



phi.us

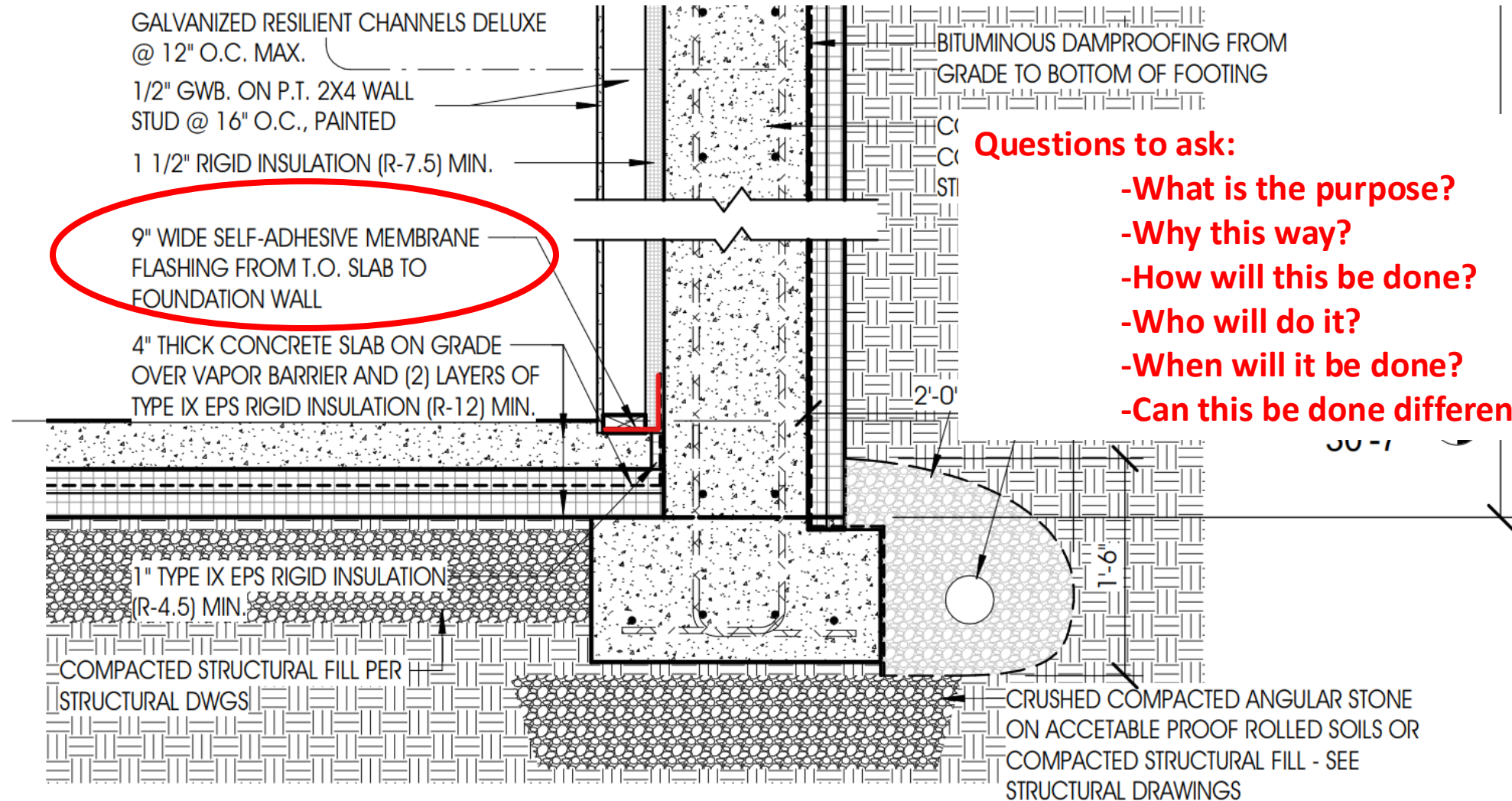
**PRO FORUM**

Hall of Shame - Game Time!  
What's wrong with this picture?

# Verification

- Plan Review:
  - Exterior details of air barrier transitions
  - Compartmentalization Details

# Exterior details of air barrier transitions



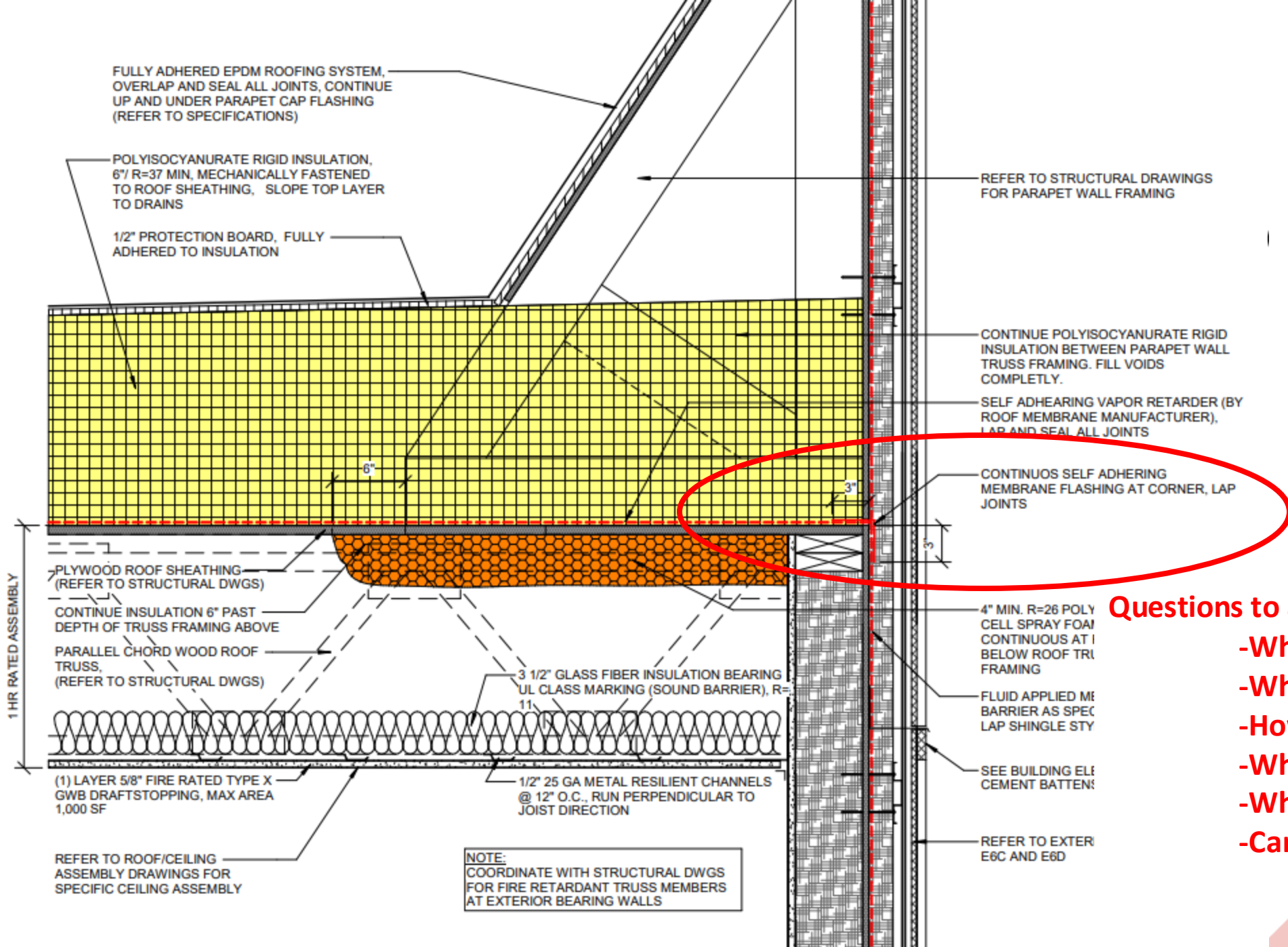
## Questions to ask:

- What is the purpose?
- Why this way?
- How will this be done?
- Who will do it?
- When will it be done?
- Can this be done differently?

