Orchards at Orenco Phase II

More Units...Less Cost...Still Passive

Ben Sturtz REACH CDC

Michael Bonn Ankrom Moisan Architects

Mike Steffen Walsh Construction Co.

NAPHC September 2016



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Outline

- Orchards at Orenco Background & Context
- Orchards Ph. I vs. Orchards Ph. II
 - Design
 - Passive House Process
 - Construction
 - Feedback / Monitoring / Measured Performance
 - Challenges and Lessons Learned
 - Costs
- Orchards at Orenco Proof of Concept?

Learning Objectives

- Demonstrate how the Passive House standard has been applied successfully to affordable housing development, serving as a model for future developments in North America, and serving as a primary path to achieving net zero energy affordable housing
- Describe the key design measures incorporated in the overall building design, enclosure and mechanical systems to achieve Passive House certification
- Describe the integrated teamwork / process used by the project team in the design, construction and operation of high performance affordable housing
- Demonstrate how efficient design and cost optimization can be used to reduce the overall development and operating costs of affordable housing

The Orchards at Orenco

- Affordable housing community in Hillsboro, OR
 - Phase I: 57 units of workforce housing (completed 6/2015)
 - Phase II: 58 units of workforce housing (completed 7/2016)
 - Phase III: 52 units of family/workforce housing (2018?)
- Developer/Owner:

REACH Community Development

REACH Community Development

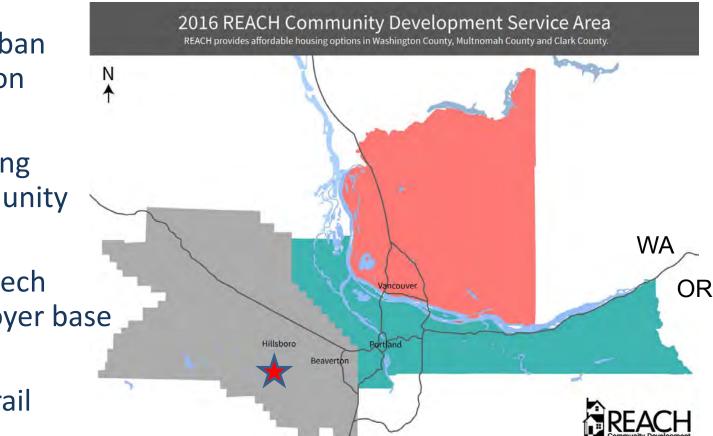
- REACH's goal is to provide Healthy, Safe and Affordable living
- Affordability not only includes low rents but also close proximity to work and schools, and low monthly utility bills
- REACH set a goal in their 2010 Strategic Plan to have a Passive House project in their portfolio by 2015

Why Passive House?

- Most rigorous building energy efficiency standard in world
- Achieve significant reductions of utility costs to residents, while improving comfort and durability
- The right path to net zero...

Orchards at Orenco - Background

- Site history
- Suburban location
- Growing community
- High-tech employer base
- Light rail



Location

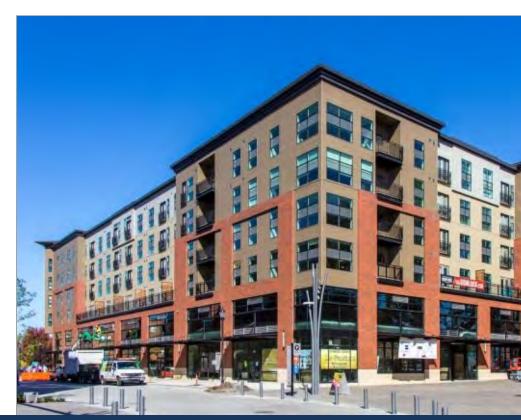


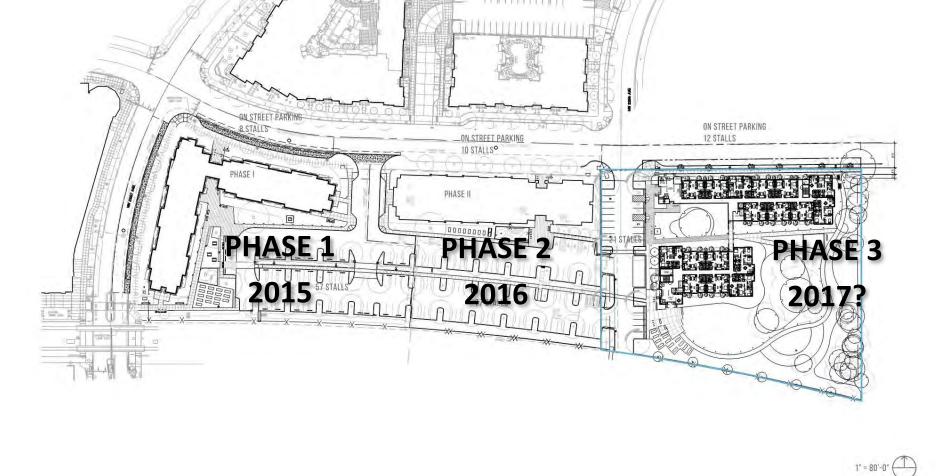
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Orchards at Orenco - Context

- Affordable living
- Amenity-rich
- Workforce
- Inclusive community
- Significant need





The Orchards at Orenco

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Project Team



Owner/Developer



Owner's Representative



Architect of Record



Designed for People, Built for Life.

Contractor

Passive House

Consultant



Landscape Architect



PHIUS+ Rater



Architect

W

Mechanical Engineer



Structural Engineer

Civil Engineer

STONEWOOD



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Phase I Basics

- 57 units of affordable workforce housing
- 57,750 square feet
- 3-story, wood frame construction on concrete slab-on-grade foundation

Design Overview

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ORCHARDS

WALSH CONSTRUCTION CO.

Photo Credit: Casey Braunger

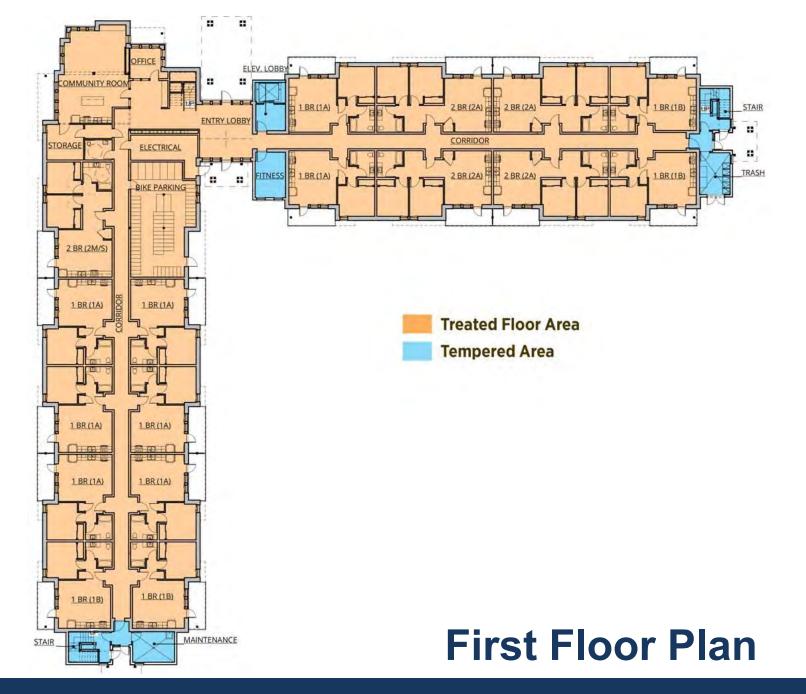




Aerial View from South

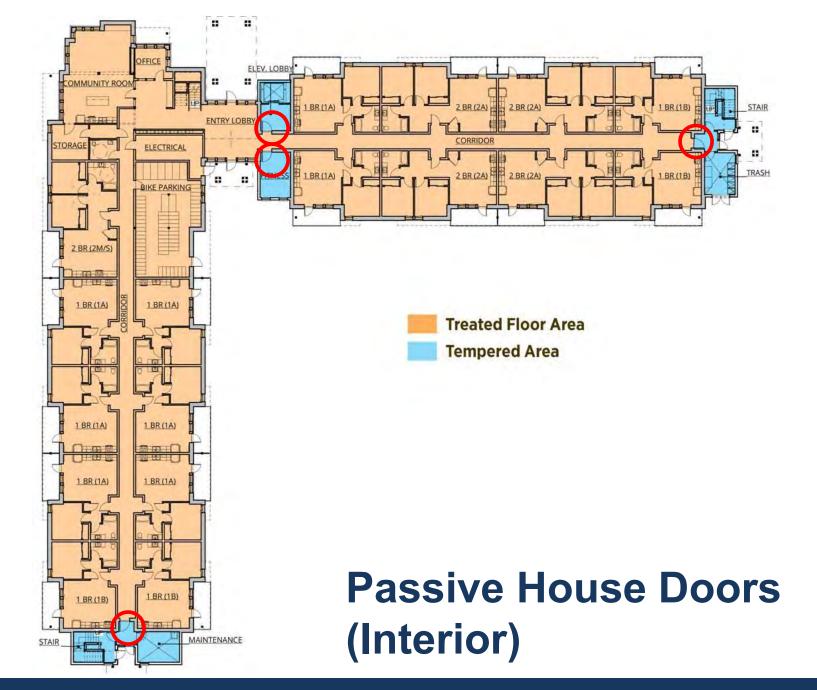
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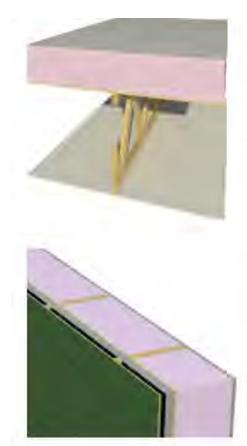
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Typical Roof Assembly: R-81

- 80 mil TPO roof membrane (fully adhered, white)
- 1/2" coverboard
- 12" polyisocyanurate insulation
- Self-adhered rubberized asphalt membrane vapor barrier (serves also as temp. roof)
- 3/4" plywood
- Prefabricated wood truss framing (trusses @ 24"o.c.)
- 5/8" gypsum wall board (2 layers)

