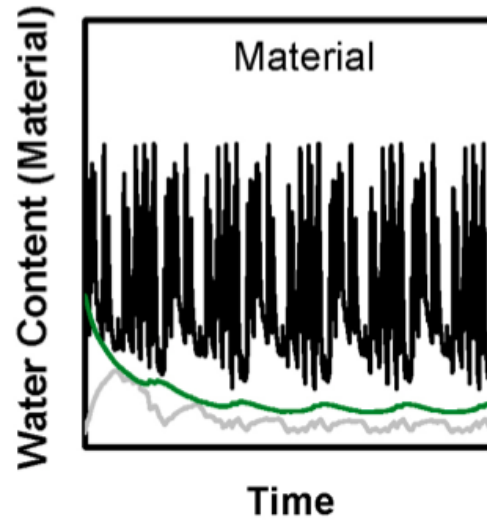
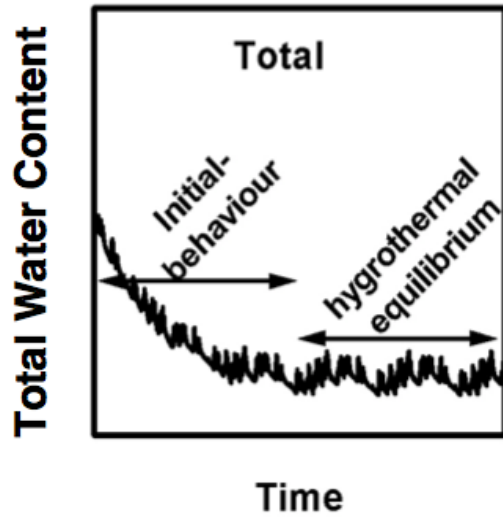
12" DOUBLE STUD WALL



12" DOUBLE STUD WALL

-  Case: 11 12" CELLULOSE w/ 10 PERM VR
-  Case: 12 12" CELLULOSE w/ 5 PERM VR
-  Case: 13 12" CELLULOSE 1 PERM VR
-  Case: 14 12" CELLULOSE 10 PERM VR+ INTELLO ON CDX
-  Case: 15 12" CELLULOSE 5 PERM VR+ INTELLO ON CDX
-  Case: 16 12" CELLULOSE 1 PERM VR+ INTELLO ON CDX

WUFI Results Data



Specific Risk Thresholds: Mold

Spore presence **MUST be assumed! But to germinate, fungi need the following conditions:**

Nutrients: wood, paper, glues, paints, dust, dirt, soap

Favorable Temperature: 68°F -95°F is ideal, outside of 41°F-122°F growth stops

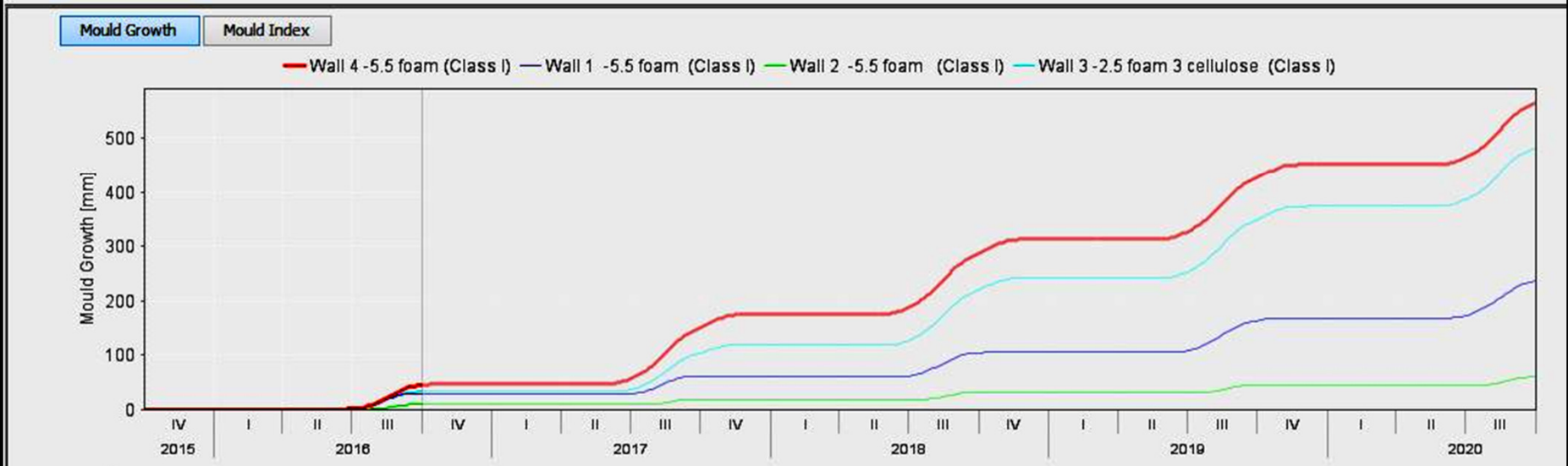
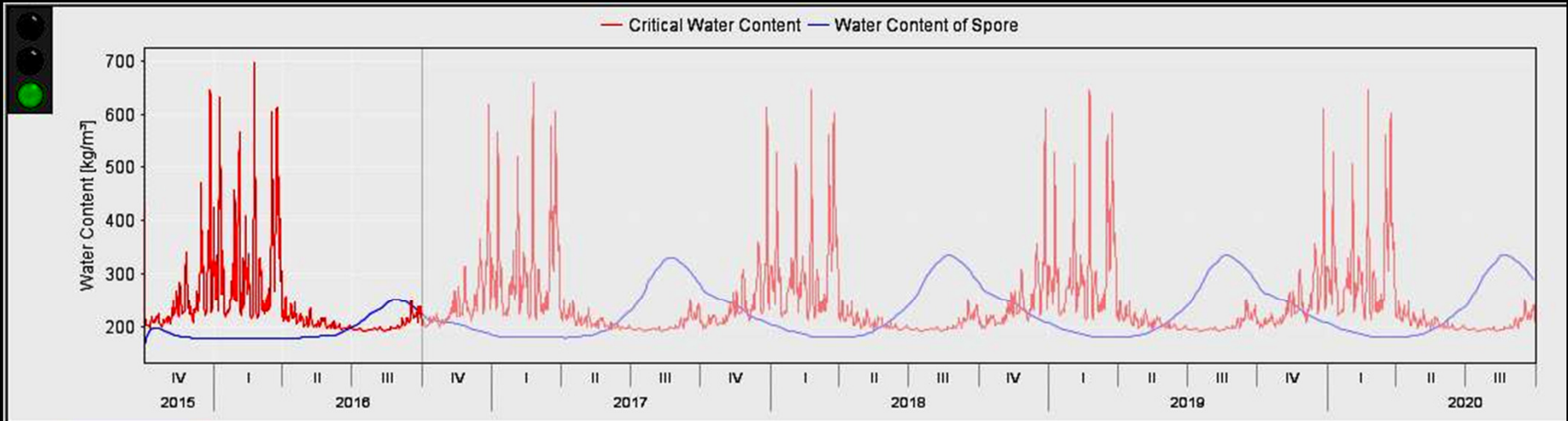
Moisture: Surface RH of 75-80%. Above 90-95% RH lack of oxygen stops fungal growth

WUFI BIO Post-Proc

- Klaus Sedebauer's Thesis
- Mold Growth in mm or Mold Index
- Models hygrothermal behavior of a mold spore which consists of envelope and living material inside
- Envelope is like a membrane, when humid membrane opens and it can live and germinate, when dry membrane is closed to keep moisture inside
- When critical water content is reached, germination is complete
- Other models just say when a specific RH and temp are reached then there is risk, this goes further to model hygrothermal behavior of spore and ascertain where germination (growth occurs)