# Exterior details of air barrier transitions

How it was Done:





**Questions to ask:**

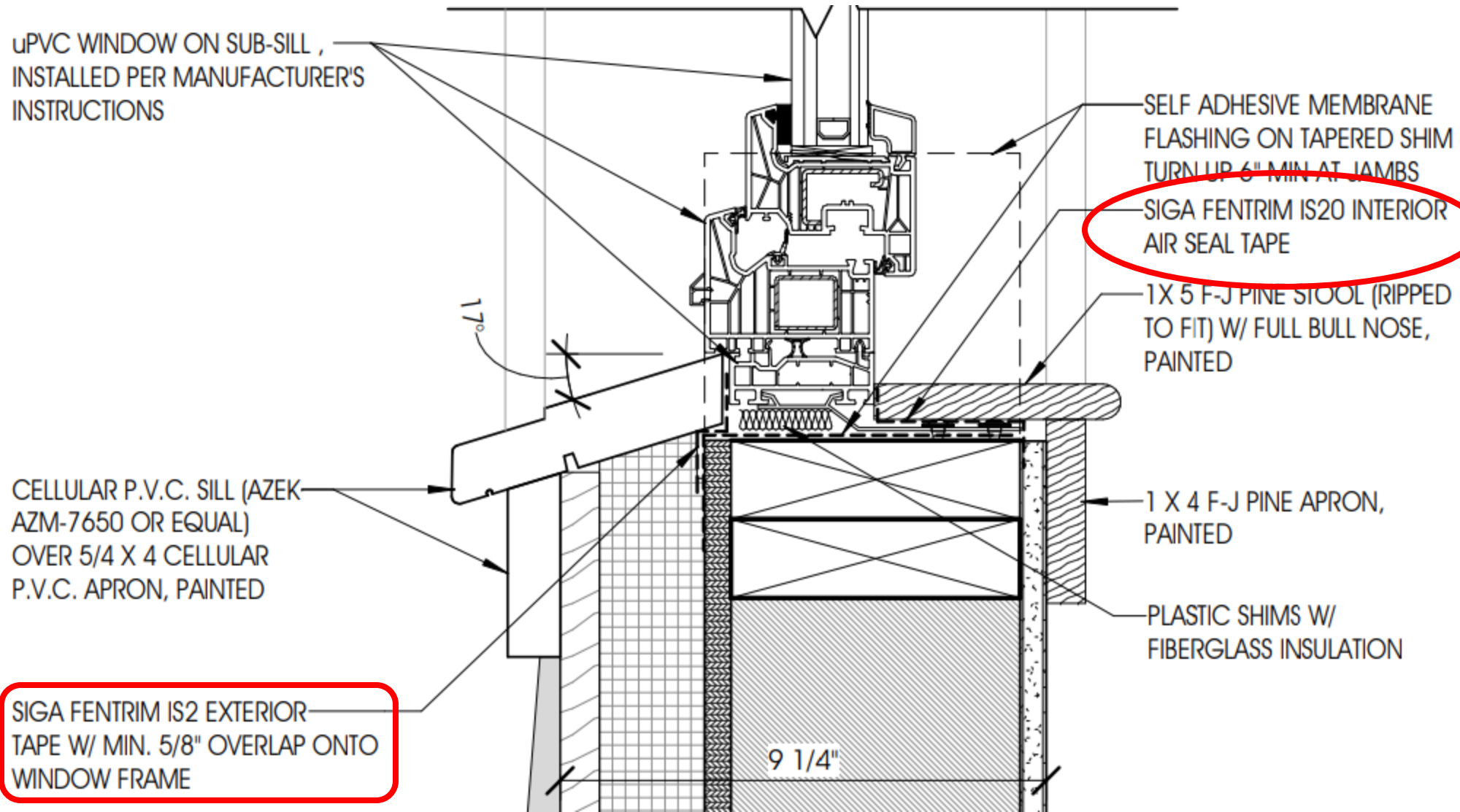
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# Exterior details of air barrier transitions

How it was Done:



# Exterior details of air barrier transitions



## Questions to ask:

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# Exterior de

# ansitions



Questions to ask:

- What is the purpose?
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# Compartmentalization Details

Where are you defending your castle?

Inner Wall?



Outer Wall?

# Compartmentalization Details

**Where are you defending your castle?**

**Inner Wall?– Air-tight drywall approach**

**Outer Wall?– Sheer walls**

# Comparison

# : Inner Wall



## Questions to ask:

- What is the purpose?
- Why this way?
- How will this be done?
- Who will do it?
- When will it be done?
- Can this be done differently?

DROPPED CEILING BELOW,  
WHERE APPLICABLE

DROPPED CEILING BELOW,  
WHERE APPLICABLE

B2 SECTION DETAIL - COMPARTMENTALIZATION - CORRIDOR NON-ENTRY  
A510 SCALE: 3" = 1'-0"

Com



# Inner Wall

Questions to ask:

- What is the purpose?
- Why this way?
- How will this be done?
- Who will do it?
- When will it be done?
- Can this be done differently?

Com

Wall



to ask:

the purpose?

way?

this be done?

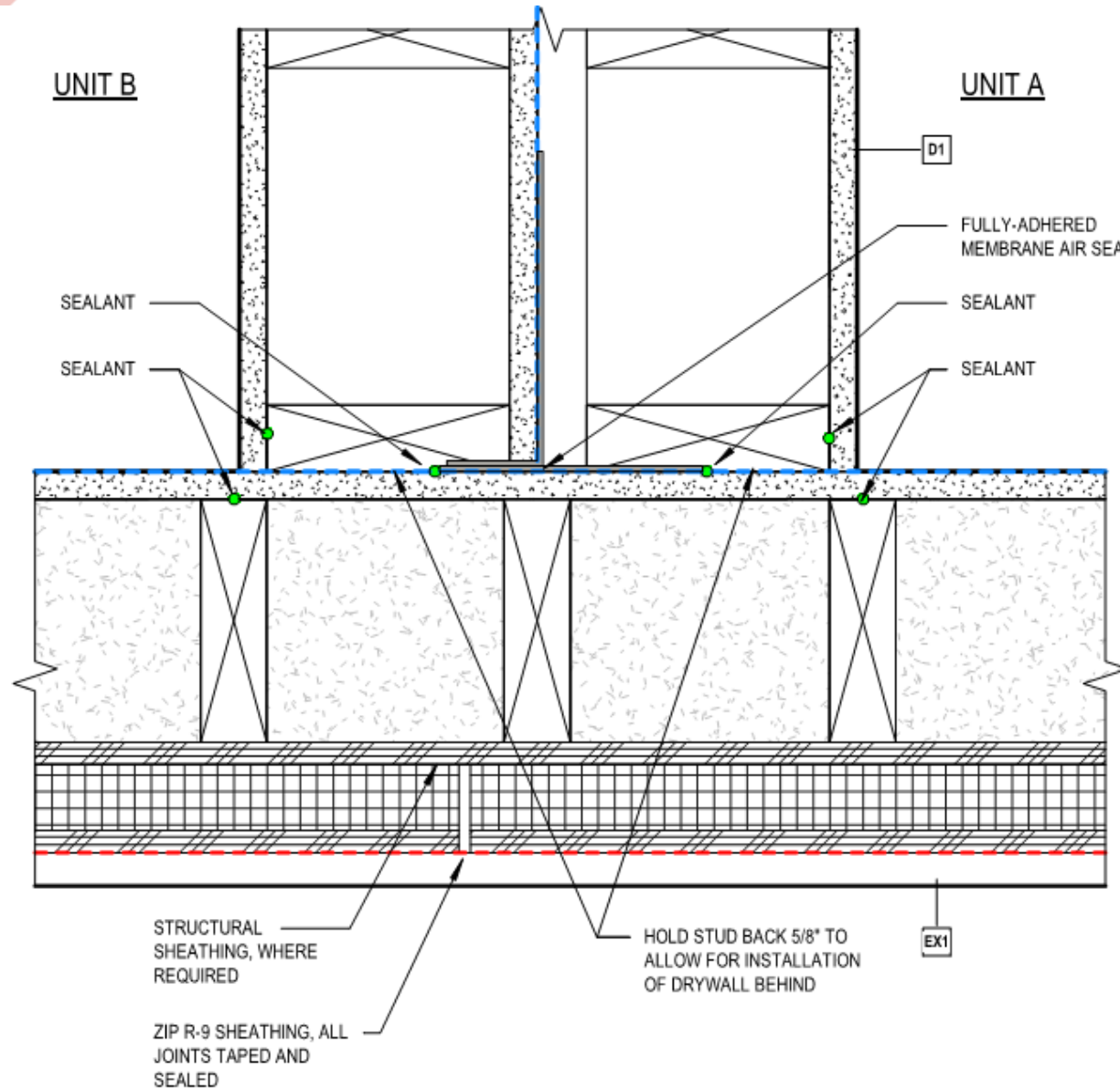
do it?