Typical Exterior Wall Assembly: R-39

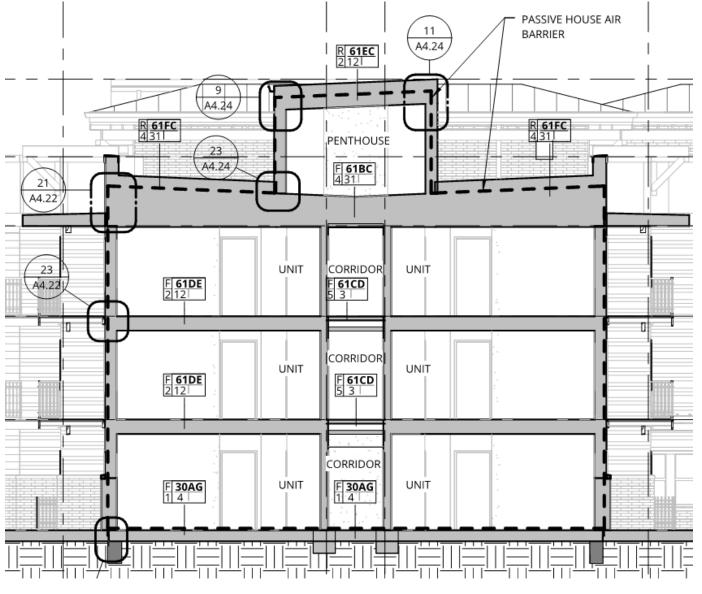
- Fiber cement siding w/ treated 1x wood furring @ 24" o.c.
- 1-1/2" rigid mineral wool insulation (8 lb. density)
- · Spun-bonded polyolefin sheet water-resistive barrier
- 1/2" plywood with air sealing tape at all seams
- 2x10 wood framing (studs at 24" o.c.)
- 9 1/4" blown fiberglass insulation at all framing cavities
- · Polyamide sheet vapor barrier
- 5/8" gypsum wall board

Typical Slab Assembly: R-19

- 4" concrete slab
- 15 mil polymer sheet vapor barrier
- 4" Type II expanded polystyrene insulation
- Gravel base with radon mitigation system piping

Enclosure Assemblies

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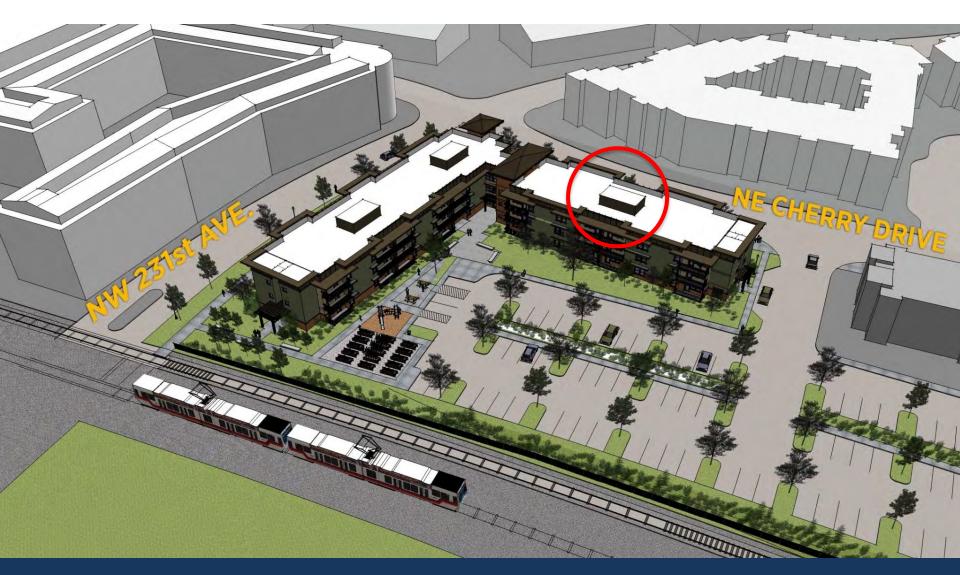


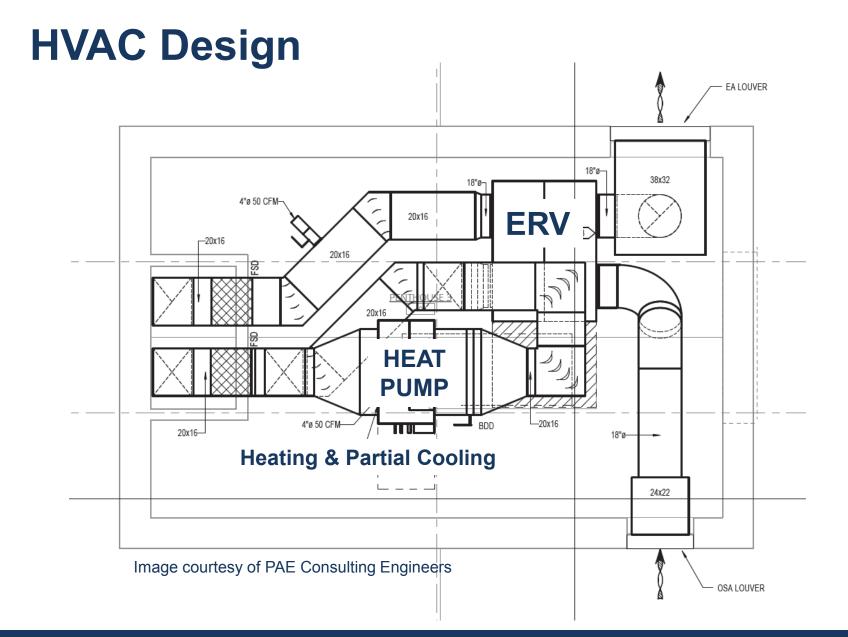
Phase I Building Section

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HVAC Design

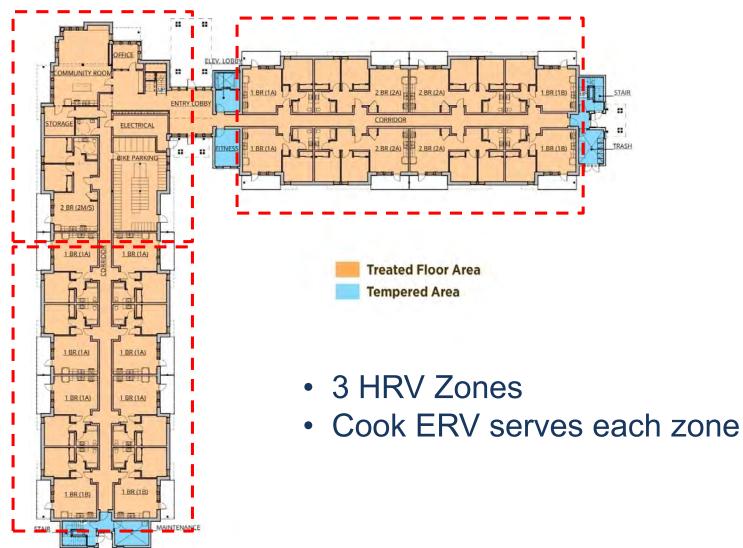




Mechanical Penthouse

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HVAC Design



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HVAC Design

- Continuous 50cfm supply air per bedroom
- Continuous exhaust at kitchen and bath
- Electric cove heater in living room for user control & backup heat

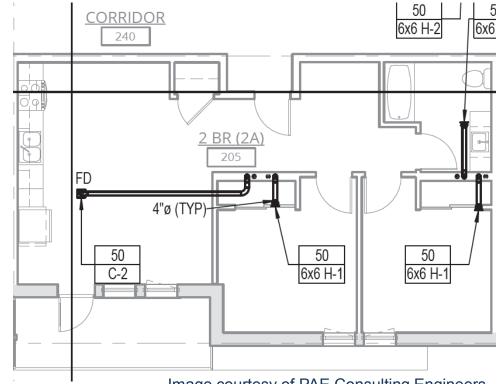


Image courtesy of PAE Consulting Engineers

- Estimated at 20% of building heating load
- No active cooling at apartments

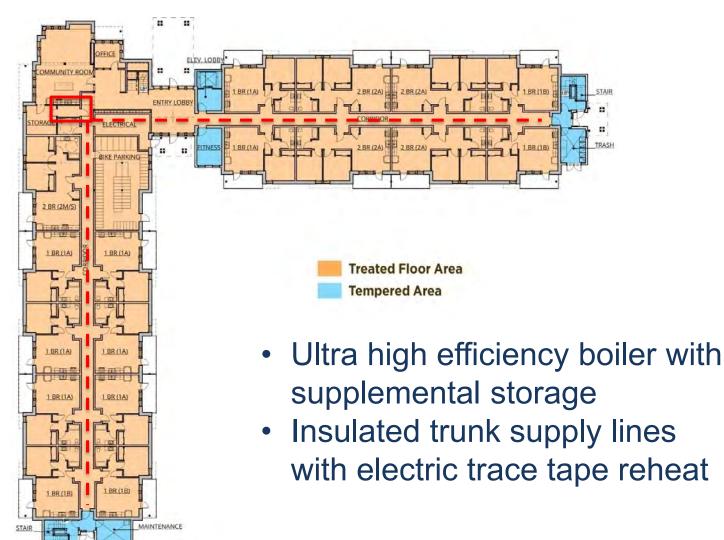
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Overheating?

- Exterior overhangs at all windows
- Solar blocking window screens for west facing units
- Residents need to open windows at night and close during the day...