**Use IEA Annex 55 use Hannu Viitanen Mold growth model for more accurate assessment*

WUFI BIO Post-Proc



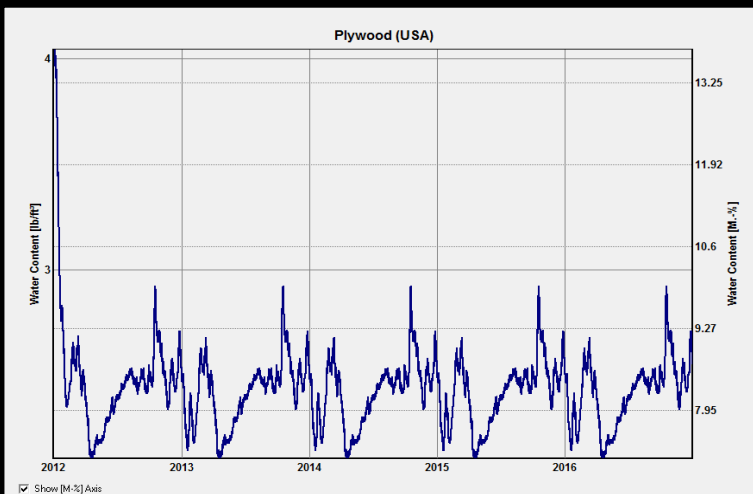
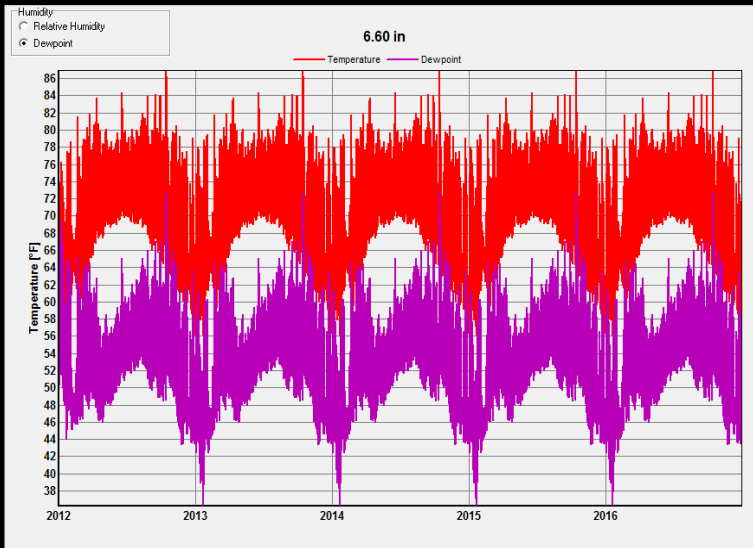
WUFI BIO Post-Proc

Mould index

Index: Description:

- 0: no growth
- 1: some growth visible under microscope
- 2: moderate growth visible under microscope,
coverage more than 10%
- 3: some growth detected visually,
thin hyphae found under microscope
- 4: visual coverage more than 10%
- 5: coverage more than 50%
- 6: tight coverage, 100%

Wood Decay



Wood Decay is due to fungal infections that require:

Favorable Temperature: $> 50^{\circ}\text{F}$

Moisture: H₂O content by weight $> 20\text{-M}$

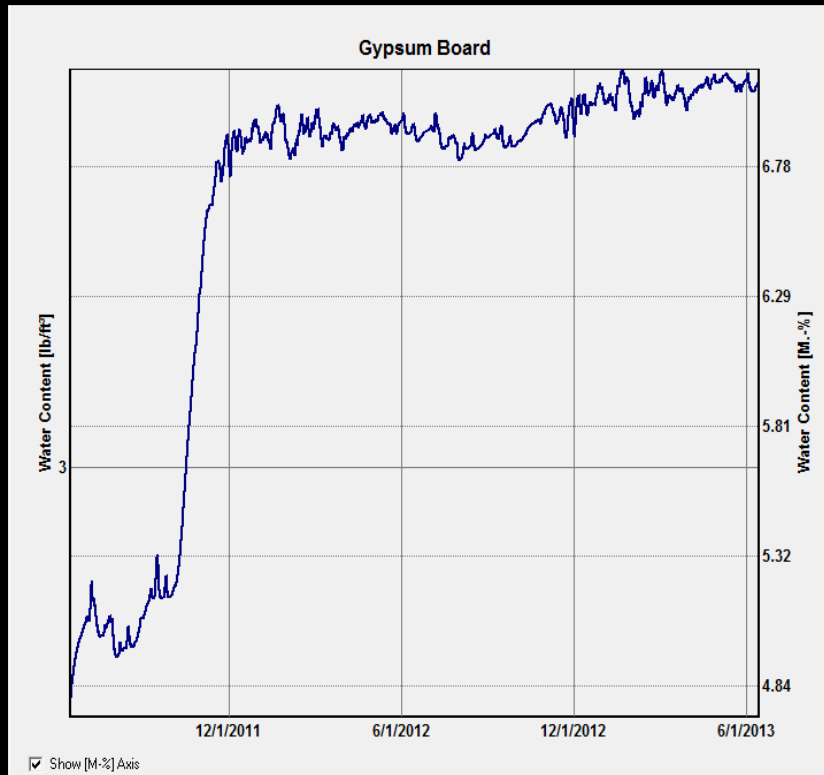
In example, temperature is often above 50°F

H₂O Mass % is below 20%

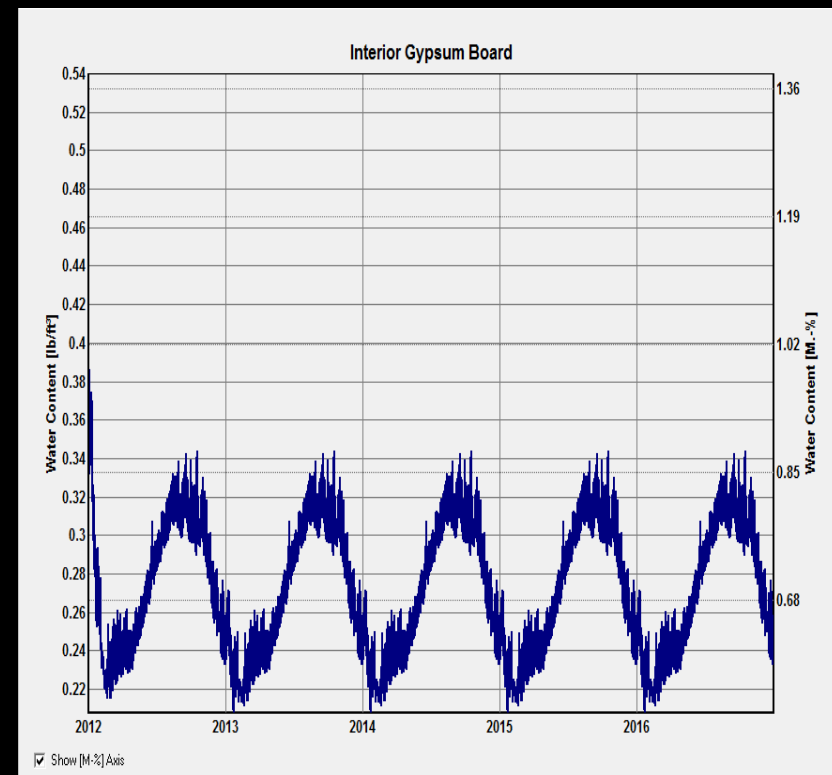
Wood rot risk is absent unless H₂O Mass% increases

Water Content by Layer

BAD NEWS



BETTER



H₂O content per construction layer should initially decrease and thereafter establish a regular pattern of seasonal fluctuation

Comparative Study Parameters

- 6 locations
 - Philadelphia
 - Chicago
 - NYC
 - Seattle
 - Houston
 - Salt Lake City
- 5 walls residential
- 17 total variations (4 with fiberglass cavity, 13 with cellulose)

Hygro Protocol

- 5 yr simulation
- Exterior - ASHRAE Yr 3
- Cladding ACH based on conservative interpretation of next slide
- 1% DR in whole layer of 1mm “Old Brick”
ON WRB
- Sheathing modeled in 1/8” slices
- Interior – ASHRAE 160 Int Method: EN 15026 High Moisture Load