ll it be done?

be done differently?

Con

# Outer Wall



Questions to ask:

- What is the purpose?
- Why this way?
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- Can this be done differently?

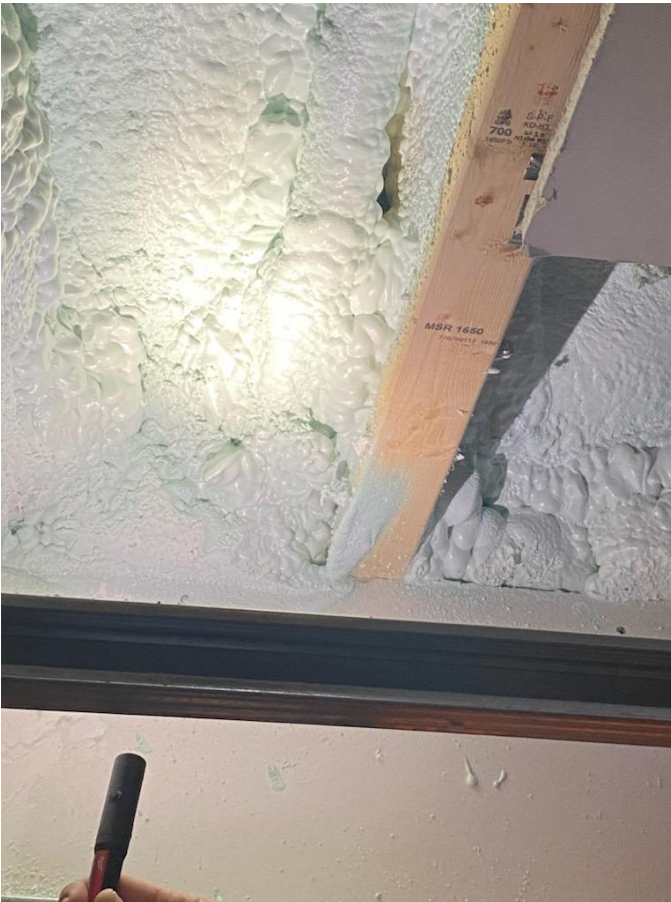
# Verification

- Whole Building Blower Door Testing Plan:
  - Slab on Grade buildings
  - Podium/pedestal buildings



# Verification

- Air Sealing: Mid Point Whole Building blower door tests
  - When the air barrier is complete/as soon as possible!



Q&A/Discussion Break!

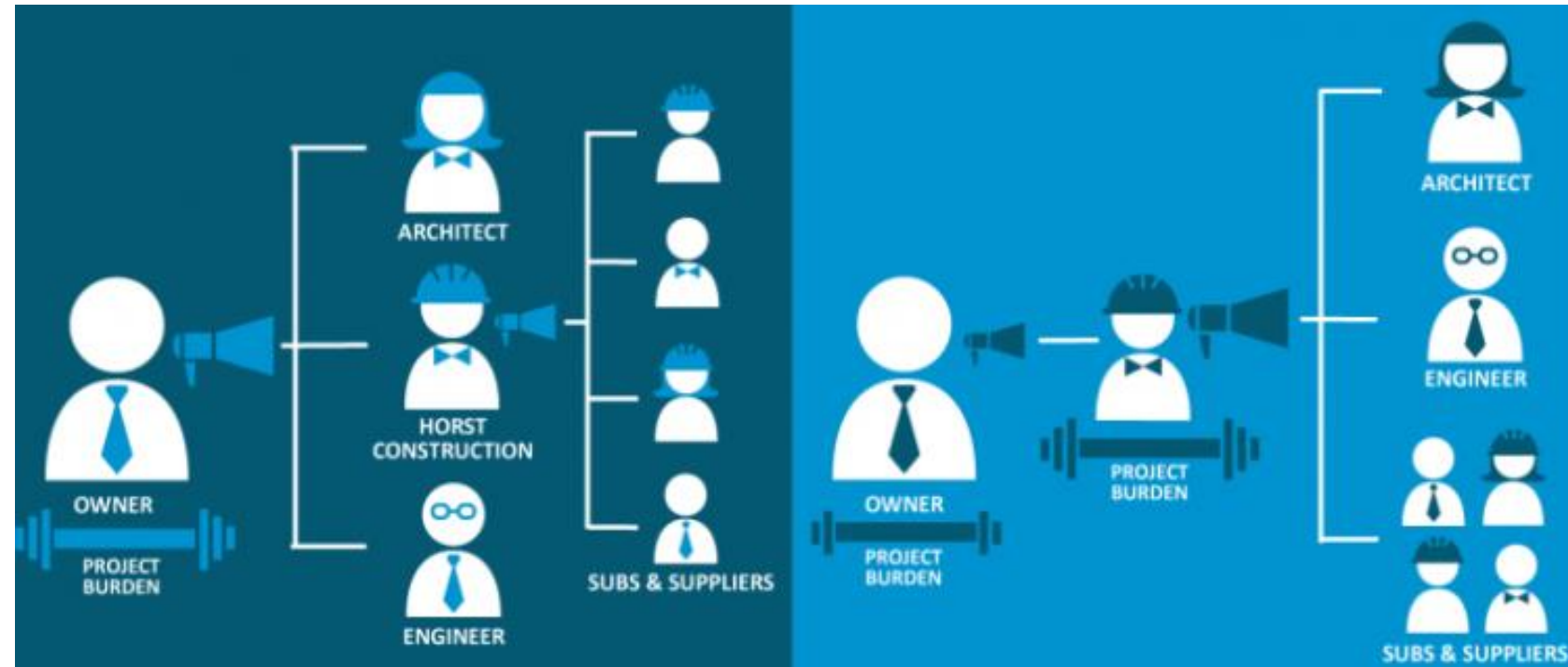
# Design to Construction Transition

## Pre-Bid meetings:

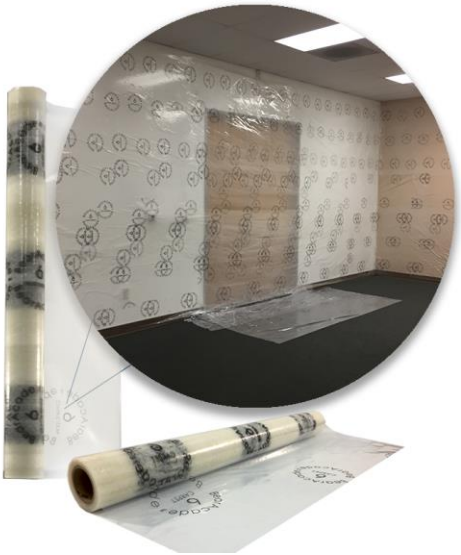
- Review what to look for (experience or training) in contractors
- Review certification scope and designate responsibilities
- Coach to Umpire role of Verifier