Water Heating

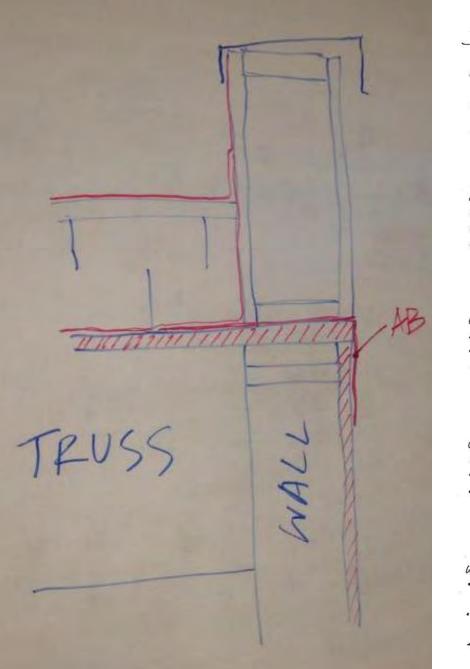


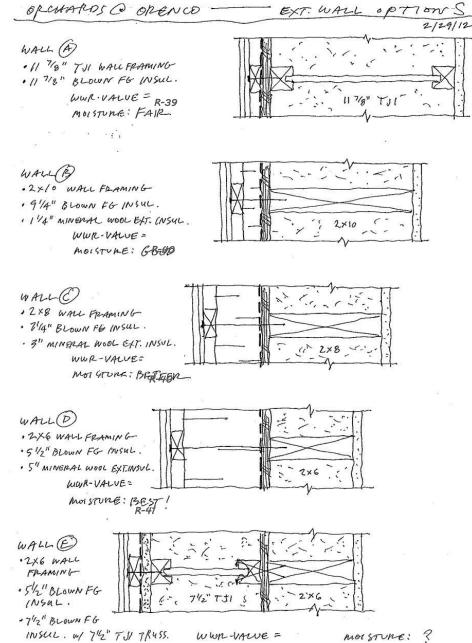
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Integrated Process

- Integrated team / collaborative approach
 - Owner + design team + construction team
- Design Charrette, leading to early concepts...





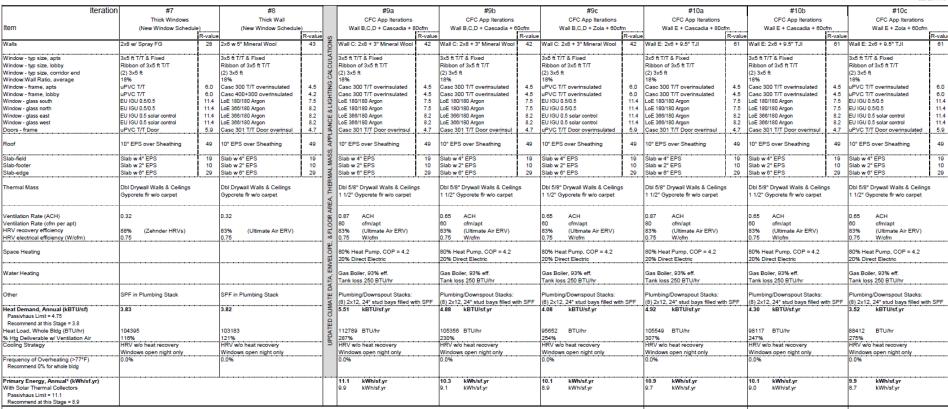
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Integrated Process

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- Highly iterative process
 - Design work → modeling work → cost analysis → constructability review
 - Repeat...

The Orchards at Orenoo - Phase I Passivhaus Energy Modeling PHPP Schematic Design Results - CFC Application Iterations 3/14/2012





* Data assumes PHPP default values for lighting, appliance and plug loads. Actual anticipated loads are over twice these values and will not meet the Primary Energy standard.

Annual Heat Demand with Annual Heat Demand with 12" Polyiso Roof: 12" Polyiso Roof:

4.47

kBTU/sf.

Image courtesy of Green Hammer

3.86 kBTU/sf.



Iteration	n #7		#8			
	Thick Windows		Thick Wall			
Item	(New Window Scheduk		(New Window Schedule			
		R-value	-	R-value	í	
Walls	2x8 w/ Spray FG	28	2x6 w 5" Mineral Wool	43	CALCULATIONS	
					ATI	
Window - typ size, apts	3x5 ft T/T & Fixed	ļ	3x5 ft T/T & Fixed		n L	
Window - typ size, lobby	Ribbon of 3x5 ft T/T		Ribbon of 3x5 ft T/T		ō	
Window - typ size, corridor end	(2) 3×5 ft	İ	(2) 3×5 ft		R	
Window:Wall Ratio, average	18%	i	18%		ŏ	
Window - frame, apts	uPVC T/T	6.0	Casc 300 T/T overinsulated	4.5	Ž	
Window - frame, lobby	uPVC T/T	6.0	Casc 400+300 overinsulated	4.2	F	
Window - glass south	EU IGU 0.5/0.5	11.4	LoE 180/180 Argon	7.5	& LIGHTING	
Window - glass north	EU IGU 0.5/0.5	11.4	LoE 366/180 Argon	8.2	S L	
Window - glass east	EU IGU 0.5 solar control	11.4	LoE 366/180 Argon	8.2	ш	
Window - glass west	EU IGU 0.5 solar control	11.4	LoE 366/180 Argon	8.2	2 N	
Doors - frame	uPVC T/T Door	5.9	Case 301 T/T Door overinsul	4.7	LM	
Roof	10" EPS over Sheathing	49	10" EPS over Sheathing	49	S, APPLIANC	
Slab-field	Slab w 4" EPS	19	Slab w 4" EPS	19	ASS	
Slab-footer	Slab w 2" EPS	10	Slab w 2" EPS	10	2	
Slab-edge	Slab w 6" EPS	29	Slab w 6" EPS	29	ML	
Thermal Mass	Dbl Drywall Walls & Ceilings Gypcrete flr w/o carpet		Dbl Drywall Walls & Ceilings Gypcrete flr w/o carpet		REA, THERMAL MASS,	
Ventilation Rate (ACH)	0.32		0.32		FLOOR AREA.	
Ventilation Rate (cfm per apt)					8	
HRV recovery efficiency	88% (Zehnder HRVs)		83% (Ultimate Air ERV)		Ľ.	
HRV electrical efficiency (W/cfm)	0.75		0.75		8	

The Orchards at Orenco - Phase I

Passive House Energy Analysis Summary

Euroline Scenario (50% CD Set) 12/24/2013

RESULTS:

ASSUMPTIONS:

Holiday Edition



Space Heating EUI:	4.24	kBTU/sf.yr	Total Source Energy EUI:		
Passive House Standard:	4.75	kBTU/sf.yr	Passive House Standard:		
Percent of Limit:	89%		Percent of Limit:		

nvelope:	2 DA		R-value		「デディー・オー」			5.5		
	Walls:	2x10 + 1.5" mineral wool advanced framed, 15% framing factor	39		Heating System:	80% Heat Pump, COP = 4.15 delivered via HRV supply & inde	(average all systems) oor heads	Appliances:	Refrigerator/Freezers: Dishwashers:	370 kWh/yr ES rating or better 275 kWh/yr ES rating or better
		solid blocking @ exterior structural st	upports			20% Electric-Resistance (in apartments)			Clotheswashers:	184 kWh/yr ES rating or better
	Windows:	EuroLine T/T uPVC overinsulated	7.2	R-frame		window watcher shut-off			Clothesdryers:	gas (moisture sensing recommended)
	Glazing N/S:	LoE 180/180 Ar, SHGC=0.54	7.5		Ventilation System:	Ultimate Air ERV, 83% eff, 0.75 W/cfm			Range/Oven:	electric (convection recommended)
	Glazing E/W:	LoE 366/180 Ar. SHGC=0.24	8.2			Apartment Ventilation:	50 cfm/apt		Range Hood:	recirculating; charcoal filter
	Residential Doors:	Euroline T/T Door uPVC overinsul. ADA sill (assumed 4600 Series)	4.3	R-frame		Comm. Rm. Ventilation: CO2 :	0.06 cfm/sf baseline sensor steps to code max req't		Elevator:	1800 kWh/yr i.e. Kone Ecospace, MRL Traction
	Glazing:	same as above				Circulation Ventilation:	0.06 cfm/sf			
	Commercial Doors:	TBD Wood Fire-Rated Door	4.5	R-frame		Whole-Building Ave:	0.58 ACH			
	Glazing:	LoE 366/180 Ar, SHGC=0.24	8.2			Duct Insulation, HRV to Exterior:	4" FG w/ vapor barrier	100 million 100		
	Roof:	12" Polyiso over Sheathing	81			Fitness/Trash Exhaust:	900 cfm direct exhaust	Lighting:	Residential:	100% fluorescent/LED
	Slab: Field:	4" EPS II	19			make-up air inlet provided from exterior to a	xterior to exhausted space		Non-residential:	0.8 W/sf occupied areas
	Interior Footings:	I" EPS IX	6				24 hr/day operation			0.4 W/sf storage/circulation areas
	Perimeter Footings:	4" EPS IX	20				0.3 W/cfm fan efficiency			occupancy sensing all non-residential areas
	Vertical Perimeter:	4" EPS II	19					1 TO 1 TO 1 TO 1		
	Airtightness:	0.60 ACH @ 50 Pa			DHW System:	Central Gas Heater w/ Trace Htg on Lines Water Heater efficiency = 94%		Cooling Strategy:	Windows open night only, closed during day "Hold-opens" recommended for windows' Turn position	
Other:	Thermal Mass:	Standard drywall				Hot Water Line Insulation:			HRV supply air tempered by heat pump; supply temp ~50F	
		I inch gypcrete floor topping w/o carpet		pet		(11) hot water riser lines as min. 3/4" continuous			HRV heat recovery bypass automated by thermostat	
		Carpet in bedrooms only				Low-flow fixtures throughout				
	Cold Stacks:	Downspouts, Plumbing, Radon vents aggregated in:				and the second set with the				
		(8) 2x12, 24" stud bays filled with Dense-pack Cellulose								

34.4 kBTU/sf.yr

kBTU/sf.yr

38.0

91%

Image courtesy of Green Hammer

Integrated Process

- Integrated team / collaborative approach
 - Owner + design team + construction team
- Design Charrette, leading to early concepts...
- Highly iterative process
 - Design work → modeling work → cost analysis → constructability review
 - Repeat...
- Coordinating the work...