Results Analysis

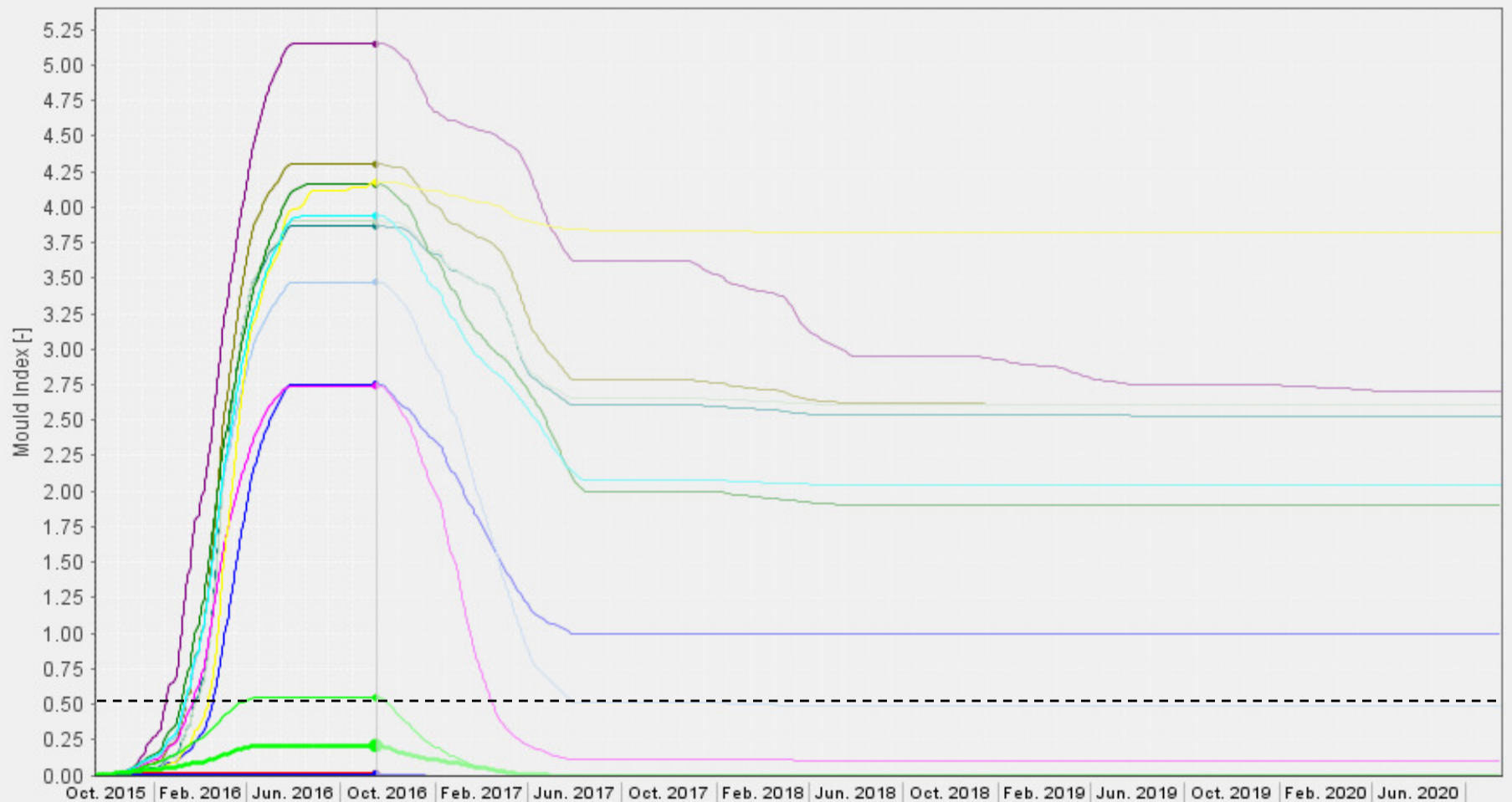
- WUFI Bio Mold Index analysis @highest RH location in moisture sensitive layers subject to air infiltration/exfiltration. Must have green light at least by yr 2 to pass.
- ~~Evaluate Mass % WC in sheathing layers of safest walls~~

Philly Wall Comp

Mould Growth

Mould Index

- SIPS+FG (Class I) REMOTE FG (Class I) SIPS+Cellulose (Class I) 1" EXT FOAM (Class I) REMOTE-MW FG (Class I) ARCTIC WALL (Class I)
- 1" EXT FOAM +VB (Class I) 2" EXT FOAM + VR (Class I) 3" EXT FOAM + VR (Class I) REMOTE MW + VR II (Class I)
- 12" CELLULOSE w/ 10 PERM VR (Class I) 12" CELLULOSE w/ 5 PERM VR (Class I) 12" CELLULOSE 1 PERM VR (Class I)
- 12" CELLULOSE 10 PERM VR+ INTELLO ON CDX (Class I) 3" EXT FOAM +VR FG (Class I)