## Preliminary testing:

- Floor testing
- Guarded testing
- Zone testing
- Preliminary whole building
- Quantitative vs. Qualitative
- Smoke for visuals



# Equipment/tools likes & dislikes?



**DO NOT ENTER**  
**¡NO ENTRE!**

**TESTING  
IN  
PROGRESS**



**DOOR  
IS  
SEALED**



# Passive House Construction Kick-Off Meeting: Trades Training

## **WHO** should attend?

- General Contractor
- Owner
- Design team (architect, MEP)
- Subcontractor trades: insulation/air-sealing, framing, exterior/siding, mason, roofer, HVAC, plumbing, electrical

## **WHERE?**

- On site at the job trailer (presentation) and preferably with a wall mock-up to review/demo air barrier application

## **WHEN?**

- Early in construction (before major air barrier systems commence, typically after foundations)

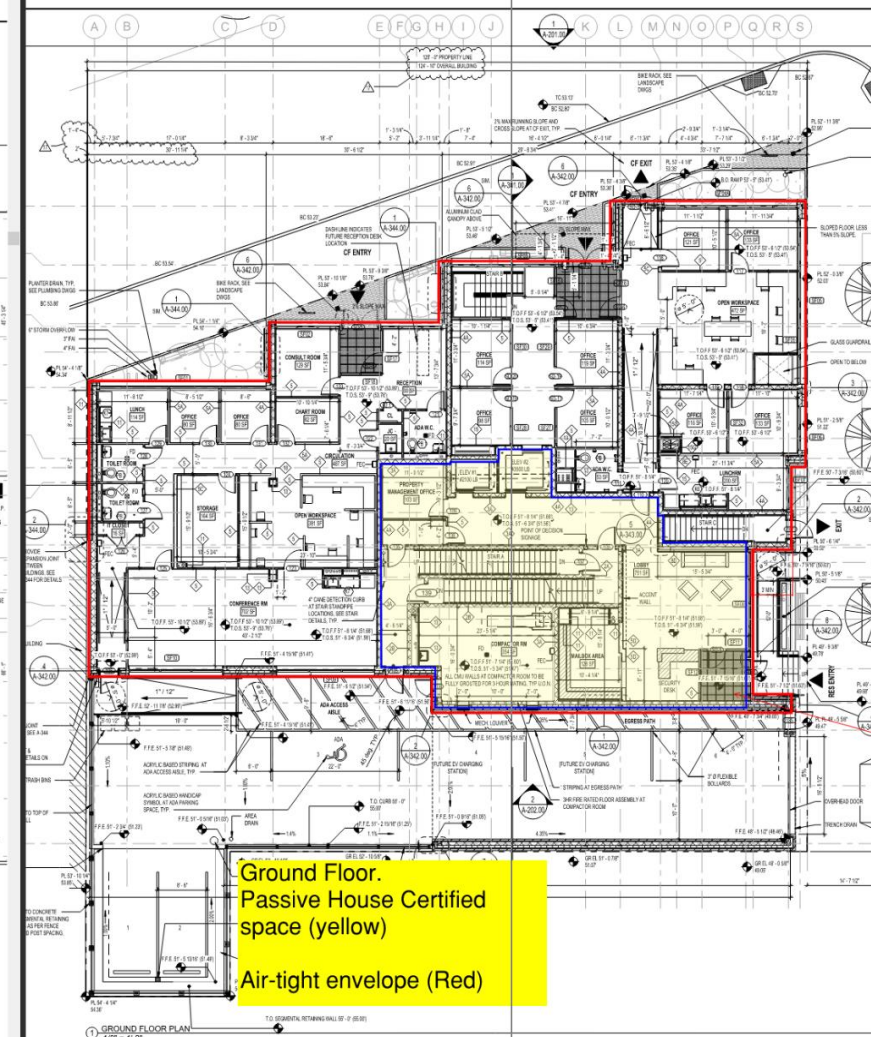
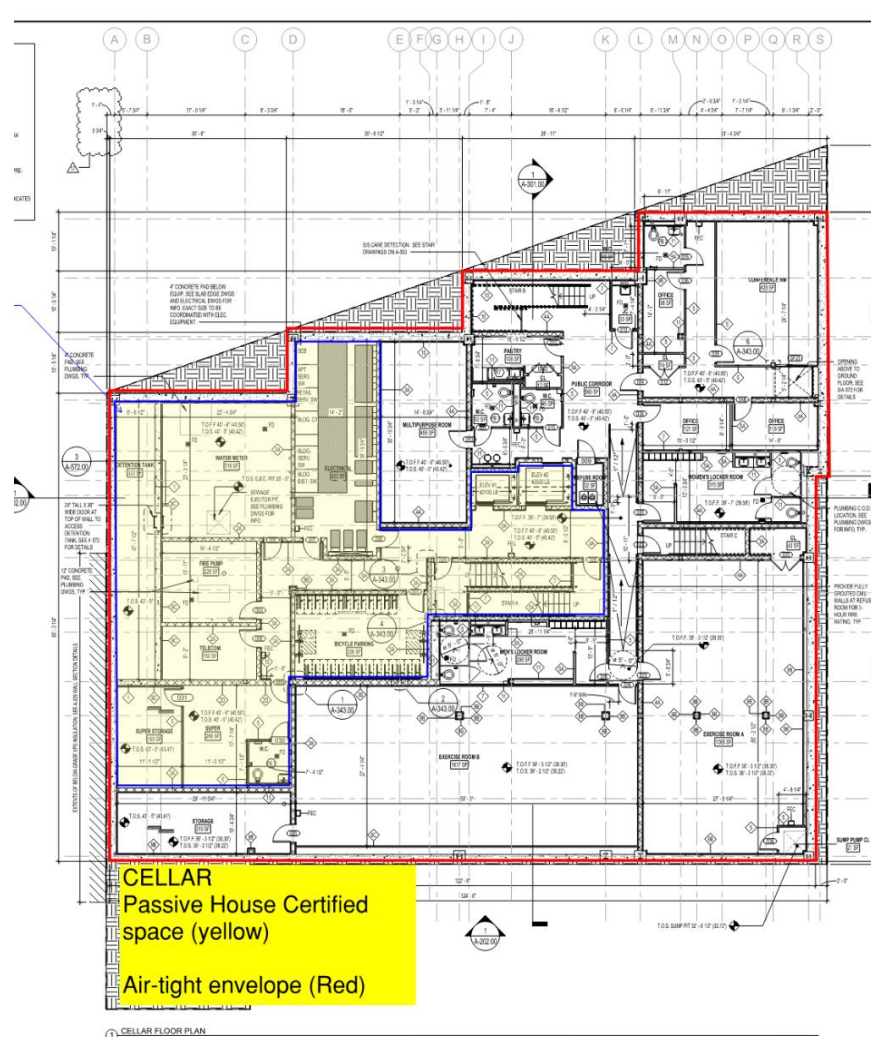
## **WHAT** should be reviewed?