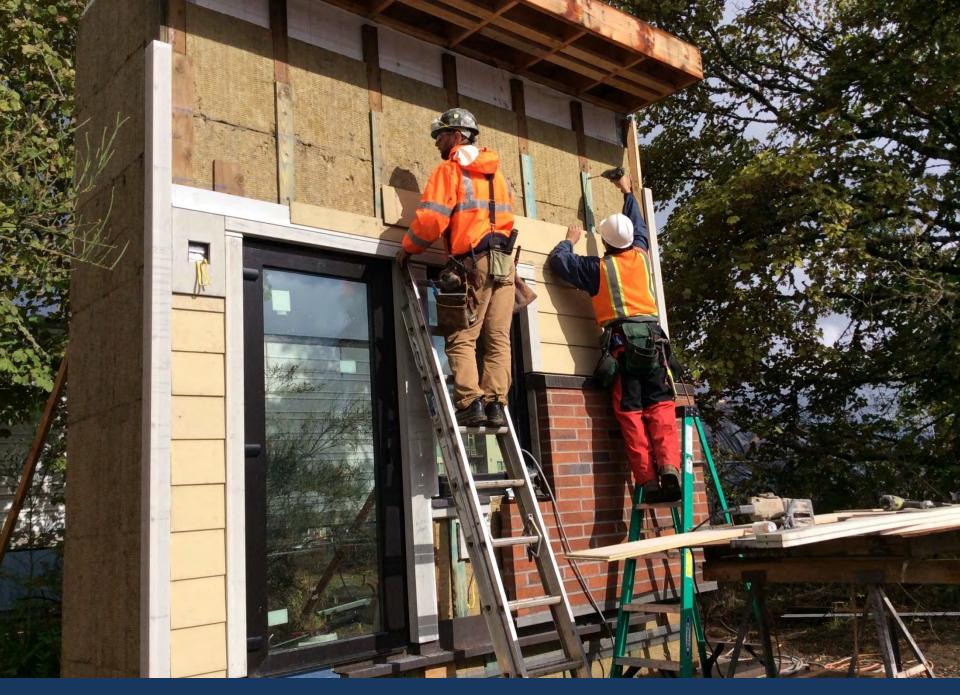




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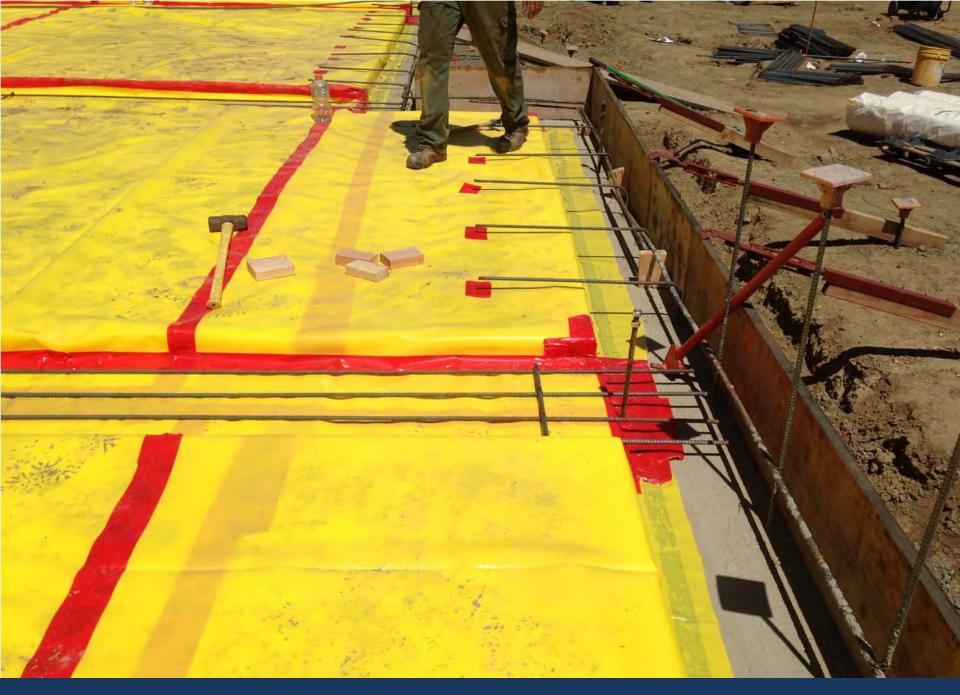








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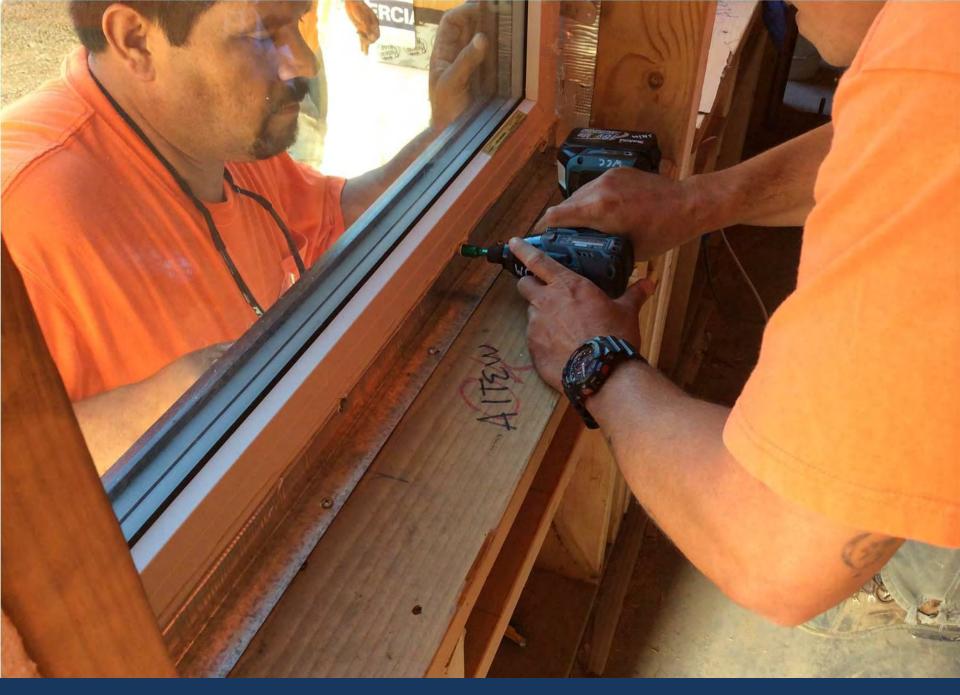
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Phase I - Challenges & Lessons Learned

- Architectural design interface with PHPP
- Product availability
- Airtightness
- Managing subcontractors
- Resident engagement



52.0

43.6



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Preliminary Airtightness Test Result: 0.0875 ACH50

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Final Airtightness Test Result: 0.133 ACH50

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• Owner vision - and commitment - is pivotal

- Owner vision and commitment is pivotal
- It takes a team...working collaboratively, with everyone pulling in the same direction



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- Owner vision and commitment is pivotal
- It takes a team...working collaboratively, with everyone pulling in the same direction
- Early team integration pays off

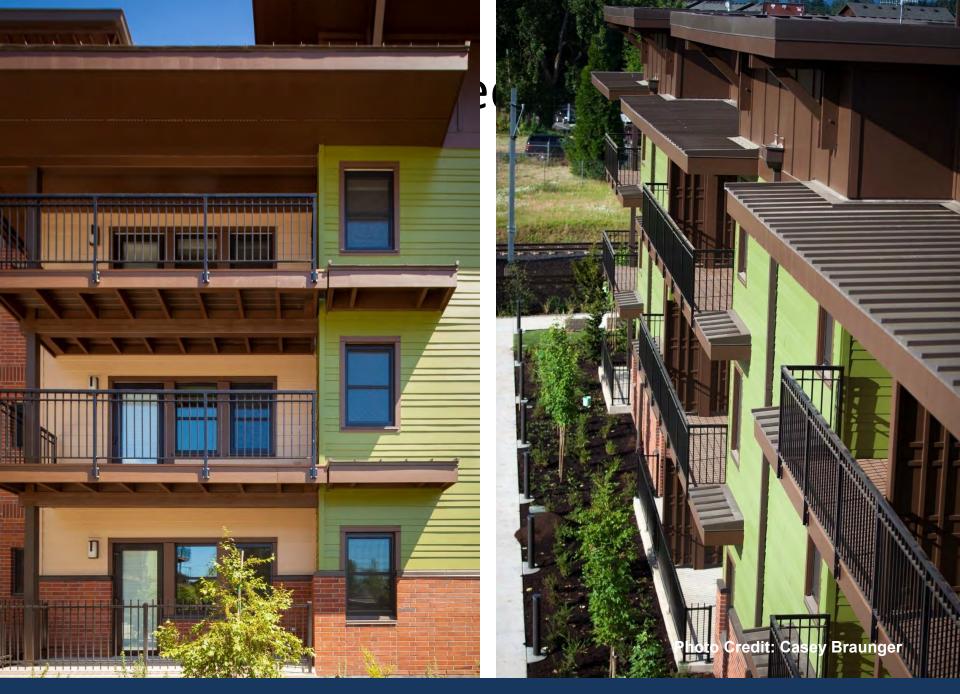
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- Proactive coordination and QC is essential

- Owner vision and commitment is pivotal
- It takes a team...working collaboratively, with everyone pulling in the same direction
- Early team integration pays off
- Proactive coordination and QC is essential
- Keep it simple

Photo Credit: Casey Braunger

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hoto Credit: Casey Braunger

Photo Credit: Casey Braunger

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The Building in Use

Photo Credit: Casey Braunger

Welcome to The Orchards

Top Energy Savers

112

301

APT. 119

37

38

39

40

41

Don't forget the Grand opening on June 29th at 10:30 a.m:

Monthly Building Energy Usage

(1)

3

3

3

KODO KWZ

ENERGY BUDGET AT THE ORCHARDS

DAY IN CYCLE

28

29

30

31

7P

uc as a community to c

33

34

U.S. MAIL

35

36

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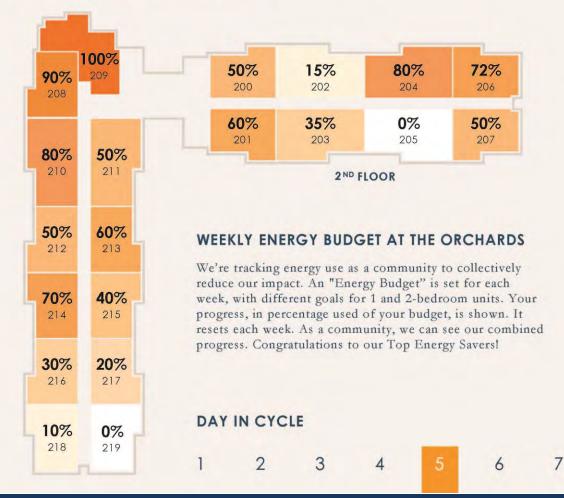
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24

25

Energy Monitoring

REACH The Orchards



November 19 and stay warm!