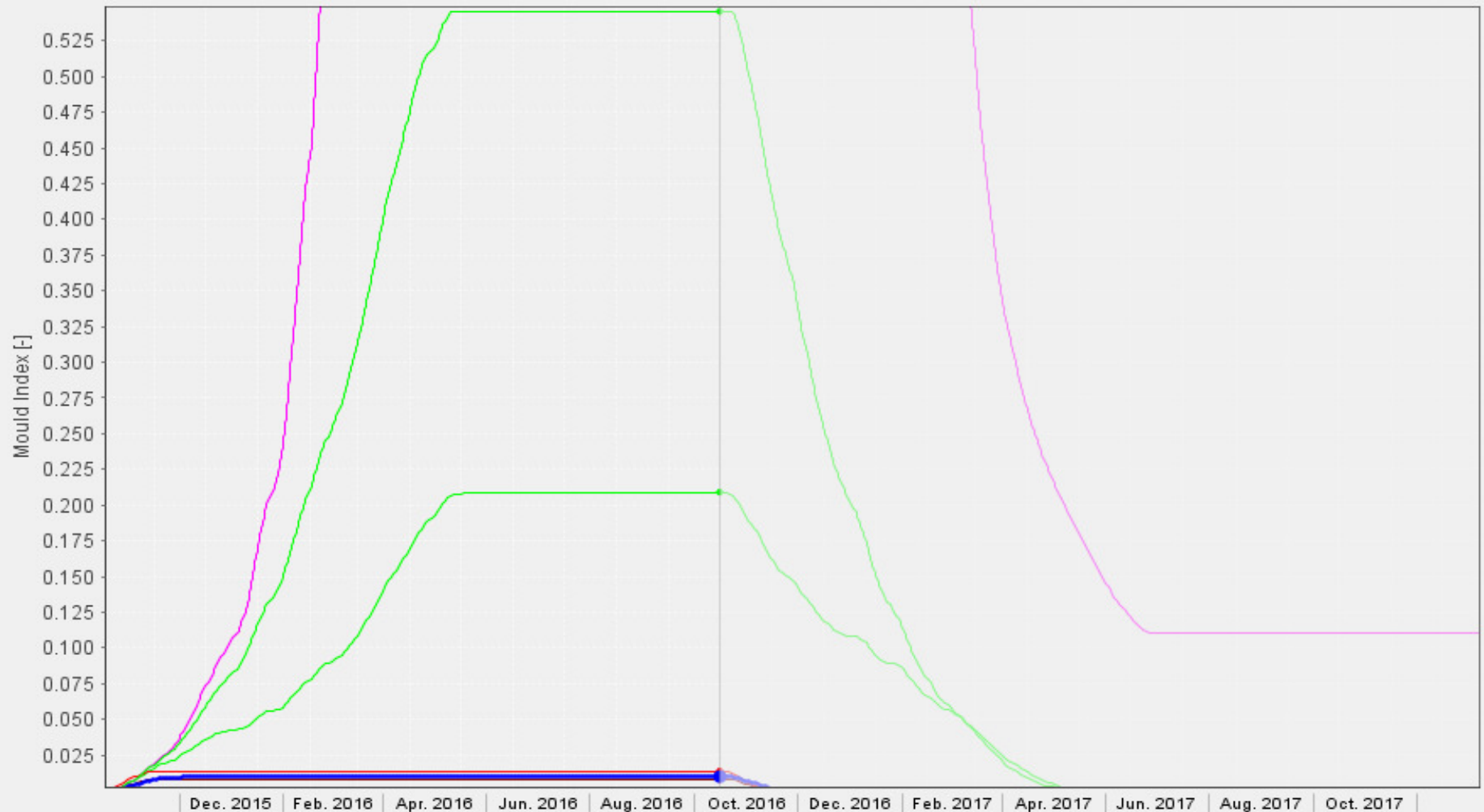


Philly Wall Comp

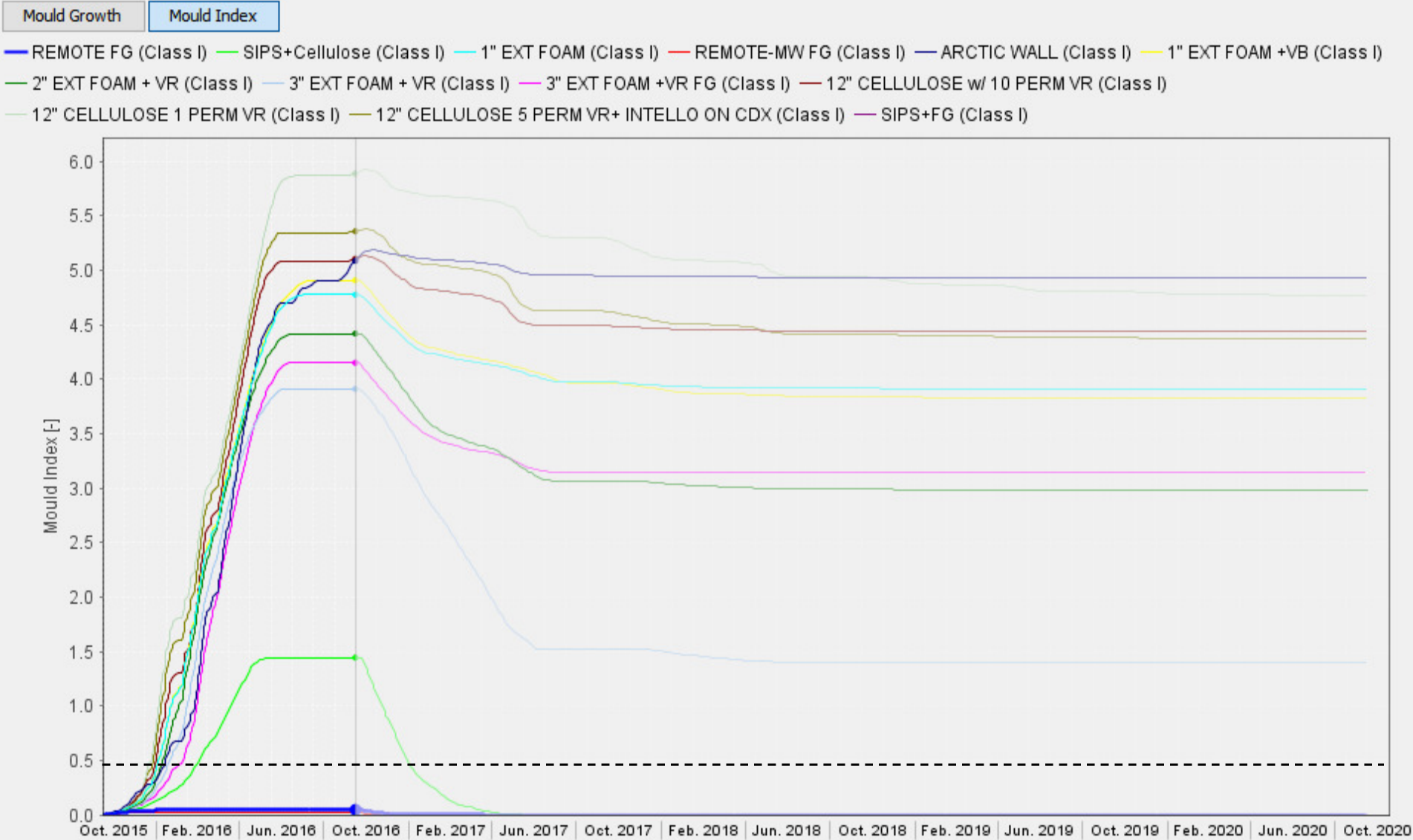
Mould Growth

Mould Index

— REMOTE FG (Class I) — SIPS+Cellulose (Class I) — REMOTE-MW FG (Class I) — 3" EXT FOAM + VR (Class I) — REMOTE MW + VR II (Class I)
— SIPS+FG (Class I)



NYC Wall Comp

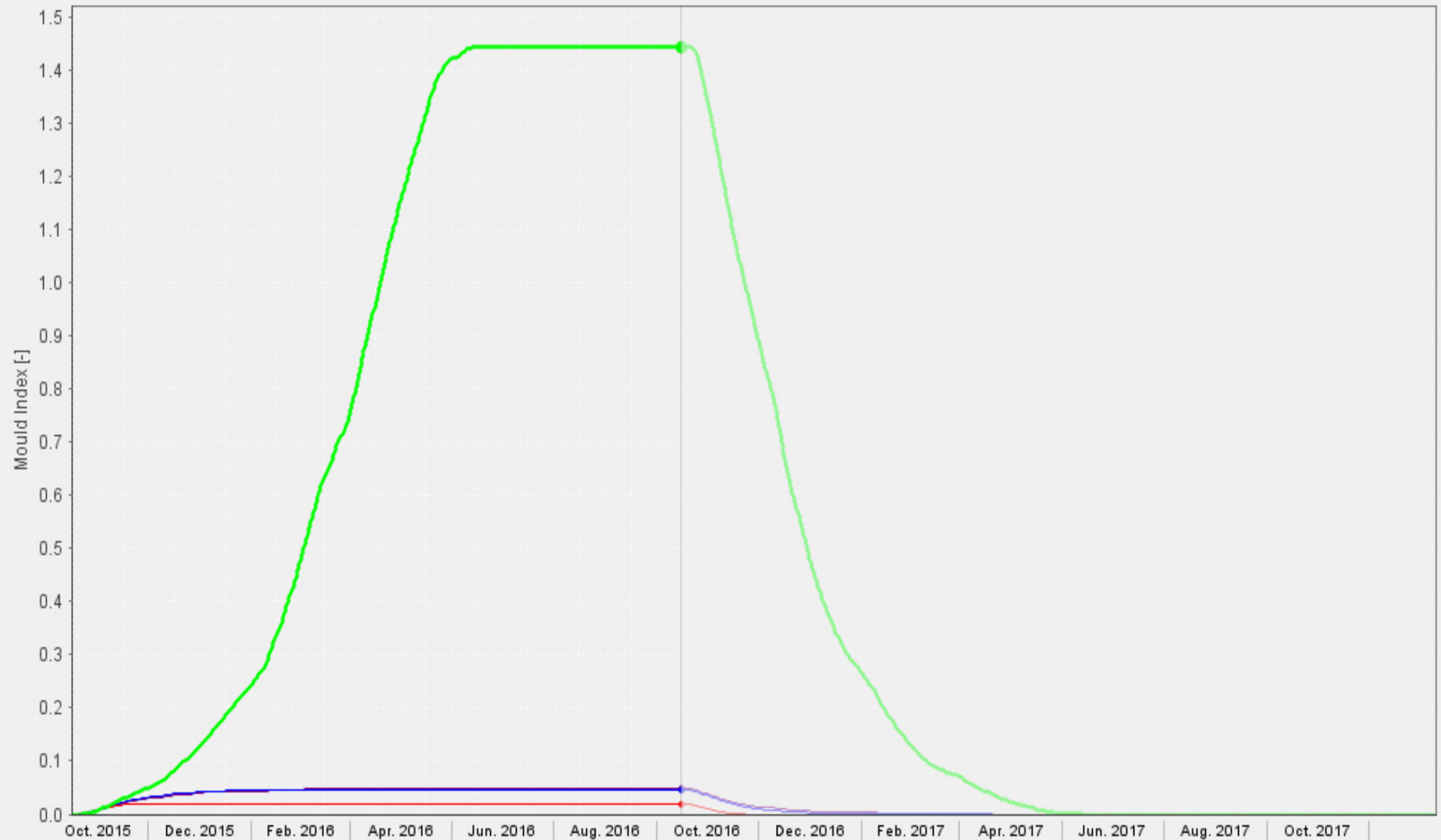


NYC Wall Comp

Mould Growth

Mould Index

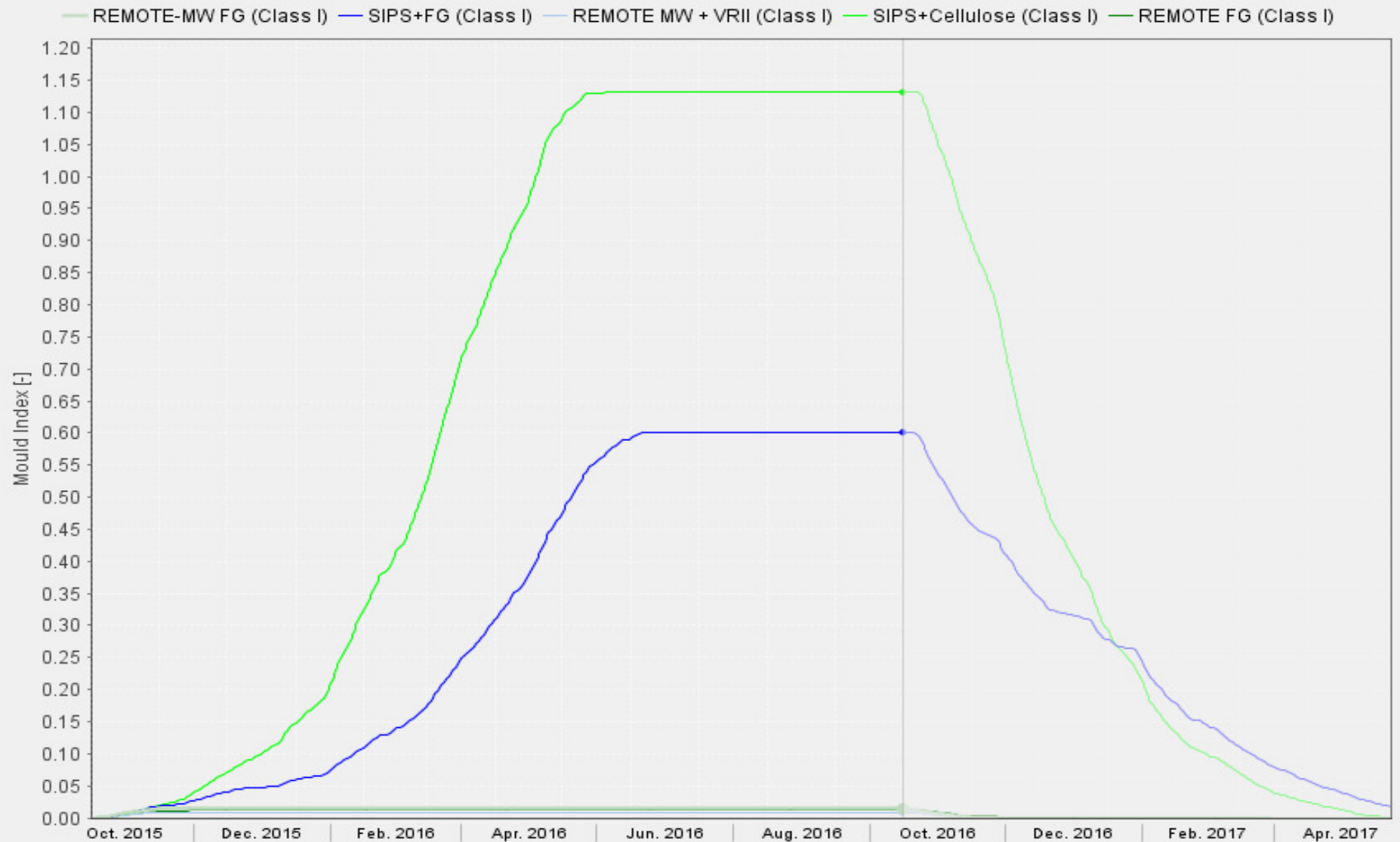
— SIPS+Cellulose (Class I) — REMOTE FG (Class I) — REMOTE-MW FG (Class I) — SIPS+FG (Class I)