- Certification scopes/requirements
- Consequences (funding incentives, compliance, etc.)
- Roles & responsibilities
- Number of site visits on contract
- Minimum notice for scheduling inspections vs. testing
- Commissioning (Cx) and verification activities – site inspection and testing milestones
- Inspection reports will be provided after each visit; actions and follow-up required

# Envelope Boundary - A Fine Line

## Boundary Considerations:

- Thermal
- Air
- Program Use & Circulation
- MEP Equipment Service
- iCFA (& Targets)



# Keys to High Performance Construction

## Continuous Thermal Envelope

- Attention to detail at transition points
- Limiting thermal bridging; Thermal breaks are included where detailed
- Ensure all seams and overlaps of insulation layers are sealed and without gaps/voids

## Airtight Envelope

- Proper installation of air barriers and membranes
- Sealing penetrations and transition points as noted in architectural details
- Air-sealing schedules





# Airtight Envelope

## Important Considerations for Exterior Walls:

- Applying at the proper thickness (fluid applications) according to product data (should be measured at regular intervals with a wet mil thickness gauge)
- Applying within the allowed temperature ranges specified in the product data
- Extending liquid flashing sufficiently into the interior side of window opening
- Address any holes, seams, or attachment points with tape or fluid-applied air barrier before applying full coat



*Air-barrier applied to holes and seams before full coat*



*Liquid flashing at upper corner of window*

# Window and Door R.O Preparation

- The fluid applied membrane will act as the air barrier for the CMU.
- Ensure CMU wall is completely covered with fluid applied membrane at adequate thickness, as detailed in the architectural drawings.
- Address any holes, seams, or attachment points with fluid-applied membrane before applying “1st coat”.



Fluid-applied air barriers at exterior walls (GE Elemax, Henry Air-Bloc All-Weather STPE/31 MR/06 WB, Dryvit NTX and Liquid Flashing)

# Airtight Envelope

## Important Considerations for Windows:

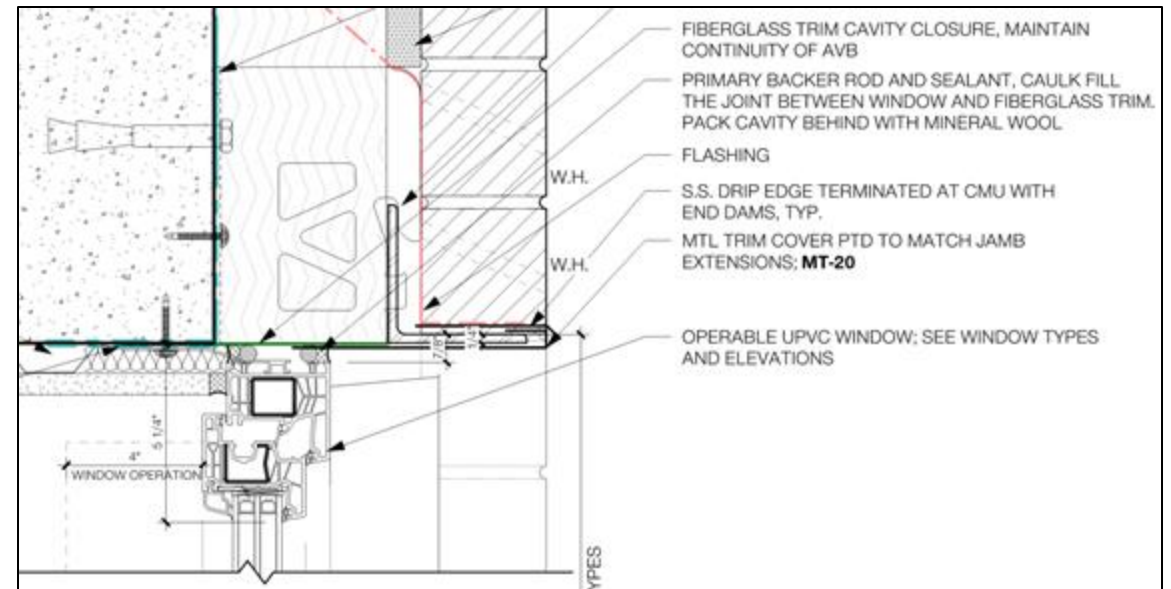
- Flexible membrane at transition pressed into corner the depth of the sill for a clean fit
- Thorough sealant application around entire window frame, including corners, and covering window anchor
- Install backer rod continuously around window
- Window should have interior and exterior beads of sealant



Liquid flashing at upper corner of window

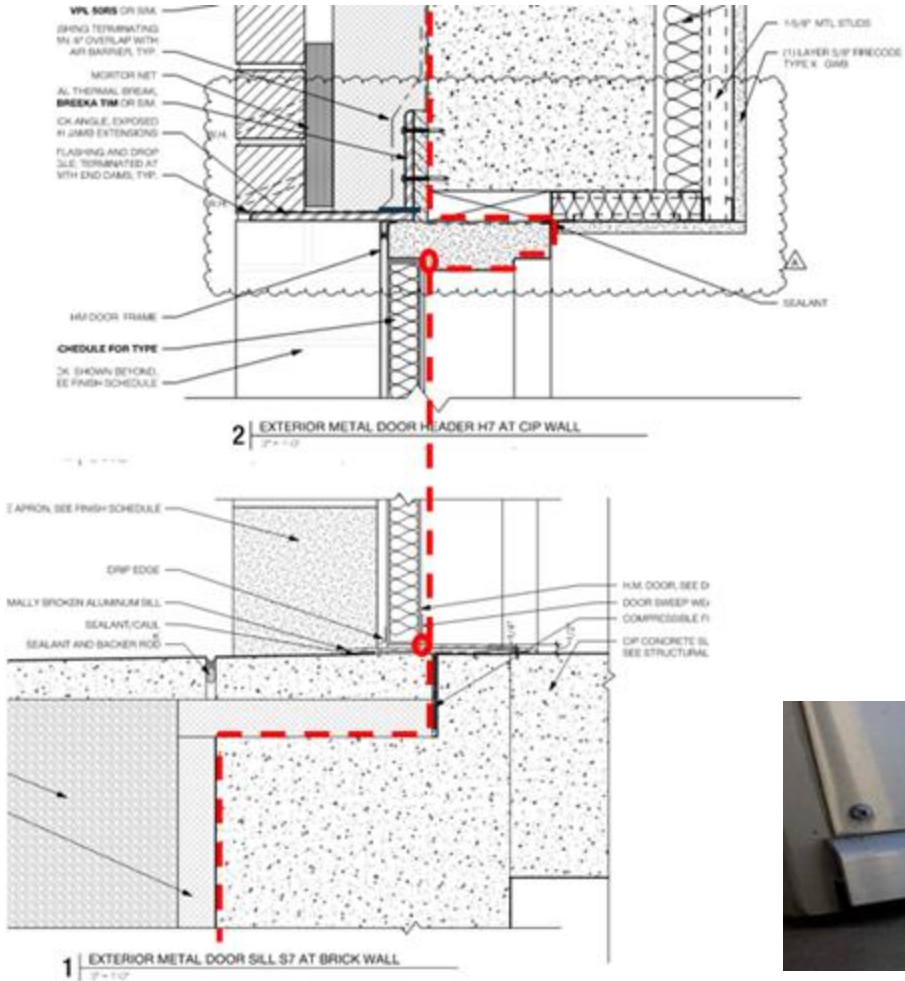


Flexible membrane at sill to jamb transition



Detail shows exterior and interior beads of sealant, continuous backer rod and MW fill

# Exterior Doors

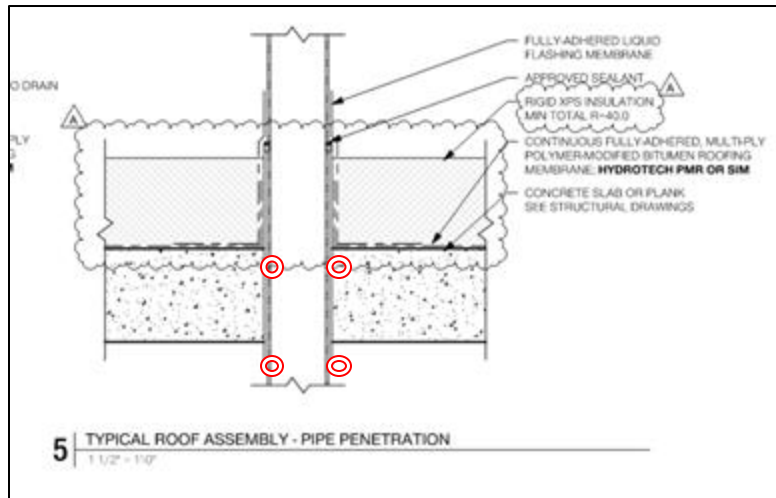


- Backer Rod and Caulk seal must not show gaps or tears after application.
- Doors must be installed plumb and leveled before sealing to R.O.
- Gasket installed around the entire frame
- Hard-fastened weather stripping (door sweep) installed at the bottom of the door