- Turn your heat down at night to conserve kwh.
- Room 208, you have a package at the front desk.
- The Office will be closing at 10pm tonight.
- Owner of blue schwinn, please move your bike
- Watch out for ice today! We've salted the sidewalks, but it's still dangerous.



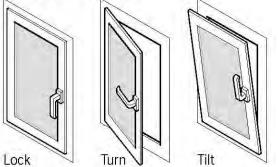
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Education

- Building Owner
 - More upfront preparation/coordination required
 - Property management & maintenance staff
 - Owner's training at turnover
 - Internal bucket meetings
- Building Tenants
 - Lease up
 - Move in
 - Ongoing

Tilt & Turn Windows or Doors



Benefits to Residents

- Utility savings estimated at \$30-40/month
- Improved acoustics can't hear the MAX train...
- IEQ continuous fresh air
- High degree of thermal comfort



Resident Satisfaction

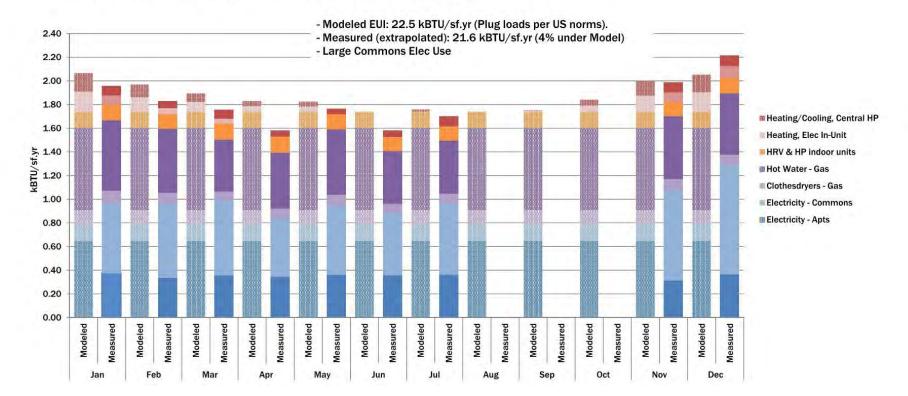
"Every day I find a new reason to love it. It's cool, it's quiet, and I don't even hear the train. During the heat wave, my girlfriend came over to sleep because it was so cool. Yay for German engineering!"

Georgye Hamlin quoted in POLITICO



Measured Performance

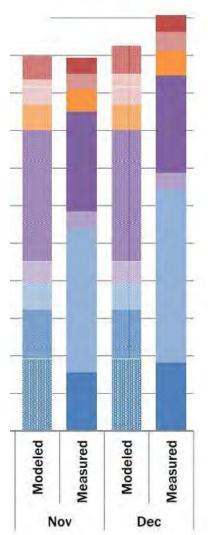
Orchards Phase I Energy Use: Measured vs Modeled (PHPP)



Graph courtesy of REACH Community Development / Housing Development Center

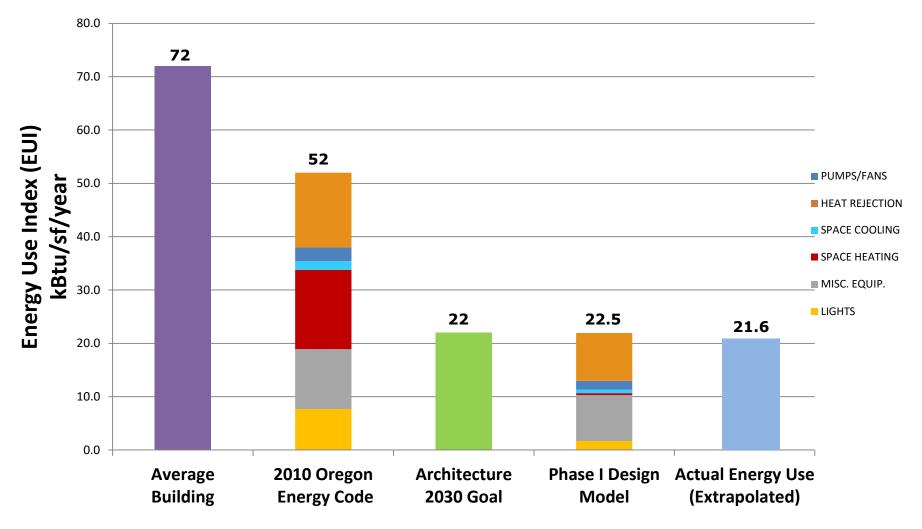
Measured Performance

- Apartments energy use lower than modeled
- Common area electricity use much higher than modeled
 - Causes have been investigated and troubleshooting is underway...
 - Fan at 3rd floor storage room that should be on timer is running continuously
 - Elevator usage higher than anticipated
 - Thermostats at freeze protection heaters in stairwells had been set at 70 degrees, have now been set to 45 degrees
 - DAS system added late during construction was not in original model (increasing site EUI slightly: approx. 0.2 kBTU/sf/yr)



Heating/Cooling, Central HP
 Heating, Elec In-Unit
 HRV & HP indoor units
 Hot Water - Gas
 Clothesdryers - Gas
 Electricity - Commons
 Electricity - Apts

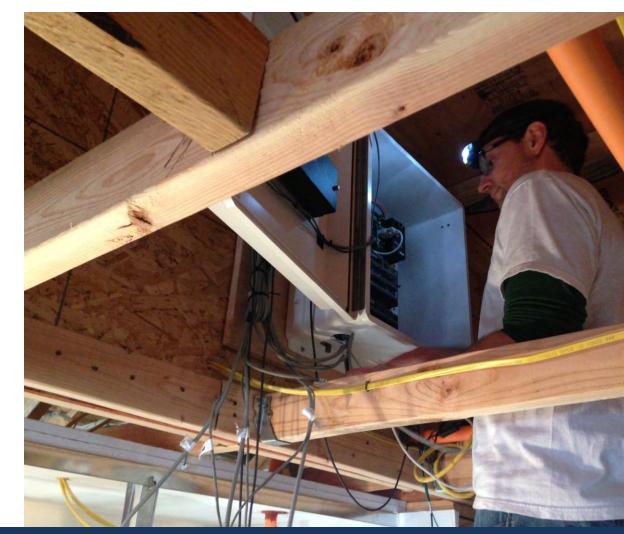
Measured Performance

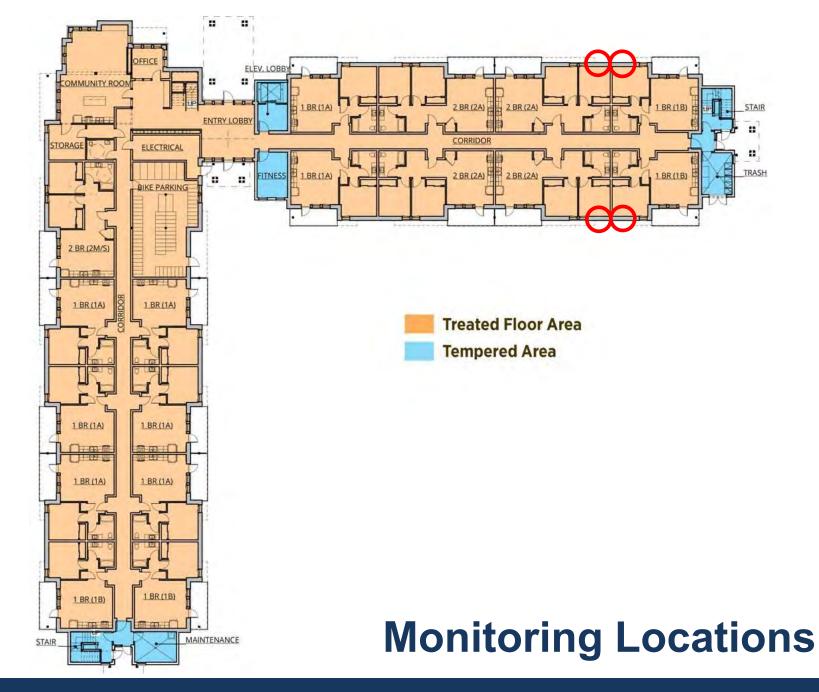


Graph courtesy of PAE Consulting Engineers

Enclosure Monitoring

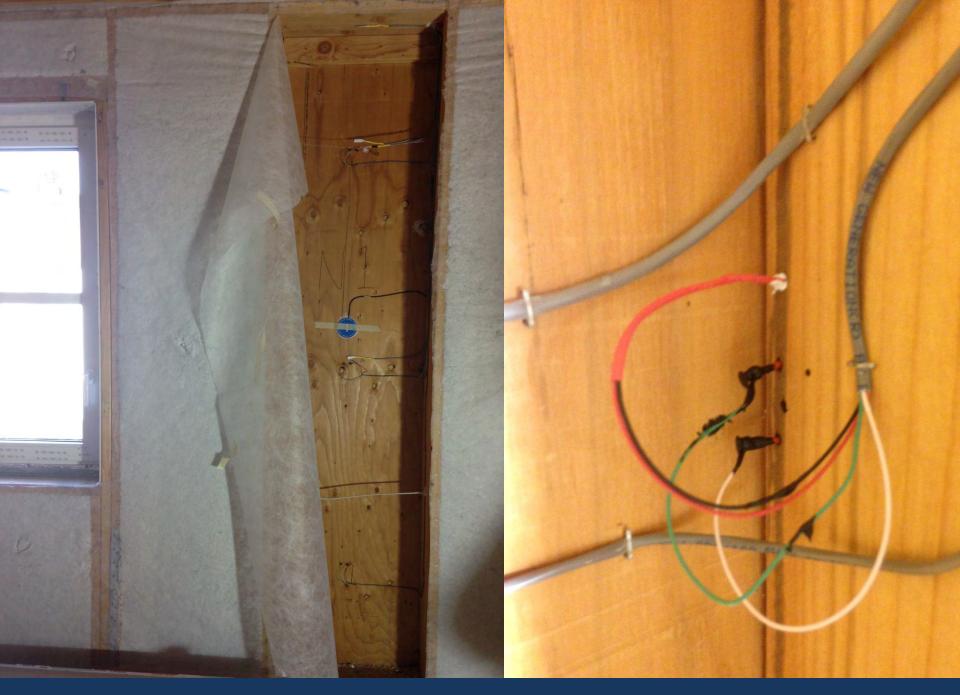
- Monitoring performance of exterior wall assembly
- Study designed by RDH Building Science Laboratories
- Funded by ROXUL
- Will collect data for 2 years at least