Chicago Wall Comp

Mould Growth

Mould Index

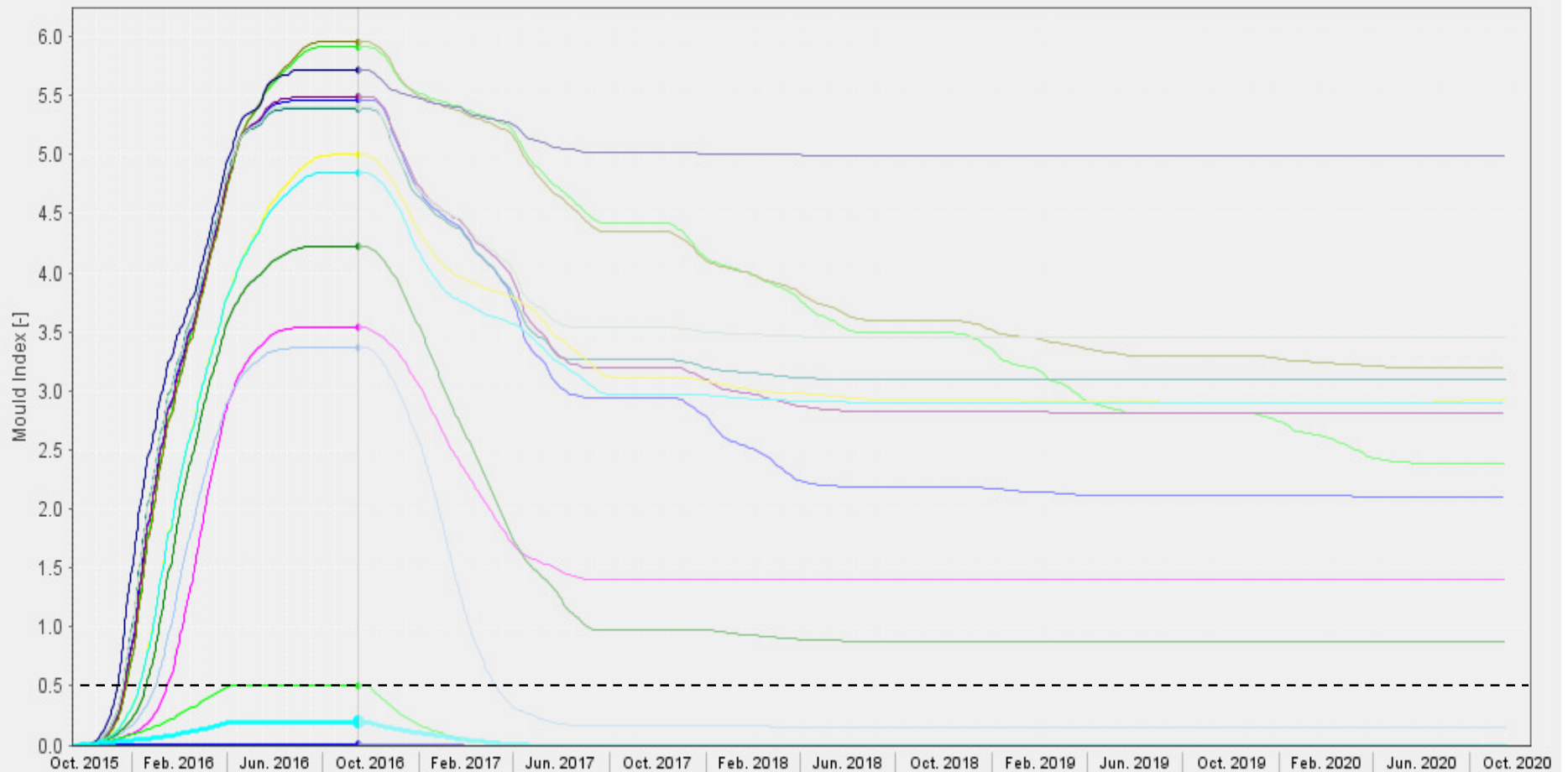


Seattle Wall Comp

Mould Growth

Mould Index

— SIPS+FG (Class I)
 — REMOTE FG (Class I)
 — SIPS+Cellulose (Class I)
 — 1" EXT FOAM (Class I)
 — REMOTE-MW FG (Class I)
 — ARCTIC WALL (Class I)
 — 1" EXT FOAM +VB (Class I)
— 2" EXT FOAM + VR (Class I)
— 3" EXT FOAM + VR (Class I)
— 3" EXT FOAM +VR FG (Class I)
— REMOTE MW + VR II (Class I)
— 12" CELLULOSE w/ 10 PERM VR (Class I)
— 12" CELLULOSE 1 PERM VR (Class I)
— 12" CELLULOSE w/ 5 PERM VR (Class I)
— 12" CELLULOSE 10 PERM VR+ INTELLO ON CDX (Class I)
— 12" CELLULOSE 5 PERM VR+ INTELLO ON CDX (Class I)
— 12" CELLULOSE 1 PERM VR+ INTELLO ON CDX (Class I)

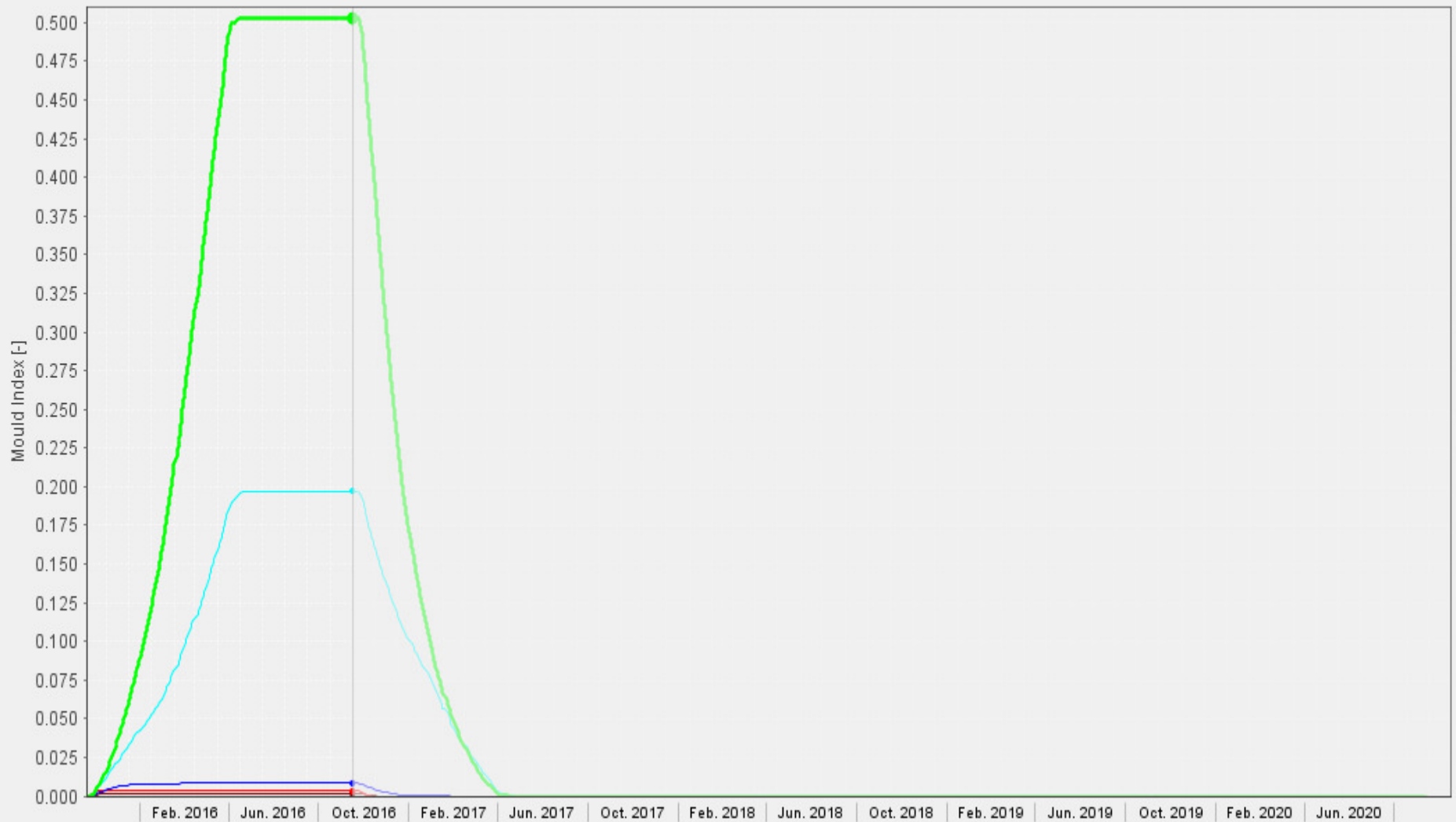


Seattle Wall Comp

Mould Growth

Mould Index

SIPS+Cellulose (Class I) REMOTE FG (Class I) REMOTE-MW FG (Class I) REMOTE MW + VR II (Class I) SIPS+FG (Class I)