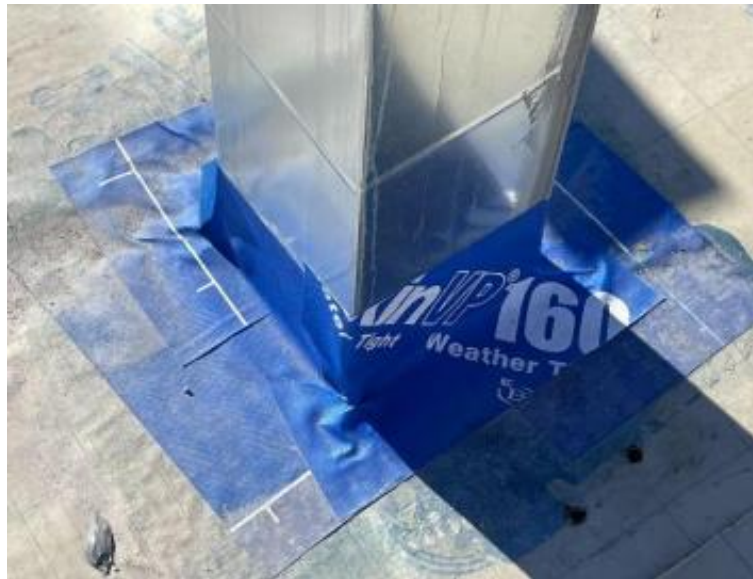
# Airtight Envelope

## Important Considerations for Roofs:

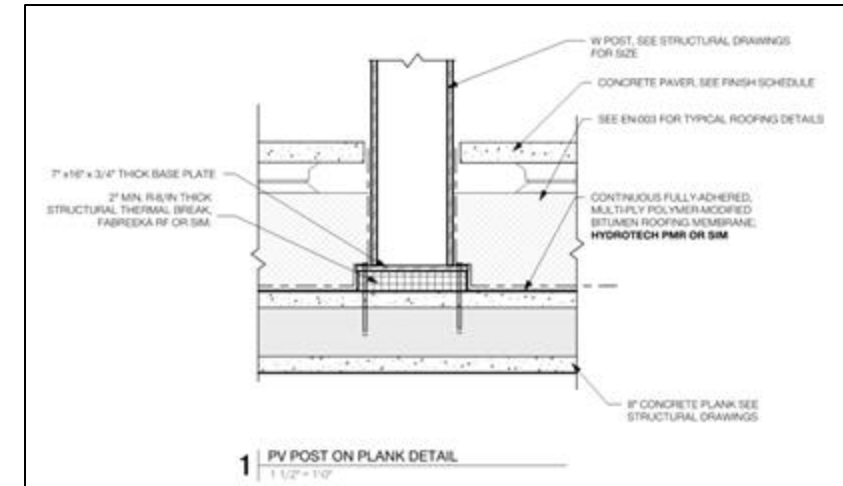
- Roof penetrations (ductwork, vent pipes, mechanical screening anchors, etc.) should be sealed above and below roof slab to guarantee waterproofing and airtightness



Typical Roof Pipe Penetration



Duct flashing over base ply roofing



Thermal break and continuous flashing/sealing

# Interior Air-Sealing Details

## Important Considerations for Interior Air-Sealing:

- In refuse rooms and compactor rooms, wall to floor/ceiling transitions should be sealed
- Strong gasket and hinge/closing mechanism on trash chute doors is important
- Gasket and door sweep should be installed at refuse room and compactor room entry doors



*Trash chute gasket*



*Interior wall and ceiling joint sealing*

# Interior Air-Sealing Details

## Important Considerations for Interior Air-Sealing:

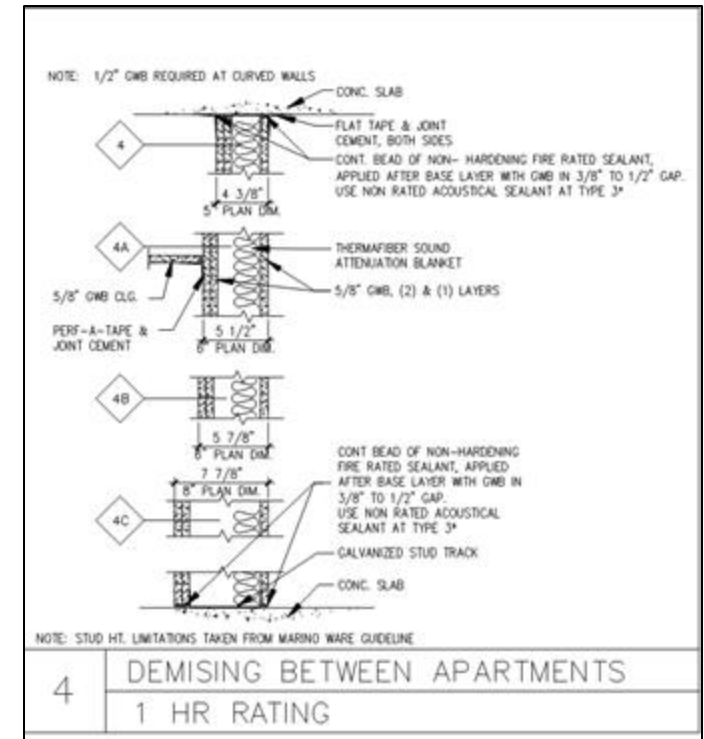
- While air-sealing between rooms within the building may stray from the topic of the building's envelope, the principles are the same and the benefits of interior and exterior air sealing are the same: occupant health and comfort
- Air-sealing in dwelling units at any penetrations and at demising walls
- Thorough firestopping provides these additional benefits