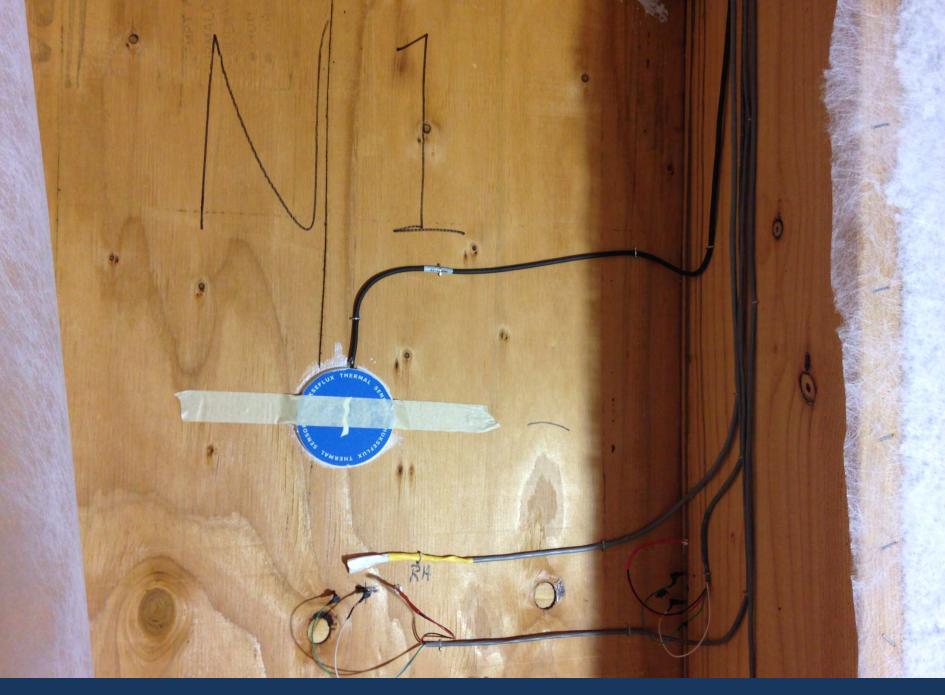
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Enclosure Monitoring – Interior Temp

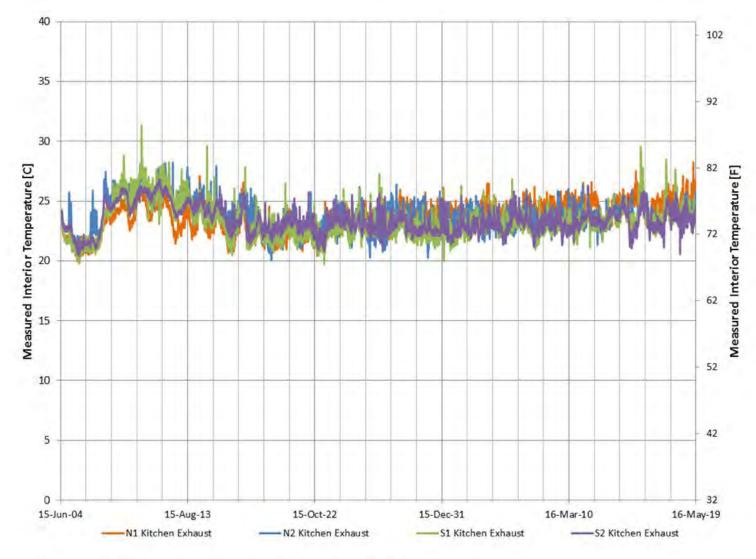


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Enclosure Monitoring – Interior RH

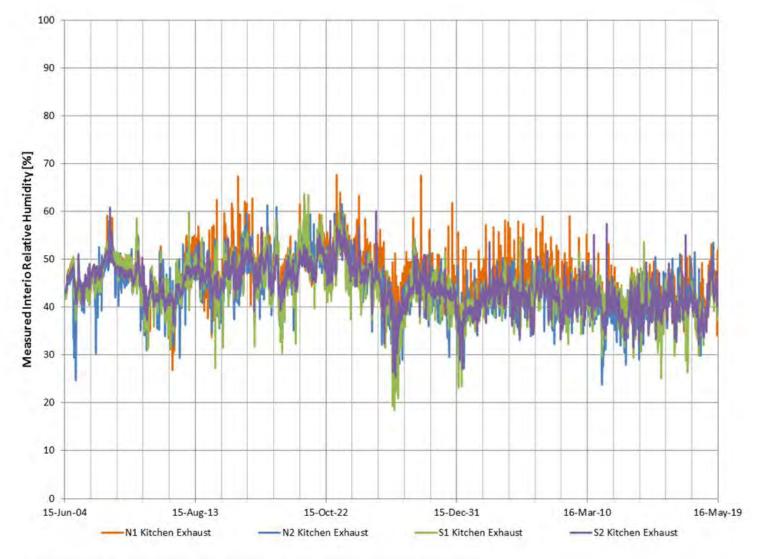


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Enclosure Monitoring – Sheathing MC

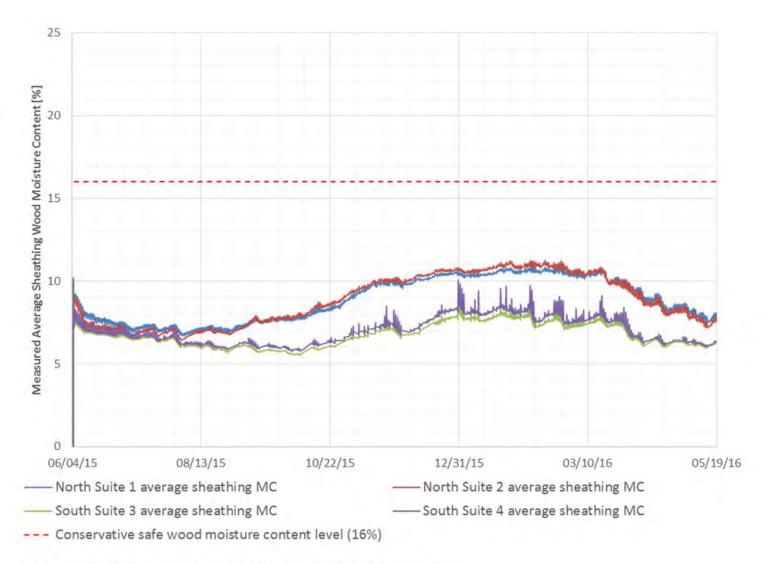


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Enclosure Monitoring – Sheathing RH

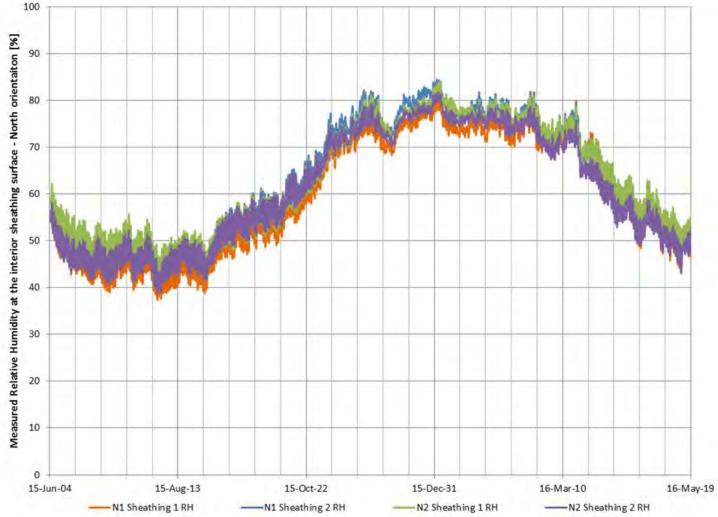


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Enclosure Monitoring – Sheathing RH

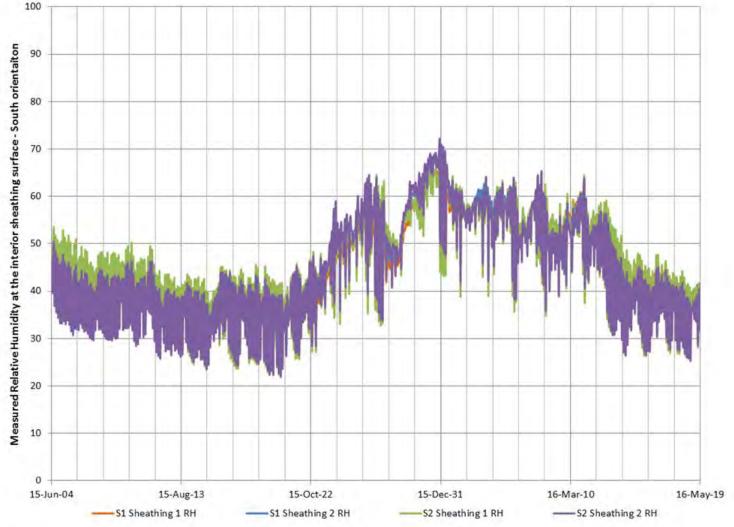


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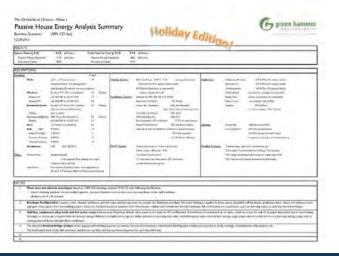
Cost?