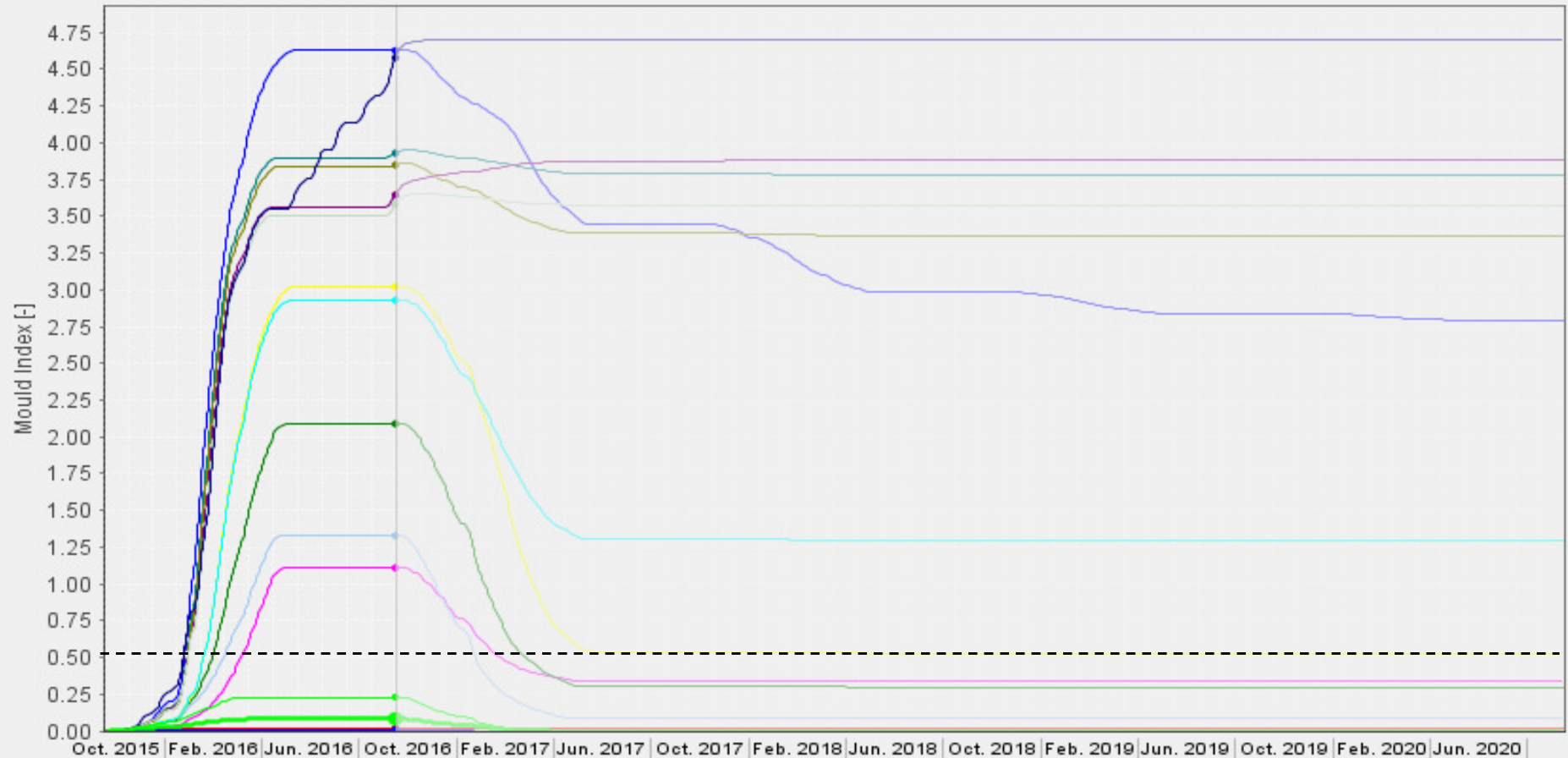


Houston Wall Comp

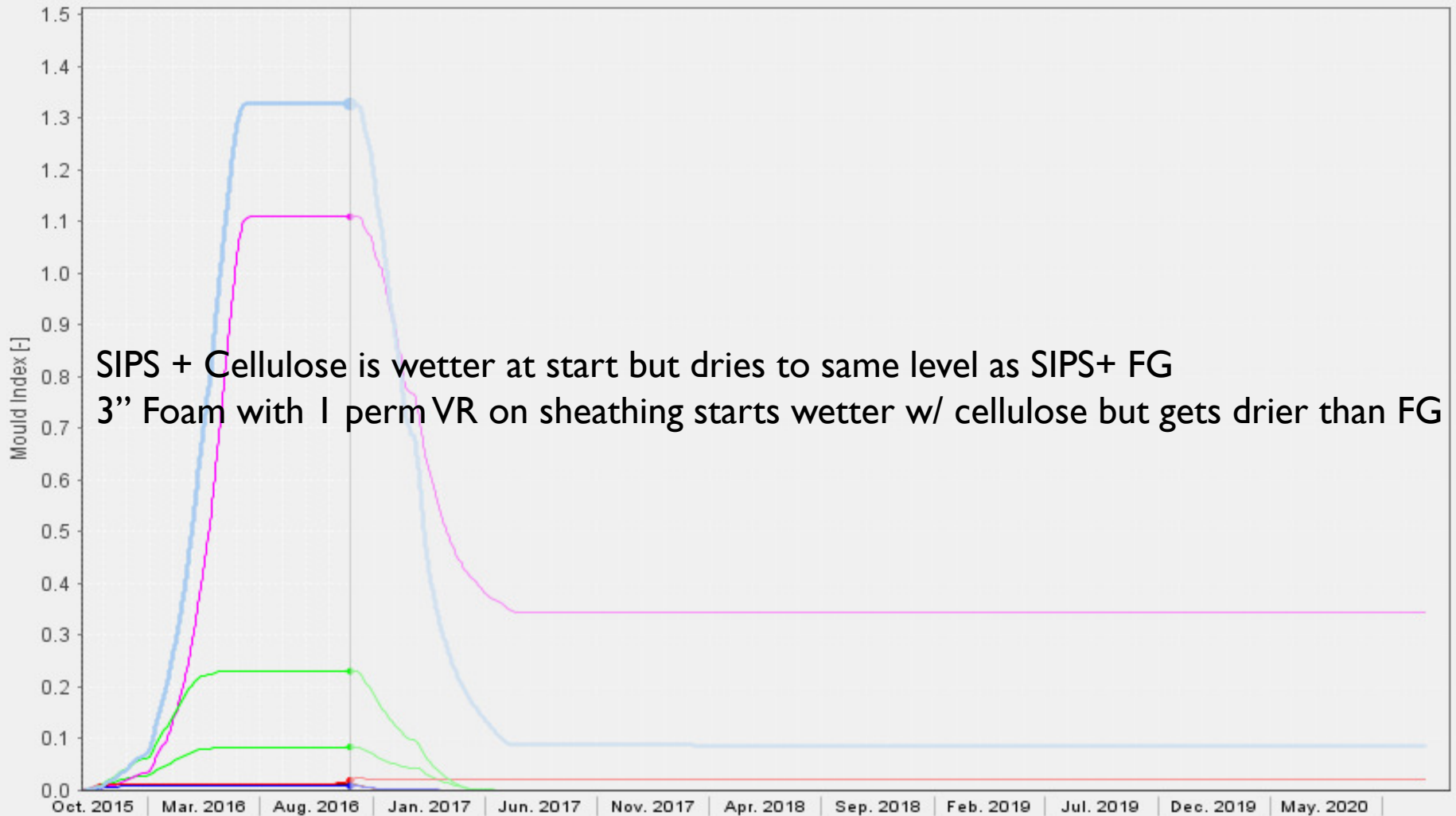
Mould Growth

Mould Index

- SIPS+FG (Class I)
- REMOTE FG (Class I)
- SIPS+Cellulose (Class I)
- 1" EXT FOAM (Class I)
- REMOTE-MW FG (Class I)
- ARCTIC WALL (Class I)
- 1" EXT FOAM +VB (Class I)
- 2" EXT FOAM + VR (Class I)
- 3" EXT FOAM + VR (Class I)
- 3" EXT FOAM +VR FG (Class I)
- REMOTE MW + VR II (Class I)
- 12" CELLULOSE w/ 10 PERM VR (Class I)
- 12" CELLULOSE w/ 5 PERM VR (Class I)
- 12" CELLULOSE 10 PERM VR+ INTELLO ON CDX (Class I)
- 12" CELLULOSE 5 PERM VR+ INTELLO ON CDX (Class I)
- 12" CELLULOSE 1 PERM VR+ INTELLO ON CDX (Class I)