Partition wall firestopping

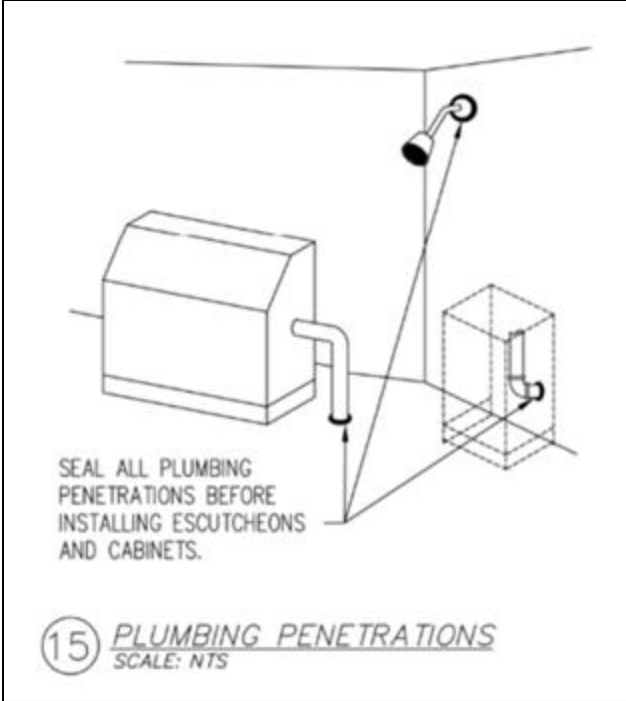
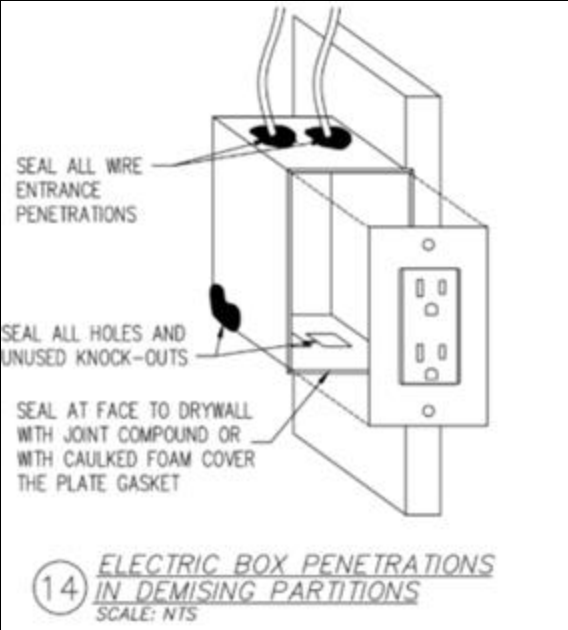
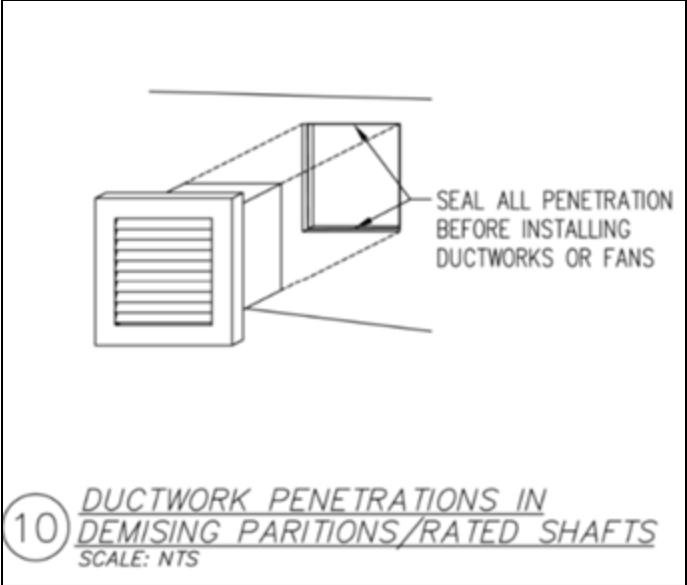
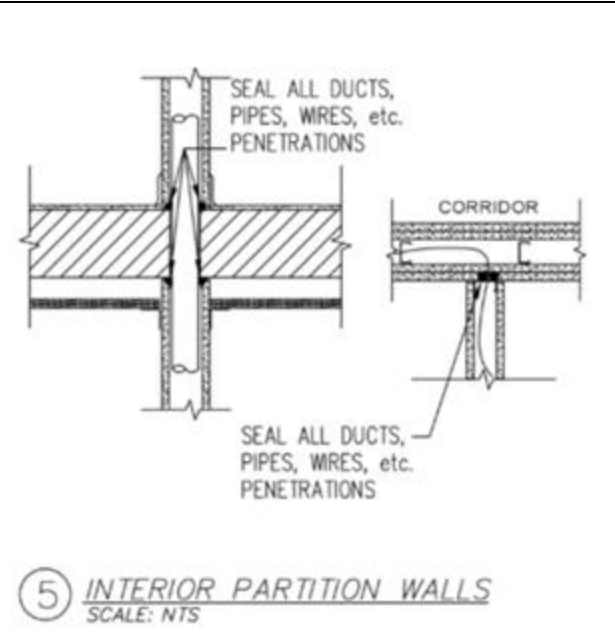


Firestopping at plumbing penetrations



Detail from A-401 showing firestopping at ceiling and floors between apartments.

# Interior Air-Sealing Details





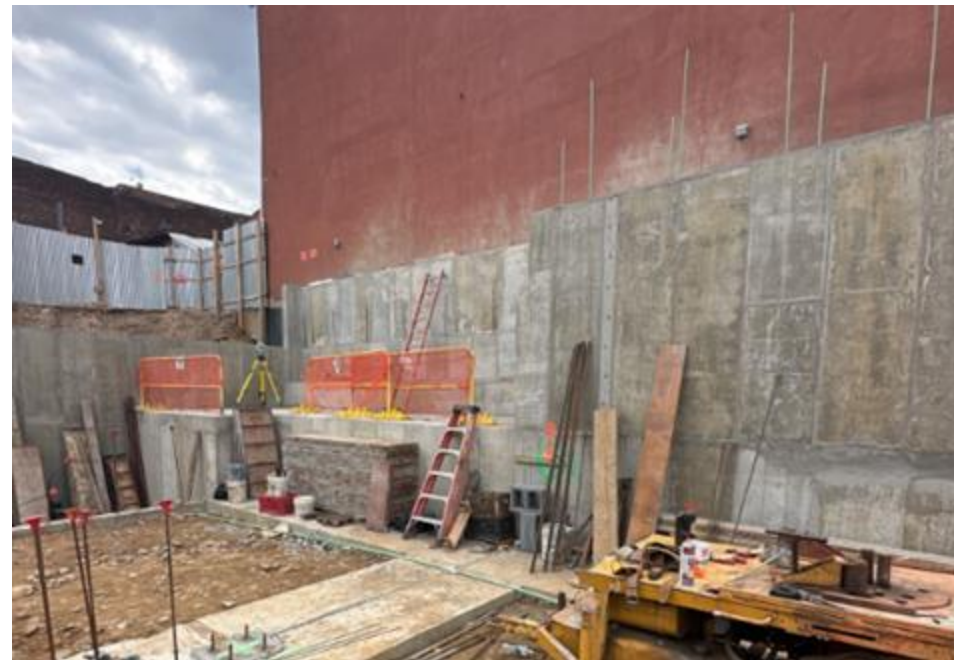
# On-Site Verification & Testing

- Remember purpose: Test against passive house targets and update energy model for performance accuracy
- Visual inspections, measurements, testing



# Lessons Learned

- Site constraints to consider for thermal envelope impacts, and leaving room for as-built buffers
- Demand submittals and wall mock-ups to be submitted/completed **early** and collaboratively, before any exterior walls are erected



# Whole Building Blower Door Test Plan



*Your Energy Management Partner*

To expedite preparation of the building for both airtightness tests, Bright Power has created the following list of building features which *may* be sealed during each test, it is recommended to seal these items where possible to reduce air leakage:

WHOLE BUILDING BLOWER DOOR TESTING – BUILDING PREPARATION					
#	Item	Sealing Location	Sealing Strategy	Seal during Envelope Integrity Test?	Seal During Airtightness -Energy Test?
<b>RESIDENTIAL</b>					
<b>General Building Preparation - does not change for either test</b>					
1	<b>Blower Door Location</b>	Exterior Door opening to locate blower door fan setup. Recommend shielded from wind and sun	Door opening must be part of the airtight envelope, and must provide a clean flat rough opening for sealing to the blower door	NA	NA
2	<b>Equipment &amp; air tubing</b>	NA – located in interior	Please note, pressure gauges and air tubing will need to be run from the blower door to top floor through stairways. Coordination may be required.	NA	NA

Building Air-sealing preparation					
1	<b>Elevator Doors</b>	Interior, throughout	Tape leakage points around door openings	YES	NO
2	<b>Dryer Exhaust Fan (DXF-1)</b>	Exterior, Cellar, East Elevation, Drop off parking	Power off DXF-1, tape goosneck termination from building exterior	YES	NO
3	<b>Gas Meter Room Louver</b>	Exterior, 1 <sup>st</sup> floor, south elevation, E 233 <sup>rd</sup> St	Tape fresh air louver from building exterior	YES	NO
4	<b>Laundry Makeup Air Louver</b>	Exterior, 1 <sup>st</sup> floor, North elevation, Rear Yard	Tape exhaust louver from building exterior	YES	NO
5	<b>ERV-1 – ERV-4</b>	Exterior, Main Roof	Power off ERVs, Wrap in self-adhesive poly sheeting (i.e. bearacade)	YES	YES
6	<b>Stair Smoke Vent Louver</b>	Exterior, Main Roof	Tape exhaust louver from building exterior	YES	NO (DAMPER CLOSED)
7	<b>Elevator Shaft Smoke Hatch</b>	Exterior, Bulkhead Roof	Tape at bulkhead roof exterior termination	YES	NO (DAMPER CLOSED)
8	<b>Trash Chute Vent</b>	Exterior, Bulkhead Roof	Tape at bulkhead roof exterior vent	YES	NO

# Whole Building Blower Door Testing Prep

- Verifier will schedule a separate meeting closer to end of construction to review a blower door testing plan and a building plan markup
- A walkthrough of the building should be scheduled -2 days prior to testing to confirm building preparation has been completed per plan
- Recommended that the Envelope Integrity Test be performed first, with all applicable intentional openings sealed with tape. Following this, tape will be removed and the Airtightness-Energy Test will be completed.