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Soft Costs - Premium

Incremental Soft Costs		
Design	Amount	Scope
Architecture	37,260	Additional coordination/research
Mechanical	19,600	PAE - Full Design for mechanical system
Energy Modeling	24,000	PAE - Energy Modeling & Incentives
PH consultant	38,720	Green Hammer
Certification	8,000	PHIUS
	21,000	Earth Advantage PHIUS on site review
Total soft costs	\$148,580	

Analysis courtesy of Housing Development Center





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Hard Costs - Premium

Description	Amount			
Additional construction duration	\$	31,500		
Additional supervision/QC	\$	25,000		
Overexcavation for underslab insulation	\$	10,000		
2x10 stud wall - additional material cost	\$ \$	60,000		
Fero clips/brick detailing	\$	20,000		
Detailing/material for separating interior PH spaces	\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	10,000		
Siding return detail for overinsulation	\$	20,000		
Additional flashing details	\$	20,000		
Roofing insulation	\$	50,000		
Wall insulation	\$	53,907		
Slab on grade insulation	\$	55,711		
Windows and Deck Doors	\$	176,217		
Commercial doors, including interior PH doors	\$	38,443		
HVAC	\$	-		
Infiltration costs	\$	83,886		
Hot water heater	\$	2,000		
Low flow fixtures	\$	3,480		
Temp maintenance system	\$	15,000		
Lighting	\$			
Appliances	\$	6,256		
Energy monitoring system	\$ \$	87,000		
Elevator	\$			
Siding/rain screen	\$	20,000		
Blocking, Hold offs, SAM	\$	25,000		
Air Testing	\$	10,000		
Other misc. costs	\$	50,000		
	Subtotal \$	873,400		
	Markup \$	37,120		
Το	tal hard costs \$	910,520		

Analysis courtesy of Housing Development Center

Cost Premium & Financing

Uses		
Incremental Soft Costs	\$ 148,580	
Incremental Hard Costs	\$ 910,520	
Total incremental Cost	\$ 1,059,100	
Premium over "typical Orenco"		11.0%

Sources		
REACH Equity	\$ 300,000	
Meyer Memorial Trust grant	\$ 500,000	
Neighborworks grant	\$ 260,000	
OHCS Weatherization	\$ 100,000	
Energy Trust of Oregon	\$ 65,000	
Enterprise charrette grant	\$ 4,000	
Total additional Sources	\$ 1,229,000	

Would We Do It Again?

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Orchards at Orenco Phase II

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Innovation Towards Replication

- Best Overall Project and Best Affordable Project, 2015, PHIUS
- Sustainable Project of the Year, 2015, Portland Business Journal
- Golden Hammer Award for Best Project, 2015, Oregon Opportunity Network
- Energy Efficiency Project of the Year & People's Choice Award, 2016, Daily Journal of Commerce
- Best Green Project, 2016, Affordable Housing Finance Magazine's Reader's Choice Award
- Featured in Dwell, Portland Monthly, Politico, Alaska Airlines' in-flight magazine, and local newspapers



Orchards at Orenco Phase II - Context

- Rental Housing Crisis
- Cost
 Containment
- Market
 Demand
- Soft Cost Impacts



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Orchards Phase I vs. Phase II

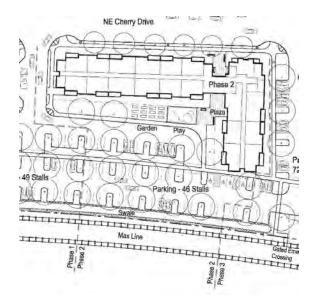
Phase I (PHIUS+ Certified)

- Innovate to meet REACH strategic goal of building Passive House
- REACH brought significant private investment for this innovation

Phase II (Passive House Inspired)

- Reduce costs to meet OHCS
 cost containment limits
- Additional private resources
 not available
- Take lessons learned & best practices from Phase I

Design Response to Cost Containment



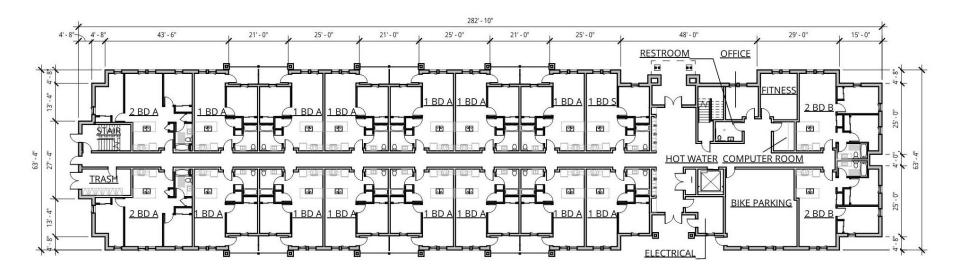
Phase II (original design)

- L-shaped building with 46 parking stalls
- 57 units in 57,750 SF
- Shallow units to increase daylight
- Community room, office



Phase II (after design revisions)

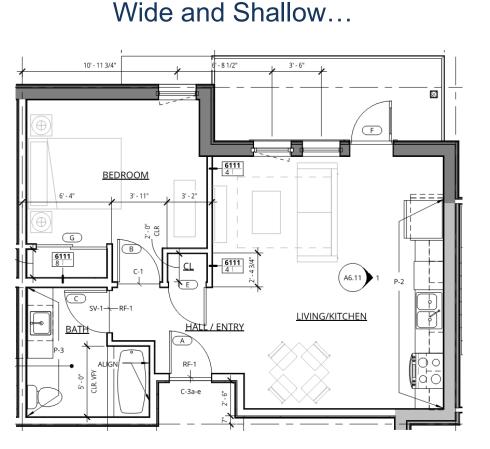
- Bar building with 77 parking stalls
- 58 units in 49,900 SF
- Deeper, narrower units
- Reduced number of balconies
- Reduced amenity space

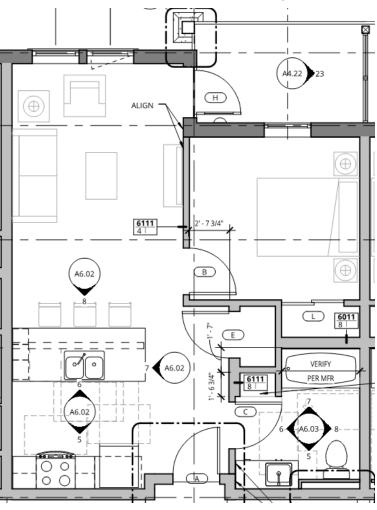


First Floor Plan

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Narrow and Deep...





CORRIDOR

CORRIDOR

Phase I Typ. 1 BR

Phase II Typ. 1 BR

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Orchards Phase I & II

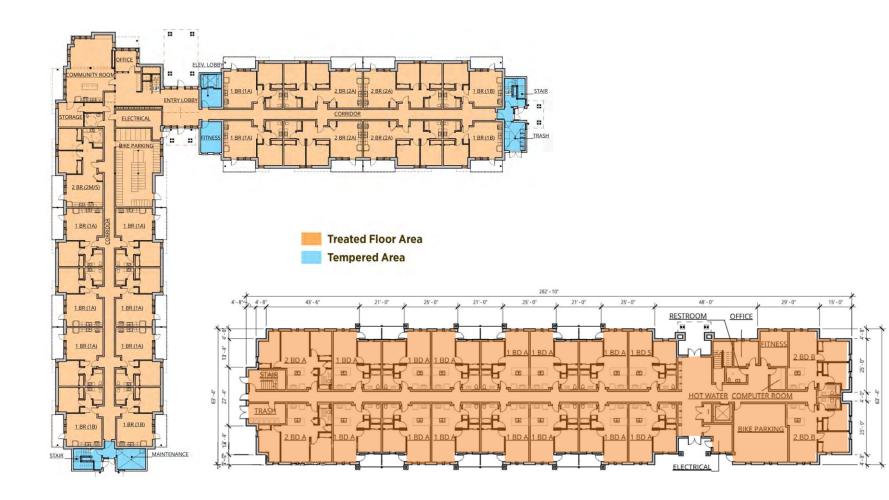
Phase I (PHIUS+ Certified)

- Envelope
 - Fully insulated slab & footings
 - 2x10 walls with 1 ½" exterior insulation
 - Triple-glazed windows
 - Low-slope roof with R-81 insulation
- Whole building ERV with heat pump
- Spaces outside conditioned envelope = very expensive doors & detailing
- Ultra airtight: 0.13 ACH50
- Extended sequencing / duration

Phase II

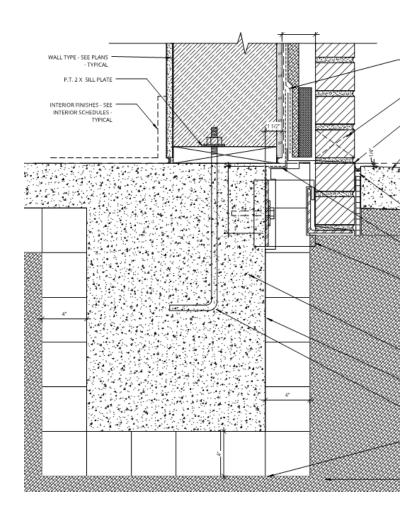
(pursuing PHIUS+ Certification)

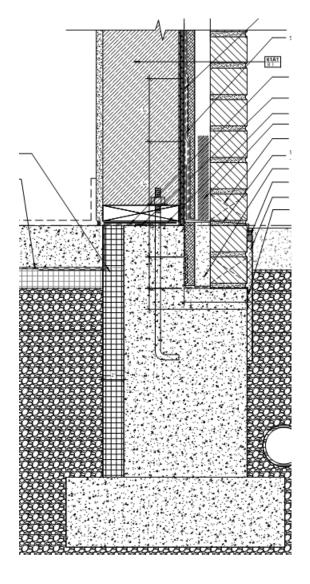
- Envelope
 - Insulated slab. No insulation under footings
 - 2x8 walls with 1" exterior insulation
 - Triple-glazed windows
 - Steep-slope roof with R-60 insulation
 - Vented attic
- Reduced vertical envelope area
 - 35,000 SF → 27,700 SF
- Same HVAC as Phase I, but with better zoning due to orientation of building
- All spaces inside conditioned envelope
- Airtight?????