Houston Wall Comp

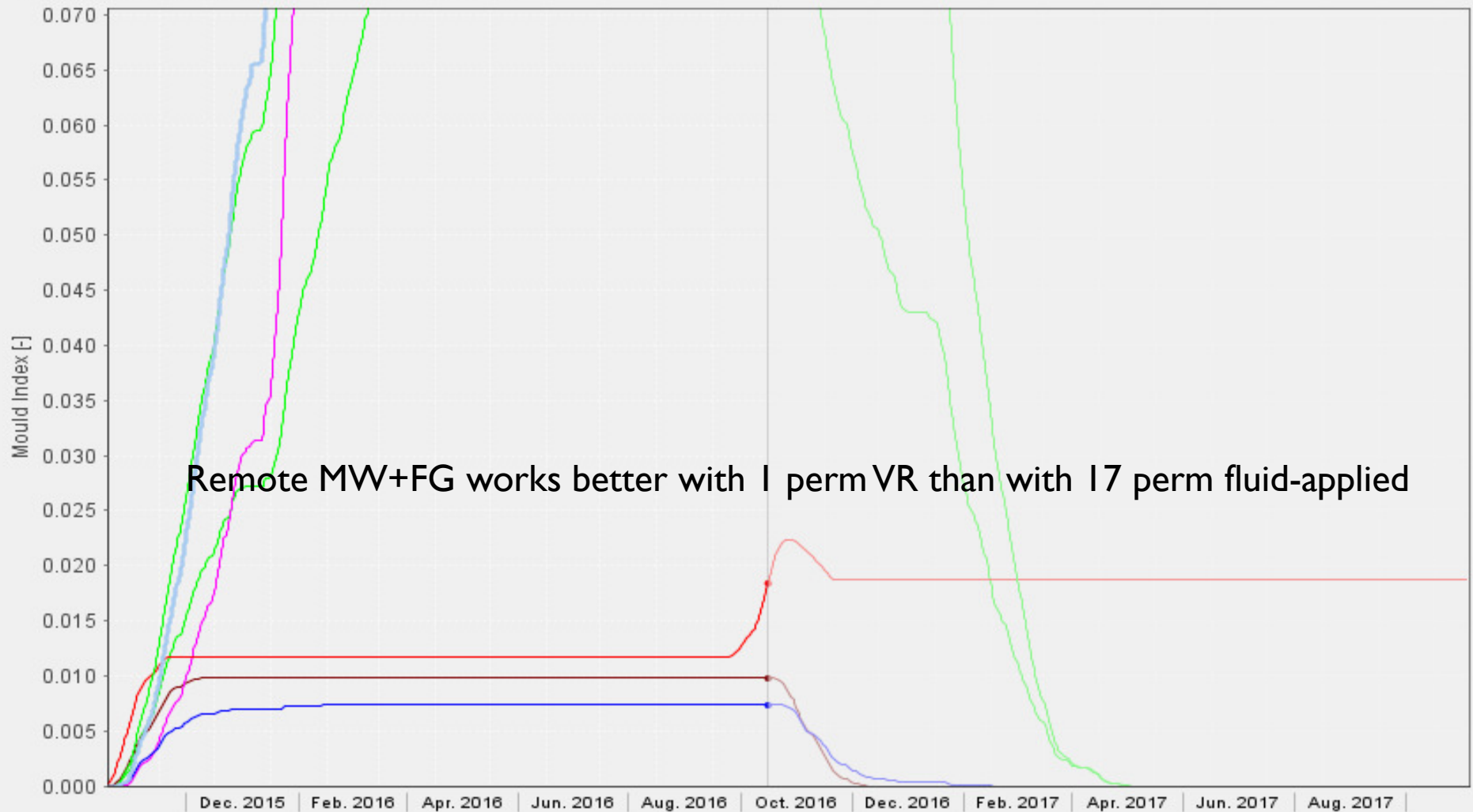


Houston Wall Comp

Mould Growth

Mould Index

— 3" EXT FOAM + VR (Class I) — REMOTE FG (Class I) — SIPS+Cellulose (Class I) — REMOTE-MW FG (Class I) — 3" EXT FOAM +VR FG (Class I)
— REMOTE MW + VR II (Class I) — SIPS+FG (Class I)



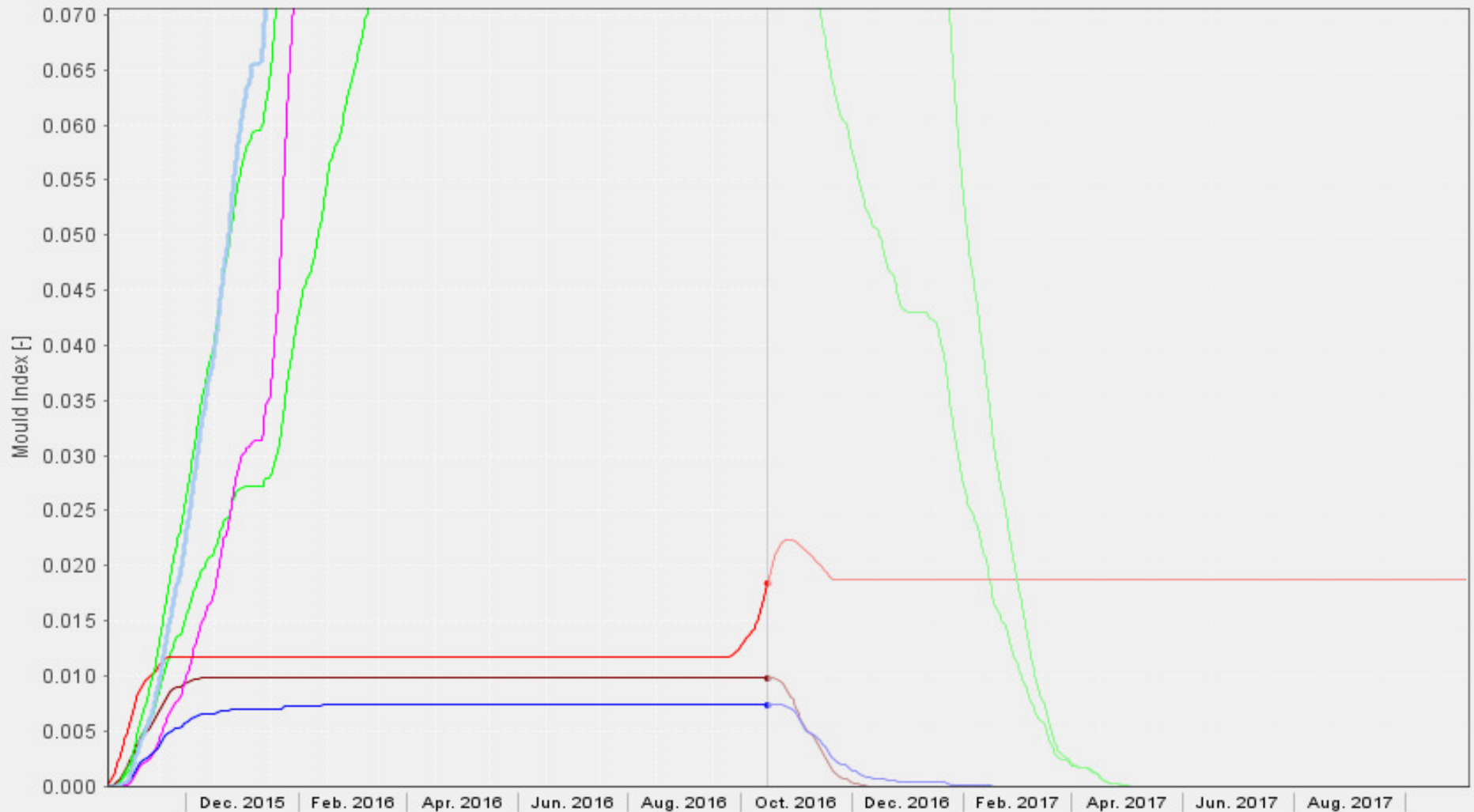
Houston Wall Comp

Mould Growth

Mould Index

— 3" EXT FOAM + VR (Class I) — REMOTE FG (Class I) — SIPS+Cellulose (Class I) — REMOTE-MW FG (Class I) — 3" EXT FOAM +VR FG (Class I)

— REMOTE MW + VR II (Class I) — SIPS+FG (Class I)