*Interior doors propped open*



*Smoke vent louver temp. seal*



*Dryer exhaust temp. seal*



*Laundry chute temp. seal*

# Whole Building Blower Door Scheduling

## Scheduling items to keep in mind:

- Building should be substantially completed upon scheduling
  - Corrective action items for improved air sealing after a failed test may be difficult/timely to do. Important to keep in mind best air sealing practices throughout the construction process, and regularly upload pictures to show progress/application
- People cannot be going in and out of the building while testing is occurring
  - Whole building blower door testing can take all day
  - Must be scheduled before TCOBring and post laminated signs
- Test failure
  - Allow time between the initial test and TCO to allow time for corrective measures to be completed before rescheduling if necessary
- Weather
  - Wind Speed should be less than 13-15 mph
  - Temperature Sensitive - temperature differential should be limited (Rule of thumb for EN13928: height of building \* delta T (F) < 85)



# Envelope Leakage Test

## Testing Company:

Name: CLEAResult  
Address: 50 Washington St.  
Westborough, MA 01581  
www.clearesult.com

## Technician:

Name: Jeremy Dagold  
Credentials: HERS Rater #9866141  
Email: jeremy.dagold@clearesult.com

## Building Information:

Project ID: brewsterwoods 30  
Address: 30  
Brewster, MA  
Geo-Tag Data: Latitude:  
Longitude:  
Timestamp:

## Customer Information:

Name:  
Address:

774.2/24242.4=

0.0319

## Measured Leakage:

### Leakage Target:

Compliance with Leakage Target: Pass

Test ID: mid point pressurization  
Purpose of Test: IECC 12/15 Env. Leakage  
Measured CFM50: 774.2 (+/- 0.7%)  
Building Volume: 77,464.5 ft<sup>3</sup>  
Coefficient (C): 77.8 (+/- 5.2%)  
Correlation Coefficient: 0.99970  
Test Standard: ASTM E779 (single mode)  
Test Characteristics: Pre Indoor Temp: 64 °F  
Pre Outdoor Temp: 44 °F  
Altitude: 60.0 ft  
Test Date and Time: 2022-03-03 10:12:13

Effective Leakage Area: 49.8 in<sup>2</sup>  
Enclosure Surface Area: 24,242.4 ft<sup>2</sup>  
Exponent (n): 0.587 (+/- 0.014)

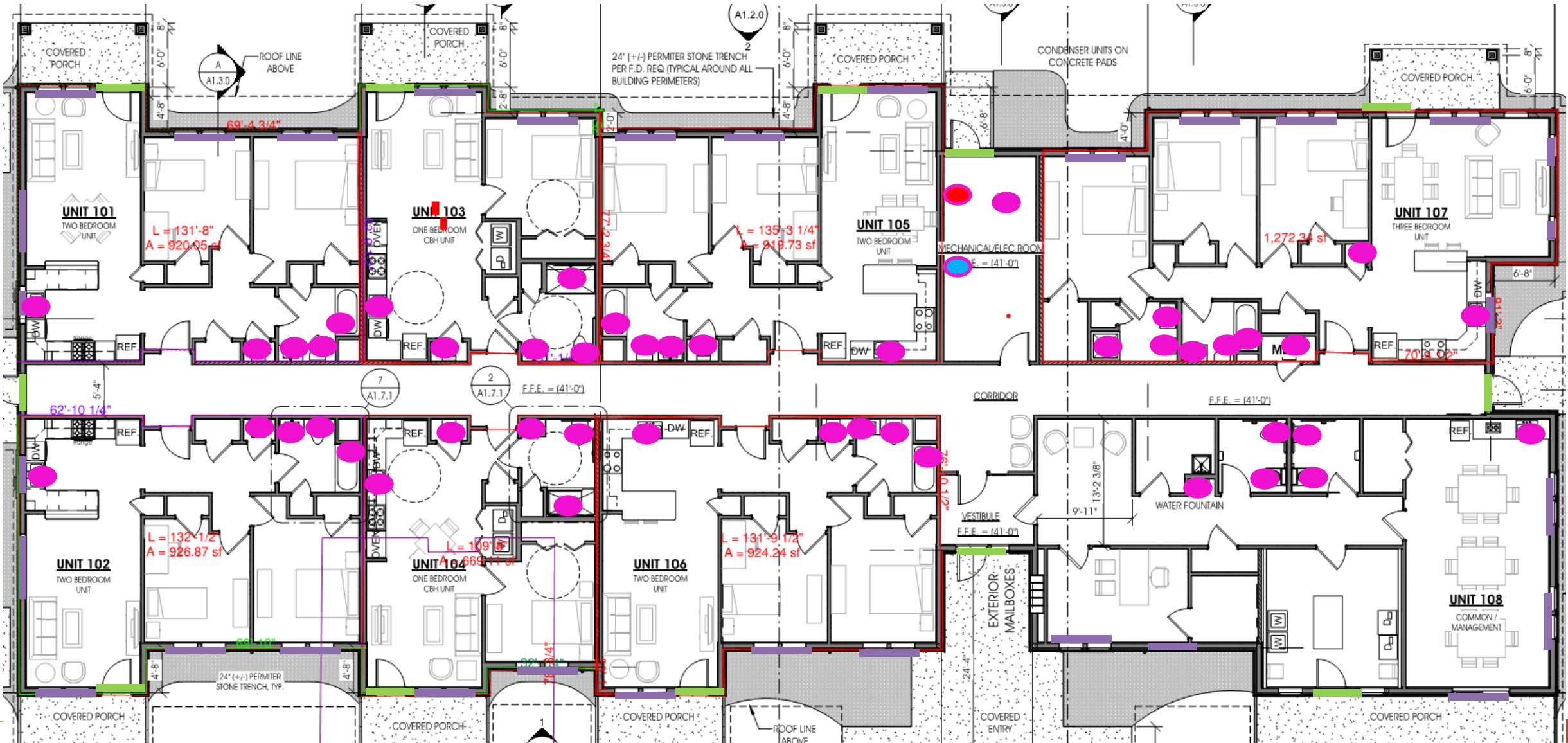
# ngs



# Issues to think about:

## Intentional openings

- Windows
- Doors
- Conduit
- Ventilation
- Pipes
- Drains



# Podium/Pedestal buildings





# Podium/Pedestal buildings



# Failures

**WHAT  
NOW?**



# Failures: What now?

So the test didn't go well...

- How to deliver the news
- What remediation steps to recommend
  - What's the delta from target? Percentage and CFM
  - Process of elimination of known penetrations/openings
  - Iterative testing
  - Zoned testing against non-threatening spaces
  - Blower door guided air-sealing
  - Smoke/visuals/IR
  - Aerobarrier – LAST RESORT
- How to handle re-testing
- Impacts to model for operational test
- How to handle waivers with Phius

Q&A/Discussion Break!