Phase I – Areas Outside PH Envelope

Phase II – <u>All</u> Areas Inside PH Envelope

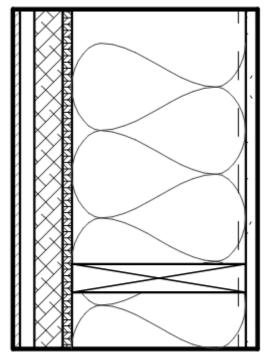




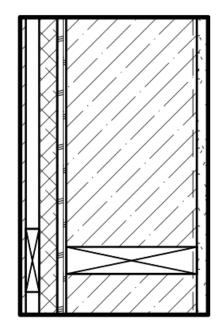
Phase I Foundation Phase II Foundation

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1 ¹/₂" Exterior Insulation 2 x 10 Wall Framing



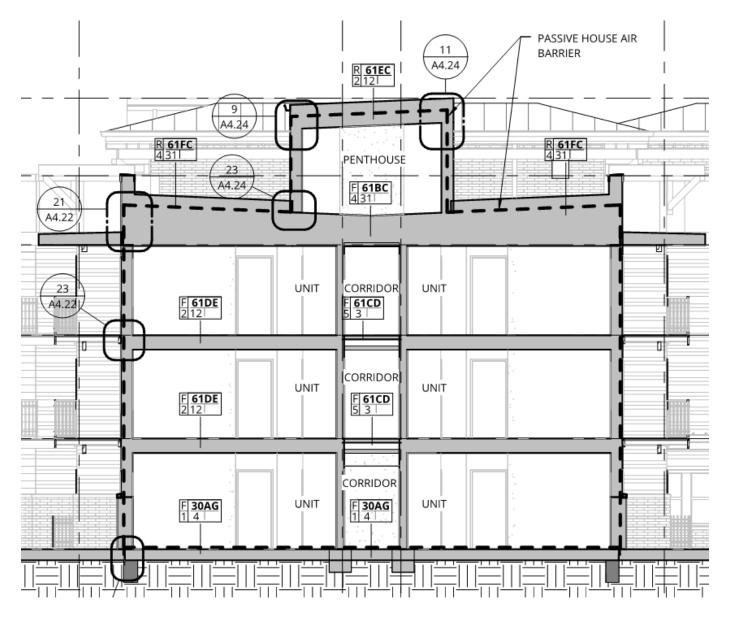
1" Exterior Insulation 2 x 8 Wall Framing



Phase I Ext. Wall Ph

Phase II Ext. Wall

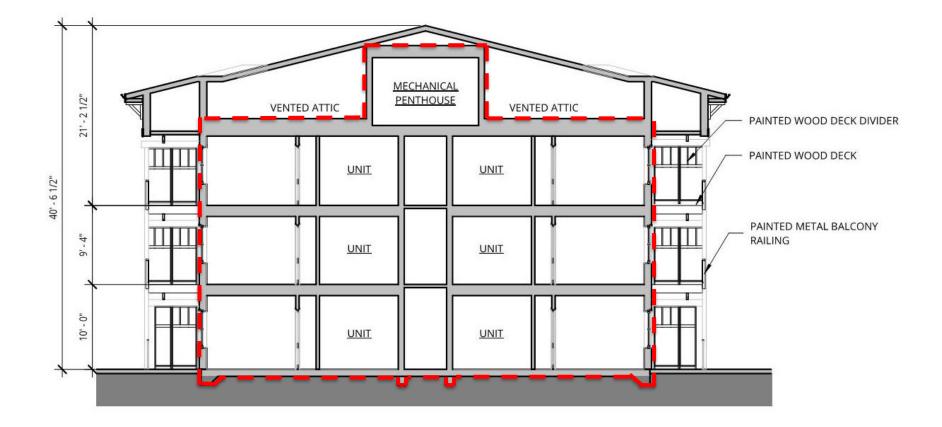
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Phase I Building Section

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Phase II Building Section

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PHIUS+ Certification

- As design began, REACH called for Phase II to use lessons learned and best practices from Phase I while reducing costs to keep within cost containment limits set by state's housing agency
- As construction began, building design was modeled in both PHPP and WUFI Passive
- Determined that design complied with requirements of PHIUS+ 2015 Passive Building Standard
- REACH decided to pursue certification for Phase II



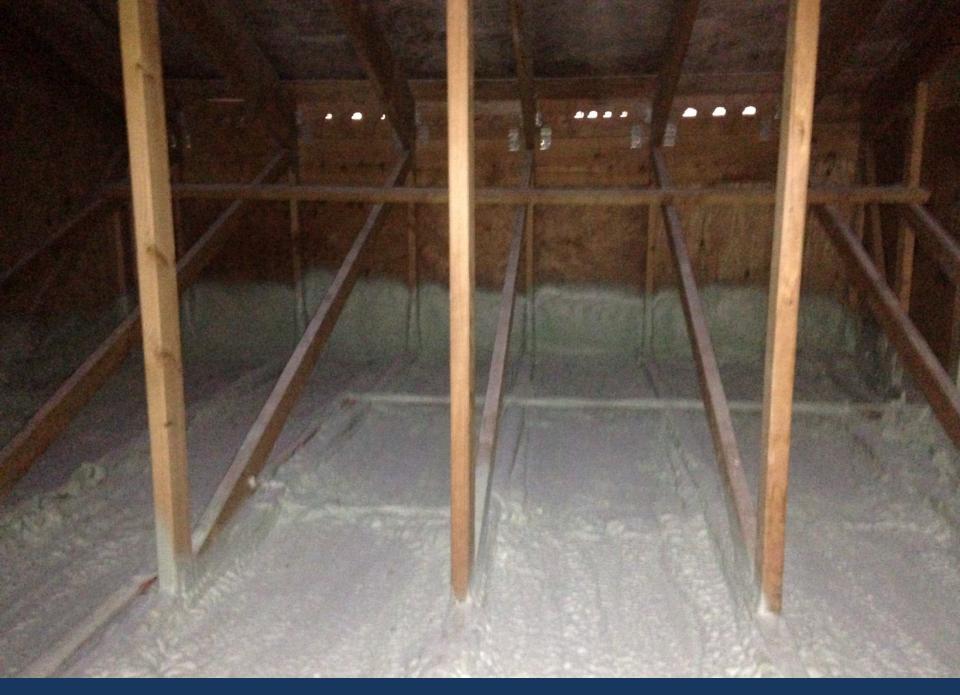
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Final Airtightness Test Results: 0.42 ACH_{50 (taped)} 0.59 ACH₅₀ (untaped)

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LIR

Phase II - Performance

- Modeled Performance: EUI = 22.2
- Measured Performance: Available Aug. 2017

Phase II - Lessons Learned

- Airtightness
 - A major challenge at steep slope roof with vented attic...

Phase II - Lessons Learned

- Airtightness
 - A major challenge at steep slope roof with vented attic...
- Cost premium to achieve Passive House certification can be effectively reduced through more inherently efficient design
- Construction cost: \$173/SF, \$147k/unit)
 - 8% cost/unit reduction from Phase I
 - 15%+ cost reduction if factoring in market escalation...
 - Negligible cost premium to achieve Passive House

Passive Measures - Incremental Costs

- Foundation insulation
- Wall framing
- Exterior insulation at cladding
- Triple-glazed windows (if required)
- Heat recovery at ventilation system
- Materials and labor to achieve airtightness
- Traction elevator
- Certification
- Quality assurance / verification

Orchards Phase I & II - Costs

Phase I

(PHIUS+ Certified)

- TDC of \$14.5M
- \$255K/unit
- Construction cost: \$9,093,040
- \$158/SF
- \$159,527/unit
- Energy performance:
 - 5 energy models
 - 31-71% better than code
 - Actual data available now

Phase II

(pursuing PHIUS+ Certification)

- TDC of \$13.6M
- \$234K/unit
- Construction cost: \$8,531,624
- \$173/SF
- \$147,097/unit
- Energy performance:
 - 3 energy models
 - 29-67% better than code
 - Actual data available in 2017

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Orchards at Orenco - Proof of Concept

- When implemented with knowledge and skill, passive building measures are cost effective AND provide substantial benefits:
 - Enhanced comfort, health and durability
 - Energy use reduction, leading to operational cost savings
- Orchards at Orenco demonstrates that passive building measures can be implemented at multifamily housing for <u>little additional first cost</u>
- Life cycle cost & quality benefits likely to far exceed the additional investment at project inception







ORCHARDS AT ORENCO, PHASE I



ORCHARDS AT ORENCO, PHASE II

WHY?

- WHY are we not doing this on ALL affordable housing moving forward?
- WHY are we not doing this on ALL multifamily housing moving forward?
- "Split incentive" is potential issue for market-rate housing...shouldn't be for affordable housing
- Construction market cost escalation IS an issue...

More Information & Insights

- REACH Community Development:
 - http://reachcdc.org/main/docs/housing_development/Orchards_PH_Case_Study.
 pdf
 - http://reachcdc.org/main/docs/housing_development/Orchards_at_Orenco_I_De velopment_Profile_update_Aug_2015.pdf
- Housing Development Center:
 - http://www.housingdevelopmentcenter.org/our-work/buildings/orchards-atorenco/
- Ankrom Moisan Architects:
 - https://www.youtube.com/watch?v=ewJUCWI6dqM
- PHIUS Case Study:
 - http://www.phius.org/phius-certification-for-buildings-and-products/casestudies/orchards-at-orenco-phase-i
- BEST 4 Conference Paper:
 - http://walshconstructionco.com/2015/04/walsh-presents-at-best-4-buildingenclosure-science-and-technology-conference/
- Guest Blog on Green Building Advisor:
 - http://www.greenbuildingadvisor.com/blogs/dept/guest-blogs/largest-passivhausbuilding-us



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