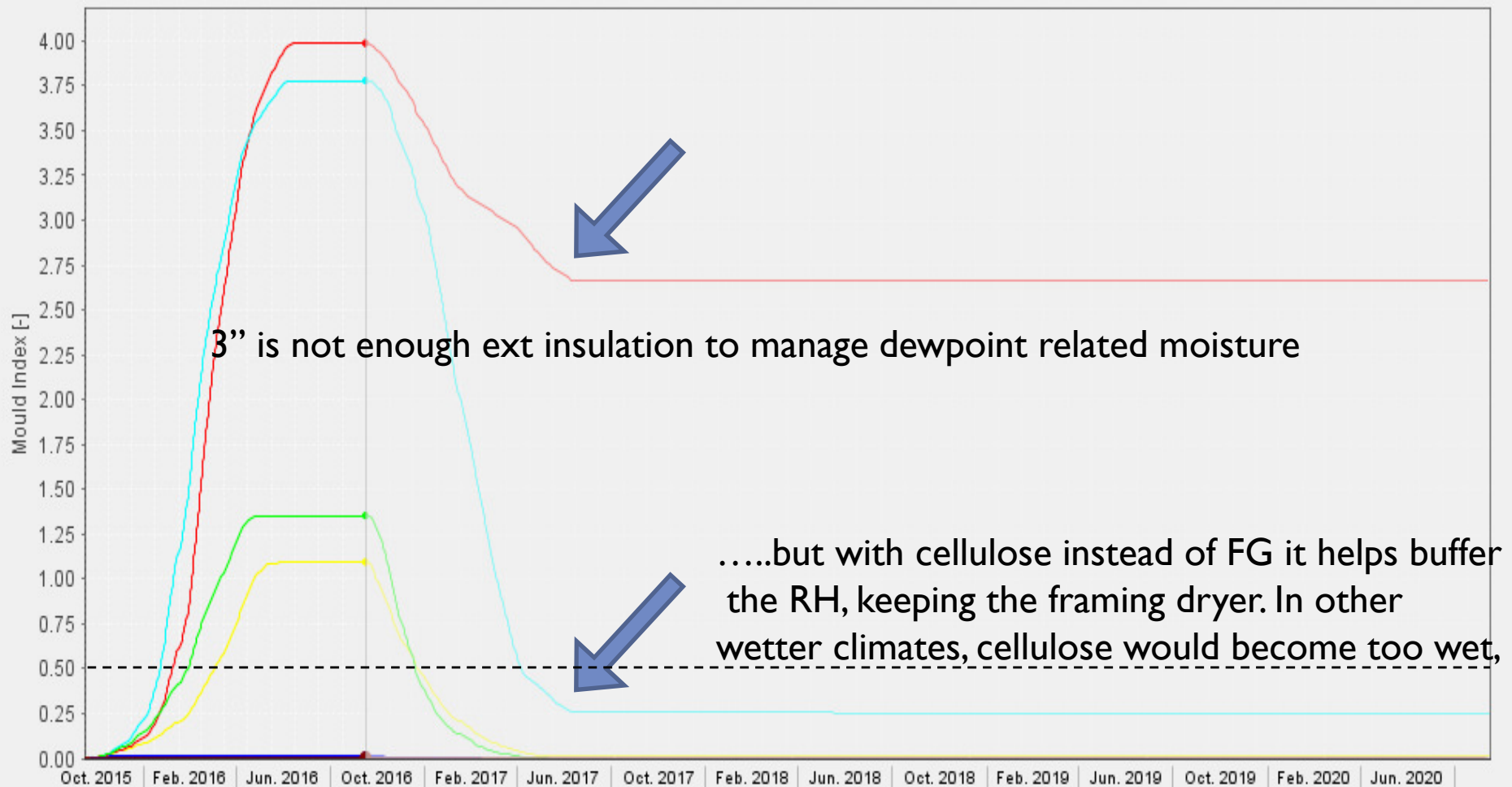


Salt Lake Wall Comp

Mould Growth

Mould Index

— 12" CELLULOSE w/ 10 PERM VR (Class I) — REMOTE FG (Class I) — SIPS+Cellulose (Class I) — 3" EXT FOAM + VR (Class I) — 3" EXT FOAM +VR FG (Class I)
— REMOTE MW + VR II (Class I) — SIPS+FG (Class I) — 12" CELLULOSE 10 PERM VR+ INTELLO ON CDX (Class I)



MF Study Findings

2+D - 276 160,548 ft ² (5.8)		Comfort	PHIUS+	Conc-Foam	EPS - FC	EPS - Brick	MW - FC	MW-Brick	BuildSmart
SA/V	Wall R	Min Wall R							
0.082	Philadelphia NE	6	25	R25 - 6"	R40 - 5"	R43 - 5.5"	R29 - 2.5"	R43 - 5.5"	R35.5 - 2.5"
	Chicago O'Hare	6.5	25	R25 - 6"	R45 - 6"	R45 - 6"	R37 - 4.5"	NO	R33 - 3.5"
	NYC Central Park Obs	5	25	R25 - 6"	R42 - 5.5"	R43 - 5.5"	R29 - 2.5"	NO	R35.5 - 2.5"
	Houston Bush Int	3	9	R9 - 2"	R34 - 3.5"	R37 - 4.0"	R10 - 2"	NO	R25 - 1.5"
	Phoenix PHX	2.5	9	R9 - 2"	R9 - 2"	R14 - 2.5"	R10 - 1.5"	R10 - 1.5"	R25 - 1.5"
	San Francisco SFO	2.2	9	R9 - 2"	R9 - 2"	R14 - 2.5"	R10 - 1.5"	R10 - 1.5"	R25 - 1.5"
	Raleigh Durham Int	3.8	25	R25 - 6"	R40 - 5"	R43 - 5.5"	R29 - 2.5"	NO	R25 - 1.5"
Roxbury - 43 43,392 ft ² (1.6)		Comfort	PHIUS+	Conc-Foam	EPS - FC	EPS - Brick	MW - FC	MW-Brick	BuildSmart
SA/V	Wall R	Min Wall R							
0.118	Philadelphia NE	6	33	R33 - 8"	R40 - 5"	R43 - 5.5"	R29 - 2.5"	R43 - 5.5"	R35.5 - 2.5"
	Chicago O'Hare	6.5	33	R33 - 8"	R45 - 6"	R45 - 6"	R37 - 4.5"	NO	R33 - 3.5"
	NYC Central Park Obs	5	25	R25 - 6"	R42 - 5.5"	R43 - 5.5"	R29 - 2.5"	NO	R35.5 - 2.5"
	Houston Bush Int	3	33	R33 - 8"	R34 - 3.5"	R37 - 4.0"	R10 - 2"	NO	R25 - 1.5"
	Phoenix PHX	2.5	33	R33 - 8"	R9 - 2"	R14 - 2.5"	R10 - 1.5"	R10 - 1.5"	R25 - 1.5"
	San Francisco SFO	2.2	23	R23 - 5.5"	R9 - 2"	R14 - 2.5"	R10 - 1.5"	R10 - 1.5"	R25 - 1.5"
	Raleigh Durham Int	3.8	33	R33 - 8"	R40 - 5"	R43 - 5.5"	R29 - 2.5"	NO	R25 - 1.5"
Copper Pass - 24 27,490 ft ² (1)		Comfort	PHIUS+	Conc-Foam	EPS - FC	EPS - Brick	MW - FC	MW-Brick	BuildSmart
SA/V	Wall R	Min Wall R							
0.123	Philadelphia NE	6	25	R25 - 6"	R40 - 5"	R43 - 5.5"	R29 - 2.5"	R43 - 5.5"	R35.5 - 2.5"
	Chicago O'Hare	6.5	23	R23 - 5.5"	R45 - 6"	R45 - 6"	R37 - 4.5"	NO	R33 - 3.5"
	NYC Central Park Obs	5	23	R23 - 5.5"	R42 - 5.5"	R43 - 5.5"	R29 - 2.5"	NO	R35.5 - 2.5"
	Houston Bush Int	3	23	R23 - 5.5"	R34 - 3.5"	R37 - 4.0"	R10 - 2"	NO	R25 - 1.5"
	Phoenix PHX	2.5	27	R27 - 6.5"	R9 - 2"	R14 - 2.5"	R10 - 1.5"	R10 - 1.5"	R25 - 1.5"
	San Francisco SFO	2.2	23	R23 - 5.5"	R9 - 2"	R14 - 2.5"	R10 - 1.5"	R10 - 1.5"	R25 - 1.5"

Conclusions ...

Any wall that doesn't have enough exterior insulation to keep dewpoint and related condensation away from sheathing + cavity is higher risk

There are several walls that are safest from a moisture standpoint in all locations analyzed... Embodied energy? Local?

Cellulose can be 'safe' , as long as its kept dry in outer layers of cavity

PHIUS+ static compliance requirements may be met with a wall R-value lower than is needed to ensure hygrothermal safety, esp in MF

Double stud walls filled with cellulose are much more risky than all other walls studied for these locations